

**Teras- ja alumiiniumkonstruktsioonide valmistamine.  
Osa 2: Tehnilised nõuded teraskonstruktsioonidele  
KONSOLIDEERITUD TEKST**

Execution of steel structures and aluminium structures - Part  
2: Technical requirements for steel structures  
CONSOLIDATED TEXT

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 1090-2:2008+A1:2011 sisaldb Euroopa standardi EN 1090-2:2008+A1:2011 ingliskeelset teksti.	This Estonian standard EVS-EN 1090-2:2008+A1:2011 consists of the English text of the European standard EN 1090-2:2008+A1:2011.
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## Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures

Exécution des structures en acier et des structures en aluminium - Partie 2: Exigences techniques pour les structures en acier

Ausführung von Stahltragwerken und Aluminiumtragwerken - Teil 2: Technische Regeln für die Ausführung von Stahltragwerken

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## Contents

	Page
<b>Foreword.....</b>	<b>9</b>
<b>Introduction .....</b>	<b>10</b>
<b>1 Scope .....</b>	<b>11</b>
<b>2 Normative references .....</b>	<b>12</b>
<b>2.1 General.....</b>	<b>12</b>
<b>2.2 Constituent products .....</b>	<b>12</b>
<b>2.2.1 Steels .....</b>	<b>12</b>
<b>2.2.2 Steel castings.....</b>	<b>14</b>
<b>2.2.3 Welding consumables .....</b>	<b>14</b>
<b>2.2.4 Mechanical fasteners .....</b>	<b>15</b>
<b>2.2.5 High strength cables .....</b>	<b>17</b>
<b>2.2.6 Structural bearings .....</b>	<b>17</b>
<b>2.3 Preparation .....</b>	<b>17</b>
<b>2.4 Welding .....</b>	<b>17</b>
<b>2.5 Testing .....</b>	<b>19</b>
<b>2.6 Erection.....</b>	<b>19</b>
<b>2.7 Corrosion protection .....</b>	<b>20</b>
<b>2.8 Tolerances .....</b>	<b>20</b>
<b>2.9 Miscellaneous .....</b>	<b>20</b>
<b>3 Terms and definitions .....</b>	<b>21</b>
<b>4 Specifications and documentation .....</b>	<b>23</b>
<b>4.1 Execution Specification .....</b>	<b>23</b>
<b>4.1.1 General.....</b>	<b>23</b>
<b>4.1.2 Execution classes.....</b>	<b>23</b>
<b>4.1.3 Preparation grades .....</b>	<b>23</b>
<b>4.1.4 Geometrical tolerances .....</b>	<b>24</b>
<b>4.2 Constructor's documentation .....</b>	<b>24</b>
<b>4.2.1 Quality documentation.....</b>	<b>24</b>
<b>4.2.2 Quality plan .....</b>	<b>24</b>
<b>4.2.3 Safety of the erection works.....</b>	<b>25</b>
<b>4.2.4 Execution documentation.....</b>	<b>25</b>
<b>5 Constituent products .....</b>	<b>25</b>
<b>5.1 General.....</b>	<b>25</b>
<b>5.2 Identification, inspection documents and traceability .....</b>	<b>25</b>
<b>5.3 Structural steel products .....</b>	<b>26</b>
<b>5.3.1 General.....</b>	<b>26</b>
<b>5.3.2 Thickness tolerances .....</b>	<b>28</b>
<b>5.3.3 Surface conditions .....</b>	<b>28</b>
<b>5.3.4 Special properties.....</b>	<b>29</b>
<b>5.4 Steel castings .....</b>	<b>29</b>
<b>5.5 Welding consumables .....</b>	<b>29</b>
<b>5.6 Mechanical fasteners .....</b>	<b>31</b>
<b>5.6.1 General.....</b>	<b>31</b>
<b>5.6.2 Terminology .....</b>	<b>31</b>
<b>5.6.3 Structural bolting assemblies for non preloaded applications .....</b>	<b>31</b>
<b>5.6.4 Structural bolting assemblies for preloading .....</b>	<b>31</b>
<b>5.6.5 Direct tension indicators.....</b>	<b>32</b>
<b>5.6.6 Weather resistant assemblies .....</b>	<b>32</b>
<b>5.6.7 Foundation bolts.....</b>	<b>32</b>

