# Tahkejäätmekütused. Kütteväärtuse määramine

Solid recovered fuels - Determination of calorific value



### **FESTI STANDARDI FESSÕNA**

## **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 15400:2011 sisaldab Euroopa standardi EN 15400:2011 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 31.03.2011 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

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# EUROPEAN STANDARD NORME EUROPÉENNE

# EN 15400

EUROPÄISCHE NORM

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Supersedes CEN/TS 15400:2006

### **English Version**

# Solid recovered fuels - Determination of calorific value

Combustibles solides de récupération - Détermination du pouvoir calorifique

Feste Sekundärbrennstoffe - Bestimmung des Brennwertes

This European Standard was approved by CEN on 22 January 2011.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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# **Foreword**

This document (EN 15400:2011) has been prepared by Technical Committee CEN/TC 343 "Solid recovered fuels", the secretariat of which is held by SFS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2011, and conflicting national standards shall be withdrawn at the latest by September 2011.

This document supersedes CEN/TS 15400:2006.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document differs from CEN/TS 15400:2006 mainly as follows:

- a) specification respectively recommendation regarding repeatability and reproducibility limits deleted;
- b) results of interlaboratory tests informatively added in Annex I;
- c) whole document editorially revised.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

# Introduction

WARNING — Strict adherence to all of the provisions specified in this document should ensure against explosive rupture of the bomb, or a blow-out, provided that the bomb is of proper design and construction and in good mechanical condition.

This European Standard is based on ISO 1928 and EN 14918 and modified to solid recovered fuels with some additions and alterations specific to solid recovered fuels properties.

The result obtained is the gross calorific value of the sample analysed at constant volume with all the water of the combustion products as liquid water. In practice, solid recovered fuels are burned at a constant (atmospheric) pressure and the water is either not condensed (removed as vapour with the flue gases) or condensed. Under both conditions, the operative heat of combustion to be used is the net calorific value of the fuel at constant pressure. The net calorific value at constant volume can also be used; equations are given for calculating both values.

General principles and procedures for the calibrations and the solid recovered fuels experiments are presented in the normative text, whereas those pertaining to the use of a particular type of calorimetric Ann. instrument are specified in Annexes A to C. Annex D contains checklists for performing calibration and fuel experiments using specified types of calorimeters. Annex E gives examples to illustrate some of the calculations.

# 1 Scope

This European Standard specifies a method for the determination of gross calorific value of solid recovered fuels at constant volume and at the reference temperature 25 °C in a bomb calorimeter calibrated by combustion of certified benzoic acid.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 15296, Solid biofuels — Conversion of analytical results from one basis to another

EN 15357:2011, Solid recovered fuels — Terminology, definitions and descriptions

EN 15358, Solid recovered fuels — Quality management systems — Particular requirements for their application to the production of solid recovered fuels

EN 15414-3, Solid recovered fuels — Determination of moisture content using the oven dry method — Part 3: Moisture in general analysis sample

EN 15440, Solid recovered fuels — Methods for the determination of biomass content

EN 15443, Solid recovered fuels — Methods for the preparation of the laboratory sample

EN ISO 10304-1, Water quality — Determination of dissolved anions by liquid chromatography of ions — Part 1: Determination of bromide, chloride, fluoride, nitrate, nitrite, phosphate and sulfate (ISO 10304-1:2007)

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 15357:2011 and the following apply.

#### 3.1

## gross calorific value at constant volume

absolute value of the specific energy of combustion, in Joules, for unit mass of a solid recovered fuel burned in oxygen in a calorimetric bomb under the conditions specified

NOTE The products of combustion are assumed to consist of gaseous oxygen, nitrogen, carbon dioxide and sulphur dioxide, of liquid water (in equilibrium with its vapour) saturated with carbon dioxide under the conditions of the bomb reaction, and of solid ash, all at the reference temperature.

### 3.2

## net calorific value at constant volume

absolute value of the specific energy of combustion, in Joules, for unit mass of a solid recovered fuel burned in oxygen under conditions of constant volume and such that all the water of the reaction products remains as water vapour (in a hypothetical state at 0,1 MPa), the other products being, as for the gross calorific value, all at the reference temperature

### 3.3

### net calorific value at constant pressure

absolute value of the specific heat (enthalpy) of combustion, in Joules, for unit mass of a solid recovered fuel burned in oxygen at constant pressure under such conditions that all the water of the reaction products remains as water vapour (at 0,1 MPa), the other products being as for the gross calorific value, all at the reference temperature