

Steel static storage systems - Tolerances, deformations
and clearances

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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English Version

Steel static storage systems - Tolerances, deformations and clearances

Système de stockage statique en acier - Tolérance,
déformation et jeux

Ortsfeste Regalsysteme aus Stahl - Verstellbare
Palettenregale - Grenzabweichungen, Verformungen
und Freiräume

This European Standard was approved by CEN on 16 May 2021.

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Contents

Page

European foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Symbols.....	10
5 Racking types.....	12
5.1 General.....	12
5.2 Crane racking Class 100.....	12
5.3 Crane racking Class 200.....	12
5.4 Very narrow aisle racking.....	13
5.4.1 General.....	13
5.4.2 Very narrow aisle (operator up)	13
5.4.3 Very narrow aisle (operator down)	14
5.4.4 Operation	14
5.5 Wide aisle and narrow aisle	14
5.5.1 Wide aisle.....	14
5.5.2 Narrow aisle	14
5.6 Cantilever racking.....	15
5.7 Drive-In racking.....	16
6 Racking used with Industrial trucks	17
6.1 Slab deformation due to settling and slab deflection.....	17
6.2 Installation tolerances	17
6.2.1 General.....	17
6.2.2 Tolerance field of frames in X direction	19
6.3 Deformation limits	22
6.3.1 Beam deformation limits in the Y direction	22
6.3.2 Frame deformations.....	23
6.3.3 Upright shortening	23
6.3.4 Guide rail deformation (VNA applications)	23
6.4 Clearances for unit loads and truck handling equipment in adjustable pallet racking	23
6.4.1 Clearances relating to the placement of unit loads.....	23
6.4.2 Horizontal and vertical clearances in a bay	23
6.4.3 Clearances for upright protectors.....	26
6.4.4 Horizontal clearance in the depth.....	26
6.4.5 Aisle width clearances (wide and narrow aisle racking)	29
6.4.6 Clearances for gangways	30
6.4.7 Aisle width clearances (VNA).....	32
6.5 Pick up and deposit stations	32
7 Crane racking classes 100 and 200.....	33
7.1 General.....	33
7.2 Floor tolerances.....	33
7.3 Slab deformation due to settling and slab deflection.....	33
7.4 Top guide rail manufacturing and assembly tolerances.....	33

7.5	Installation tolerances (single deep and double deep)	33
7.6	Deformation limits	33
7.6.1	Beam deformation limitations in the Y direction	33
7.6.2	Frame deformations in the X and Z directions.....	33
7.6.3	Frame deformations in the X and Z directions for clad rack buildings and wind loads	34
7.6.4	Elastic shortening of uprights	34
7.7	Safety back stop.....	35
7.7.1	Deformations.....	35
7.7.2	Clearances	35
8	Cantilever racking	35
8.1	Installation tolerances.....	35
8.2	Verticality tolerances with regard to design and assembly	39
8.3	Cantilever racking deformation limits.....	39
8.3.1	General	39
8.3.2	Arm deformations	40
8.4	Cantilever column deformations in the X and Z directions.....	40
8.5	Clearances for unit loads and truck handling equipment.....	41
8.5.1	Clearances relating to the placement of unit loads	41
8.5.2	Horizontal and vertical clearances in a bay	41
9	Drive-In racking	43
9.1	Installation tolerances.....	43
9.2	Deformation limits.....	46
9.2.1	Beam rail deformation limits in the Y direction.....	46
9.2.2	Frame deformations	47
9.3	Minimum pallet bearing.....	47
9.4	Clearances for unit loads and truck handling equipment.....	47
9.4.1	Industrial truck requirement.....	47
9.4.2	Clearances relating to the placement of unit loads	48
9.4.3	Horizontal and vertical clearances	48
9.4.4	Horizontal clearances in the depth	49
9.4.5	Horizontal truck clearances	49
9.4.6	Vertical clearances	51
10	Racking to warehouse interface.....	51
	Annex A (informative) General safety philosophy.....	52
	Annex B (informative) Racking measurement surveys	56
	Annex C (informative) Effects of beam hogging and sagging deformations on clearances.....	57
	Annex D (informative) Additional information for determining dimensions and clearances in the depth of the rack (Z direction) in case of palletised loads	62
	Annex E (informative) Additional information for very narrow aisle trucks in adjustable pallet racking	65
	Annex F (informative) Consideration of tolerances and deformations in determining clearances.....	66
	Annex G (informative) Sprinkler systems.....	67
	Bibliography	71

European foreword

This document (EN 15620:2021) has been prepared by Technical Committee CEN/TC 344 “Steel static storage systems”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2022, and conflicting national standards shall be withdrawn at the latest by January 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15620:2008.

This document includes the following significant technical changes with respect to EN 15620:2008:

- floor tolerances have been removed (reference is made to alternative sources);
- tolerances for Drive-In racking and Cantilever racking have been added;
- tolerances for crane racking have been removed (reference is made to alternative sources);
- the classification system for racking operated by industrial trucks has been removed.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

The determination of the safe load bearing capacity of racking is a structural issue and therefore the Eurocodes are relevant, especially EN 1993 series. The most relevant parts for racking are EN 1993-1-1 and EN 1993-1-3.

In order to have reliable state of the art guidance for those involved in designing these products and due to the differences in the shape of the structural components, detailing and connection types, additional technical information to the Eurocodes is required.

The scope of CEN/TC 344 is to establish European Standards providing guidance for the specification, design, methods of installation, accuracy of build and also guidance for the user on the safe use of steel static storage systems.

This, together with the need for harmonized design rules, was the reason that FEM Product Group Racking and Shelving (FEM R&S) has taken the initiative for the CEN/TC 344. This TC is in the course of preparing a series of European Standards regarding Steel static storage systems.

1 Scope

This document specifies tolerances, deformations and clearances that pertain to the production, assembly and erection and performance under load of pallet racking and cantilever racking. These tolerances, deformations and clearances are important in relation to the functional requirements and ensuring the proper interaction of the handling equipment used by personnel, trained and qualified as competent, in association with the specific type of racking system. The interaction conditions are also important in determining the reliability of the storage system to ensure that the chance of mechanical handling equipment impact, pallet impact or a system breakdown is acceptably low.

This document is limited to:

- single deep adjustable beam pallet racking operated with industrial trucks;
- single and double deep adjustable beam pallet racking operated with stacker cranes;
- drive-in and drive through racking systems operated with industrial trucks;
- cantilever racking systems operated with industrial trucks.

This document does not apply to specialized types of equipment such as automated trucks, miniload, satellite systems, systems involving the use of articulated trucks, trucks using intrusive stacking methods or industrial truck serviced rack-clad buildings.

This document specifically excludes the tolerances and deformation of the industrial trucks, stacker cranes and floors.

It is the responsibility of the specifier in cooperation with the client or user to ensure that the tolerances, deformations and clearances, as quoted in this document are acceptable for safe operation of the overall system considering all factors of influence and the user informed by means such as operation instructions. The specifier can carry out appropriate design/calculations to vary some of the parameters provided that an equivalent safe operation is achieved.

This document gives guidance to be used in conjunction with mechanical handling equipment and floor information.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 15512, *Steel static storage systems - Adjustable pallet racking systems - Principles for structural design*

EN 15629, *Steel static storage systems - Specification of storage equipment*

EN 15878, *Steel static storage systems - Terms and definitions*