5.6.8	Locking devices.....	32
5.6.9	A1 Washers A1 .....	32
5.6.10	Hot rivets .....	33
5.6.11	Fasteners for thin gauge components .....	33
5.6.12	Special fasteners .....	33
5.6.13	Delivery and identification.....	33
5.7	Studs and shear connectors .....	34
5.8	Grouting materials.....	34
5.9	Expansion joints for bridges.....	34
5.10	High strength cables, rods and terminations .....	34
5.11	Structural bearings.....	35
6	Preparation and assembly.....	35
6.1	General .....	35
6.2	Identification .....	35
6.3	Handling and storage .....	35
6.4	Cutting .....	38
6.4.1	General .....	38
6.4.2	Shearing and nibbling.....	38
6.4.3	Thermal cutting.....	38
6.4.4	Hardness of free edge surfaces.....	39
6.5	Shaping .....	39
6.5.1	General .....	39
6.5.2	Hot forming .....	40
6.5.3	Flame straightening .....	40
6.5.4	Cold forming .....	40
6.6	Holing.....	42
6.6.1	Dimensions of holes .....	42
6.6.2	Tolerances on hole diameter for bolts and pins .....	43
6.6.3	Execution of holing .....	43
6.7	Cut outs .....	44
6.8	Full contact bearing surfaces .....	45
6.9	Assembly.....	45
6.10	Assembly check .....	46
7	Welding.....	46
7.1	General .....	46
7.2	Welding plan .....	46
7.2.1	Requirements for a welding plan.....	46
7.2.2	Content of a welding plan.....	46
7.3	Welding processes.....	47
7.4	Qualification of welding procedures and welding personnel.....	48
7.4.1	Qualification of welding procedures .....	48
7.4.2	Welders and welding operators .....	50
7.4.3	Welding coordination .....	50
7.5	Preparation and execution of welding .....	52
7.5.1	Joint preparation .....	52
7.5.2	Storage and handling of welding consumables.....	53
7.5.3	Weather protection.....	53
7.5.4	Assembly for welding .....	54
7.5.5	Preheating .....	54
7.5.6	Temporary attachments.....	54
7.5.7	Tack welds .....	54
7.5.8	Fillet welds .....	55
7.5.9	Butt welds .....	55
7.5.10	Welds on steels with improved atmospheric corrosion resistance.....	56
7.5.11	Branch connections .....	56
7.5.12	Stud welding .....	56
7.5.13	Slot and plug welds .....	56
7.5.14	Spot welds for thin gauge components .....	57

7.5.15	Other weld types .....	57
7.5.16	Post-weld heat treatment .....	57
7.5.17	Execution of welding .....	57
7.5.18	Welding of bridge decks .....	58
7.6	Acceptance criteria .....	58
7.7	Welding of stainless steels .....	59
7.7.1	Amendments to EN 1011-1 requirements .....	59
7.7.2	Amendments to EN 1011-3 requirements .....	60
7.7.3	Welding dissimilar steels .....	61
8	Mechanical fastening .....	61
8.1	General .....	61
8.2	Use of bolting assemblies .....	61
8.2.1	General .....	61
8.2.2	Bolts .....	62
8.2.3	Nuts .....	62
8.2.4	Washers .....	62
8.3	Tightening of non-preloaded bolts .....	63
8.4	Preparation of contact surfaces in slip resistant connections .....	63
8.5	Tightening of preloaded bolts .....	64
8.5.1	General .....	64
8.5.2	Torque reference values .....	66
8.5.3	Torque method .....	66
8.5.4	Combined method .....	66
8.5.5	HRC method .....	67
8.5.6	Direct tension indicator method .....	68
8.6	Fit bolts .....	68
8.7	Hot riveting .....	68
8.7.1	Rivets .....	68
8.7.2	Installation of rivets .....	68
8.7.3	Acceptance criteria .....	69
8.8	Fastening of thin gauge components .....	69
8.8.1	General .....	69
8.8.2	Use of self-tapping and self-drilling screws .....	70
8.8.3	Use of blind rivets .....	70
8.8.4	Fastening sidelaps .....	71
8.9	Use of special fasteners and fastening methods .....	71
8.10	Galling and seizure of stainless steels .....	71
9	Erection .....	72
9.1	General .....	72
9.2	Site conditions .....	72
9.3	Erection method .....	73
9.3.1	Design basis for the erection method .....	73
9.3.2	Constructor's erection method .....	73
9.4	Survey .....	74
9.4.1	Reference system .....	74
9.4.2	Position points .....	75
9.5	Supports, anchors and bearings .....	75
9.5.1	Inspection of supports .....	75
9.5.2	Setting out and suitability of supports .....	75
9.5.3	Maintaining suitability of supports .....	75
9.5.4	Temporary supports .....	75
9.5.5	Grouting and sealing .....	76
9.5.6	Anchoring .....	77
9.6	Erection and work at site .....	77
9.6.1	Erection drawings .....	77
9.6.2	Marking .....	78
9.6.3	Handling and storage on site .....	78
9.6.4	Trial erection .....	79

<b>9.6.5</b>	<b>Erection methods .....</b>	<b>79</b>
<b>10</b>	<b>Surface treatment .....</b>	<b>80</b>
<b>10.1</b>	<b>General .....</b>	<b>80</b>
<b>10.2</b>	<b>Preparation of steel A substrates for paints and related products A .....</b>	<b>81</b>
<b>10.3</b>	<b>Weather resistant steels .....</b>	<b>82</b>
<b>10.4</b>	<b>Galvanic coupling .....</b>	<b>82</b>
<b>10.5</b>	<b>Galvanizing .....</b>	<b>82</b>
<b>10.6</b>	<b>Sealing of spaces .....</b>	<b>82</b>
<b>10.7</b>	<b>Surfaces in contact with concrete .....</b>	<b>83</b>
<b>10.8</b>	<b>Inaccessible surfaces .....</b>	<b>83</b>
<b>10.9</b>	<b>Repairs after cutting or welding .....</b>	<b>83</b>
<b>10.10</b>	<b>Cleaning after erection .....</b>	<b>83</b>
<b>10.10.1</b>	<b>Cleaning of thin gauge components .....</b>	<b>83</b>
<b>10.10.2</b>	<b>Cleaning of stainless steels components .....</b>	<b>83</b>
<b>11</b>	<b>Geometrical tolerances .....</b>	<b>84</b>
<b>11.1</b>	<b>Tolerance types .....</b>	<b>84</b>
<b>11.2</b>	<b>Essential tolerances .....</b>	<b>84</b>
<b>11.2.1</b>	<b>General .....</b>	<b>84</b>
<b>11.2.2</b>	<b>Manufacturing tolerances .....</b>	<b>84</b>
<b>11.2.3</b>	<b>Erection tolerances .....</b>	<b>85</b>
<b>11.3</b>	<b>Functional tolerances .....</b>	<b>86</b>
<b>11.3.1</b>	<b>General .....</b>	<b>86</b>
<b>11.3.2</b>	<b>Tabulated values .....</b>	<b>86</b>
<b>11.3.3</b>	<b>Alternative criteria .....</b>	<b>87</b>
<b>12</b>	<b>Inspection, testing and correction .....</b>	<b>87</b>
<b>12.1</b>	<b>General .....</b>	<b>87</b>
<b>12.2</b>	<b>Constituent products and components .....</b>	<b>87</b>
<b>12.2.1</b>	<b>Constituent products .....</b>	<b>87</b>
<b>12.2.2</b>	<b>Components .....</b>	<b>88</b>
<b>12.2.3</b>	<b>Non conforming products .....</b>	<b>88</b>
<b>12.3</b>	<b>Manufacturing: geometrical dimensions of manufactured components .....</b>	<b>88</b>
<b>12.4</b>	<b>Welding .....</b>	<b>89</b>
<b>12.4.1</b>	<b>Inspection before and during welding .....</b>	<b>89</b>
<b>12.4.2</b>	<b>Inspection after welding .....</b>	<b>89</b>
<b>12.4.3</b>	<b>Inspection and testing of welded shear studs for composite steel and concrete structures .....</b>	<b>92</b>
<b>12.4.4</b>	<b>Production tests on welding .....</b>	<b>92</b>
<b>12.5</b>	<b>Mechanical fastening .....</b>	<b>93</b>
<b>12.5.1</b>	<b>Inspection of non-preloaded bolted connections .....</b>	<b>93</b>
<b>12.5.2</b>	<b>Inspection and testing of preloaded bolted connections .....</b>	<b>93</b>
<b>12.5.3</b>	<b>Inspection, testing and repairs of hot rivets .....</b>	<b>96</b>
<b>12.5.4</b>	<b>Inspection of cold formed components and sheeting fastening .....</b>	<b>97</b>
<b>12.5.5</b>	<b>Special fasteners and fastening methods .....</b>	<b>97</b>
<b>12.6</b>	<b>Surface treatment and corrosion protection .....</b>	<b>98</b>
<b>12.7</b>	<b>Erection .....</b>	<b>98</b>
<b>12.7.1</b>	<b>Inspection of trial erection .....</b>	<b>98</b>
<b>12.7.2</b>	<b>Inspection of the erected structure .....</b>	<b>98</b>
<b>12.7.3</b>	<b>Survey of geometrical position of connection nodes .....</b>	<b>98</b>
<b>12.7.4</b>	<b>Other acceptance tests .....</b>	<b>100</b>
<b>Annex A</b>	<b>(normative) Additional information, list of options and requirements related to the execution classes .....</b>	<b>101</b>
<b>A.1</b>	<b>List of required additional information .....</b>	<b>101</b>
<b>A.2</b>	<b>List of options .....</b>	<b>104</b>
<b>A.3</b>	<b>Requirements related to the execution classes .....</b>	<b>108</b>
<b>Annex B</b>	<b>(informative) Guidance for the determination of execution classes .....</b>	<b>112</b>
<b>B.1</b>	<b>Introduction .....</b>	<b>112</b>
<b>B.2</b>	<b>Governing factors for choice of execution class .....</b>	<b>112</b>
<b>B.2.1</b>	<b>Consequence classes .....</b>	<b>112</b>

B.2.2 Hazards connected with execution and use of the structure .....	112
B.3 Determination of execution classes .....	113
<b>Annex C (informative) Check-list for the content of a quality plan .....</b>	<b>115</b>
C.1 Introduction.....	115
C.2 Content .....	115
C.2.1 Management.....	115
C.2.2 Specification review .....	115
C.2.3 Documentation.....	115
C.2.4 Inspection and testing procedures.....	116
<b>Annex D (normative) Geometrical tolerances .....</b>	<b>117</b>
D.1 Essential tolerances .....	117
D.1.1 Essential manufacturing tolerances – Welded profiles .....	118
D.1.2 Essential manufacturing tolerances – Press braked cold formed profiles .....	119
D.1.3 Essential manufacturing tolerances – Flanges of welded profiles .....	120
D.1.4 Essential manufacturing tolerances – Flanges of welded box sections .....	121
D.1.5 Essential manufacturing tolerances – Web stiffeners of profiles or box sections.....	123
D.1.6 Essential manufacturing tolerances – Stiffened plating .....	125
D.1.7 Essential manufacturing tolerances – Cold formed profiled sheets.....	126
D.1.8 Essential manufacturing tolerances – Fastener holes, notches and cut edges .....	127
D.1.9 Essential manufacturing tolerances – Cylindrical and conical shells .....	128
D.1.10 Essential manufacturing tolerances – Lattice components.....	129
D.1.11 Essential erection tolerances – $\text{A}_1$ Columns of single storey buildings $\text{A}_1$ .....	130
D.1.12 Essential erection tolerances – Multi-storey columns .....	131
D.1.13 Essential erection tolerances – Full contact end bearing .....	133
D.1.14 Essential erection tolerances – Towers and masts .....	133
D.1.15 Essential erection tolerances – Beams subject to bending and components subject to compression .....	134
D.2 Functional tolerances.....	135
D.2.1 Functional manufacturing tolerances – Welded profiles .....	136
D.2.2 Functional manufacturing tolerances – Press braked cold formed profiles .....	137
D.2.3 Functional manufacturing tolerances – Flanges of welded profiles .....	138
D.2.4 Functional manufacturing tolerances – Welded box sections .....	139
D.2.5 Functional manufacturing tolerances – Webs of welded profiles or box sections .....	141
D.2.6 Functional manufacturing tolerances – Web stiffeners of welded profiles or box sections .....	142
D.2.7 Functional manufacturing tolerances – Components .....	143
D.2.8 Functional manufacturing tolerances – Fastener holes, notches and cut edges.....	144
D.2.9 Functional manufacturing tolerances – Column splices and baseplates .....	146
D.2.10 Functional manufacturing tolerances – Lattice components .....	147
D.2.11 Functional manufacturing tolerances – Stiffened plating .....	148
D.2.12 Functional manufacturing tolerances – Towers and masts .....	150
D.2.13 Functional manufacturing tolerances – Cold formed profiled sheets .....	151
D.2.14 Functional manufacturing tolerances – Bridge decks.....	151
D.2.15 Functional erection tolerances – Bridges .....	153
D.2.16 Functional erection tolerances – Bridge decks (sheet 1/3).....	153
D.2.17 Functional erection tolerances – Bridge decks(sheet 2/3).....	154
D.2.18 Functional erection tolerances – Bridges decks (sheet 3/3).....	156
D.2.19 Functional manufacturing and erection tolerances – Crane beams and rails .....	157
D.2.20 Functional tolerances – Concrete foundations and supports .....	158
D.2.21 Functional erection tolerances – Crane runways .....	160
D.2.22 Functional erection tolerances – Positions of columns.....	161
D.2.23 Functional erection tolerances – $\text{A}_1$ Columns of single storey buildings $\text{A}_1$ .....	162
D.2.24 Functional erection tolerances – Multi-storey columns .....	163
D.2.25 Functional erection tolerances – Buildings .....	164
D.2.26 Functional erection tolerances – Beams in buildings .....	166
D.2.27 Functional erection tolerances - Roof sheeting designed as a stressed-skin.....	167
D.2.28 Functional erection tolerances - Profiled steel sheeting.....	167
<b>Annex E (informative) Welded joints in hollow sections .....</b>	<b>168</b>
E.1 General.....	168

<b>E.2</b>	<b>Guidance for start and stop positions .....</b>	<b>168</b>
<b>E.3</b>	<b>Preparation of joint faces .....</b>	<b>168</b>
<b>E.4</b>	<b>Assembly for welding .....</b>	<b>169</b>
<b>E.5</b>	<b>Fillet welded joints .....</b>	<b>177</b>
<b>Annex F</b> (normative)	<b>Corrosion protection .....</b>	<b>178</b>
<b>F.1</b>	<b>General .....</b>	<b>178</b>
<b>F.1.1</b>	<b>Field of application .....</b>	<b>178</b>
<b>F.1.2</b>	<b>Performance specification .....</b>	<b>178</b>
<b>F.1.3</b>	<b>Prescriptive requirements .....</b>	<b>178</b>
<b>F.1.4</b>	<b>Work method.....</b>	<b>179</b>
<b>F.2</b>	<b>Surface preparation of carbon steels.....</b>	<b>179</b>
<b>F.2.1</b>	<b>Surface preparation of carbon steels prior to painting and metal spraying .....</b>	<b>179</b>
<b>F.2.2</b>	<b>Surface preparation of carbon steels prior to galvanizing .....</b>	<b>180</b>
<b>F.3</b>	<b>Welds and surfaces for welding .....</b>	<b>180</b>
<b>F.4</b>	<b>Surfaces in preloaded connections.....</b>	<b>180</b>
<b>F.5</b>	<b>Preparation of fasteners .....</b>	<b>180</b>
<b>F.6</b>	<b>Coating methods .....</b>	<b>181</b>
<b>F.6.1</b>	<b>Painting .....</b>	<b>181</b>
<b>F.6.2</b>	<b>Metal spraying .....</b>	<b>181</b>
<b>F.6.3</b>	<b>Galvanizing .....</b>	<b>182</b>
<b>F.7</b>	<b>Inspection and checking.....</b>	<b>182</b>
<b>F.7.1</b>	<b>General .....</b>	<b>182</b>
<b>F.7.2</b>	<b>Routine checking.....</b>	<b>182</b>
<b>F.7.3</b>	<b>Reference areas.....</b>	<b>182</b>
<b>F.7.4</b>	<b>Galvanized components .....</b>	<b>182</b>
<b>Annex G</b> (normative)	<b>Test to determine slip factor .....</b>	<b>184</b>
<b>G.1</b>	<b>General .....</b>	<b>184</b>
<b>G.2</b>	<b>Significant variables.....</b>	<b>184</b>
<b>G.3</b>	<b>Test specimens.....</b>	<b>184</b>
<b>G.4</b>	<b>Slip test procedure and evaluation of results .....</b>	<b>186</b>
<b>G.5</b>	<b>Extended creep test procedure and evaluation .....</b>	<b>186</b>
<b>G.6</b>	<b>Test results .....</b>	<b>187</b>
<b>Annex H</b> (normative)	<b>[A1] Calibration test for preloaded bolts under site conditions [A1] .....</b>	<b>189</b>
<b>H.1</b>	<b>Scope .....</b>	<b>189</b>
<b>H.2</b>	<b>Symbols and units.....</b>	<b>189</b>
<b>H.3</b>	<b>Principle of the test .....</b>	<b>189</b>
<b>H.4</b>	<b>Test apparatus .....</b>	<b>190</b>
<b>H.5</b>	<b>Test assemblies.....</b>	<b>190</b>
<b>H.6</b>	<b>Test set up.....</b>	<b>190</b>
<b>H.7</b>	<b>Test procedure.....</b>	<b>191</b>
<b>H.8</b>	<b>Evaluation of test results.....</b>	<b>192</b>
<b>H.9</b>	<b>Test report.....</b>	<b>193</b>
<b>Annex J</b> (normative)	<b>Use of compressible washer-type direct tension indicators .....</b>	<b>194</b>
<b>J.1</b>	<b>General .....</b>	<b>194</b>
<b>J.2</b>	<b>Fitting.....</b>	<b>194</b>
<b>J.3</b>	<b>Checking .....</b>	<b>196</b>
<b>Annex K</b> (informative)	<b>Hexagon injection bolts .....</b>	<b>199</b>
<b>K.1</b>	<b>General .....</b>	<b>199</b>
<b>K.2</b>	<b>Hole sizes .....</b>	<b>199</b>
<b>K.3</b>	<b>Bolts.....</b>	<b>199</b>
<b>K.4</b>	<b>Washers.....</b>	<b>200</b>
<b>K.5</b>	<b>Nuts.....</b>	<b>201</b>
<b>K.6</b>	<b>Resin .....</b>	<b>201</b>
<b>K.7</b>	<b>Tightening .....</b>	<b>201</b>
<b>K.8</b>	<b>Installation.....</b>	<b>201</b>
<b>Annex L</b> (informative)	<b>Guide to flow diagram for development and use of a WPS.....</b>	<b>203</b>

<b>Annex M (normative) Sequential method for fasteners inspection .....</b>	<b>204</b>
<b>M.1 General.....</b>	<b>204</b>
<b>M.2 Application .....</b>	<b>205</b>
<b>Bibliography .....</b>	<b>207</b>

## Foreword

This document (EN 1090-2:2008+A1:2011) has been prepared by Technical Committee CEN/TC 135 "Execution of steel structures and aluminium structures", the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2012, and conflicting national standards shall be withdrawn at the latest by February 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1, approved by CEN on 2011-06-25.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** **A1**.

This document supersedes **A1** EN 1090-2:2008 **A1**.

EN 1090, *Execution of steel structures and aluminium structures* consists of the following parts:

*Part 1: Requirements for conformity assessment of structural components*

*Part 2: Technical requirements for steel structures*

*Part 3: Technical requirements for aluminium structures*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## Introduction

This European Standard specifies requirements for execution of steel structures, in order to ensure adequate levels of mechanical resistance and stability, serviceability and durability.

This European Standard specifies requirements for execution of steel structures in particular those that are designed according to all parts of EN 1993 and the steel parts of composite steel and concrete structures designed according to all parts of EN 1994.

This European Standard presupposes that the work is carried out with the necessary skill and adequate equipment and resources to perform the work in accordance with the execution specification and the requirements of this European Standard.

## 1 Scope

This European Standard specifies requirements for execution of structural steelwork as structures or as manufactured components, produced from:

- hot rolled, structural steel products up to and including grade S690;
- cold formed components and sheeting up to and including grades S700 ~~A1~~ deleted text ~~A1~~;
- hot finished and cold formed austenitic, austenitic-ferritic and ferritic stainless steel products;
- hot finished and cold formed structural hollow sections, including standard range and custom-made rolled products and hollow sections manufactured by welding.

This European Standard may also be used for structural steel grades up to and including S960, provided that conditions for execution are verified against reliability criteria and any necessary additional requirements are specified.

This European Standard specifies requirements independent of the type and shape of the steel structure (e.g. buildings, bridges, plated or latticed components) including structures subjected to fatigue or seismic actions. The requirements are expressed in terms of execution classes

This European Standard applies to structures designed according to the relevant part of EN 1993.

This European Standard applies to structural components and sheeting as defined in EN 1993-1-3.

This European Standard applies to steel components in composite steel and concrete structures designed according to the relevant part of EN 1994.

This European Standard may be used for structures designed according to other design rules provided that conditions for execution comply with them and any necessary additional requirements are specified.

This European Standard does not cover requirements for watertightness or air permeability resistance of sheeting.

## 2 Normative references

### 2.1 General

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

### 2.2 Constituent products

#### 2.2.1 Steels

EN 10017, *Steel rod for drawing and/or cold rolling — Dimensions and tolerances*

EN 10021, *General technical delivery conditions for steel products*

EN 10024, *Hot rolled taper flange I sections — Tolerances on shape and dimensions*

EN 10025-1:2004, *Hot rolled products of structural steels — Part 1: General technical delivery conditions*

EN 10025-2, *Hot rolled products of structural steels — Part 2: Technical delivery conditions for non-alloy structural steels*

EN 10025-3, *Hot rolled products of structural steels — Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels*

EN 10025-4, *Hot rolled products of structural steels — Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels*

EN 10025-5, *Hot rolled products of structural steels — Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance*

EN 10025-6, *Hot rolled products of structural steels — Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition*

EN 10029, *Hot rolled steel plates 3 mm thick or above —  $\Delta_1$  Tolerances on dimensions and shape  $\Delta_1$*

EN 10034, *Structural steel I and H sections — Tolerances on shape and dimensions*

EN 10048, *Hot rolled narrow steel strip — Tolerances on dimensions and shape*

EN 10051,  $\Delta_1$  *Continuously hot-rolled strip and plate/sheet cut from wide strip of non-alloy and alloy steels  $\Delta_1$  — Tolerances on dimensions and shape*

EN 10055, *Hot rolled steel equal flange tees with radiused root and toes — Dimensions and tolerances on shape and dimensions*

EN 10056-1, *Structural steel equal and unequal leg angles — Part 1: Dimensions*

EN 10056-2, *Structural steel equal and unequal leg angles — Part 2: Tolerances on shape and dimensions*

EN 10058, *Hot rolled flat steel bars for general purpose — Dimensions and tolerances on shape and dimensions*

EN 10059, *Hot rolled square steel bars for general purposes — Dimensions and tolerances on shape and dimensions*

EN 10060, *Hot rolled round steel bars for general purposes — Dimensions and tolerances on shape and dimensions*

EN 10061, *Hot rolled hexagon steel bars for general purposes — Dimensions and tolerances on shape and dimensions*

EN 10080, *Steel for the reinforcement of concrete — Weldable reinforcing steel — General*

EN 10088-1, *Stainless steels — Part 1: List of stainless steels*

EN 10088-2:2005, *Stainless steels — Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes*

EN 10088-3:2005, *Stainless steels — Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes*

EN 10131, *Cold rolled uncoated and zinc or zinc-nickel electrolytically coated low carbon and high yield strength steel flat products for cold forming — Tolerances on dimensions and shape*

EN 10139, *Cold rolled uncoated mild steel narrow strip for cold forming — Technical delivery conditions*

EN 10140, *Cold rolled narrow steel strip — Tolerances on dimensions and shape*

EN 10143, *Continuously hot-dip coated steel sheet and strip — Tolerances on dimensions and shape*

EN 10149-1, *Hot-rolled flat products made of high yield strength steels for cold forming — Part 1: General delivery conditions*

EN 10149-2, *Hot-rolled flat products made of high yield strength steels for cold forming — Part 2: Delivery conditions for thermomechanically rolled steels*

EN 10149-3, *Hot-rolled flat products made of high yield strength steels for cold forming — Part 3: Delivery conditions for normalized or normalized rolled steels*

EN 10160, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 10163-2, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 2: Plate and wide flats*

EN 10163-3, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 3: Sections*

EN 10164, *Steel products with improved deformation properties perpendicular to the surface of the product — Technical delivery conditions*

**A1** EN 10169, *Continuously organic coated (coil coated) steel flat products — Technical delivery conditions* **A1**

EN 10204, *Metallic products — Types of inspection documents*

EN 10210-1, *Hot finished structural hollow sections of non-alloy and fine grain steels — Part 1: Technical delivery conditions*

EN 10210-2, *Hot finished structural hollow sections of non-alloy and fine grain steels — Part 2: Tolerances, dimension and sectional properties*

EN 10219-1, *Cold formed welded structural hollow sections of non-alloy and fine grain steels — Part 1: Technical delivery conditions*

EN 10219-2, *Cold formed welded structural hollow sections of non-alloy and fine grain steels — Part 2: Tolerances, dimensions and sectional properties*

EN 10268, *Cold rolled steel flat products with high yield strength for cold forming — Technical delivery conditions*

EN 10279, *Hot rolled steel channels — Tolerances on shape, dimensions and mass*

A1 deleted text A1

EN 10296-2:2005, *Welded circular steel tubes for mechanical and general engineering purposes — Technical delivery conditions — Part 2: Stainless steel*

EN 10297-2:2005, *Seamless circular steel tubes for mechanical and general engineering purposes — Technical delivery conditions — Part 2: Stainless steel*

A1 EN 10346, *Continuously hot-dip coated steel flat products — Technical delivery conditions* A1

EN ISO 1127, *Stainless steel tubes — Dimensions, tolerances and conventional masses per unit length (ISO 1127:1992)*

A1 EN ISO 9445-1, *Continuously cold-rolled stainless steel — Tolerances on dimensions and form — Part 1: Narrow strip and cut lengths (ISO 9445-1:2009)*

EN ISO 9445-2, *Continuously cold-rolled stainless steel — Tolerances on dimensions and form — Part 2: Wide strip and plate/sheet (ISO 9445-2:2009)* A1

ISO 4997, *Cold-reduced carbon steel sheet of structural quality*

## 2.2.2 Steel castings

EN 10340:2007, *Steel castings for structural uses*

A1 EN 1559-1, *Founding — Technical conditions of delivery — Part 1: General*

EN 1559-2, *Founding — Technical conditions of delivery — Part 2: Additional requirements for steel castings* A1

## 2.2.3 Welding consumables

EN 756, *Welding consumables — Solid wires, solid wire-flux and tubular cored electrode-flux combinations for submerged arc welding of non alloy and fine grain steels — Classification*

EN 757, *Welding consumables — Covered electrodes for manual metal arc welding of high strength steels — Classification*

EN 760, *Welding consumables — Fluxes for submerged arc welding — Classification*

EN 1600, *Welding consumables — Covered electrodes for manual metal arc welding of stainless and heat resisting steels — Classification*

EN 13479, *Welding consumables — General product standard for filler metals and fluxes for fusion welding of metallic materials*

EN 14295, *Welding consumables — Wire and tubular cored electrodes and electrode-flux combinations for submerged arc welding of high strength steels — Classification*

EN ISO 636, *Welding consumables — Rods, wires and deposits for tungsten inert gas welding of non alloy and fine grain steels — Classification* (ISO 636:2004)

EN ISO 2560, *Welding consumables — Covered electrodes for manual metal arc welding of non-alloy and fine grain steels — Classification* A1 (ISO 2560:2009) A1

EN ISO 13918, *Welding — Studs and ceramic ferrules for arc stud welding* (ISO 13918:2008)

EN ISO 14175, *Welding consumables — Gases and gas mixtures for fusion welding and allied processes* (ISO 14175:2008)

EN ISO 14341, *Welding consumables — Wire electrodes and deposits for gas shielded metal arc welding of non alloy and fine grain steels — Classification* (ISO 14341:2002)

EN ISO 14343, *Welding consumables — Wires electrodes, strip electrodes, wires and rods for arc welding of stainless and heat resisting steels — Classification* A1 (ISO 14343:2009) A1

EN ISO 16834, *Welding consumables — Wire electrodes, wires, rods and deposits for gas-shielded arc welding of high strength steels — Classification* (ISO 16834:2006)

EN ISO 17632, *Welding consumables — Tubular cored electrodes for gas shielded and non-gas shielded metal arc welding of non alloy and fine grain steels — Classification* (ISO 17632:2004)

EN ISO 17633, *Welding consumables — Tubular cored electrodes and rods for gas shielded and non-gas shielded metal arc welding of stainless and heat-resisting steels — Classification* A1 (ISO 17633:2010) A1

EN ISO 18276, *Welding consumables — Tubular cored electrodes for gas-shielded and non-gas-shielded metal arc welding of high-strength steels — Classification* (ISO 18276:2005)

## 2.2.4 Mechanical fasteners

EN 14399-1, *High-strength structural bolting assemblies for preloading — Part 1: General requirements*

EN 14399-2, *High-strength structural bolting assemblies for preloading — Part 2: Suitability test for preloading*

EN 14399-3, *High-strength structural bolting assemblies for preloading — Part 3: System HR — Hexagon bolt and nut assemblies*

EN 14399-4:2005, *High-strength structural bolting assemblies for preloading — Part 4: System HV — Hexagon bolt and nut assemblies*

EN 14399-5, *High-strength structural bolting assemblies for preloading — Part 5: Plain washers*

EN 14399-6, *High-strength structural bolting assemblies for preloading — Part 6: Plain chamfered washers*

EN 14399-7, *High-strength structural bolting assemblies for preloading — Part 7: System HR — Countersunk head bolts and nut assemblies*

EN 14399-8, *High-strength structural bolting assemblies for preloading — Part 8: System HV — Hexagon fit bolt and nut assemblies*

A1 EN 14399-9 A1, *High-strength structural bolting assemblies for preloading — Part 9: System HR or HV — Bolt and nut assemblies with direct tension indicators*

A1 EN 14399-10 A1, *High-strength structural bolting assemblies for preloading — Part 10: System HRC — Bolt and nut assemblies with calibrated preload*

EN 15048-1, *Non preloaded structural bolting assemblies — Part 1: General requirements*

EN 20898-2, *Mechanical properties of fasteners — Part 2: Nuts with specified proof load values — Coarse thread (ISO 898-2:1992)*

EN ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs with specified property classes — Coarse thread and fine pitch thread (ISO 898-1:2009) A1*

EN ISO 1479, *Hexagon head tapping screws (ISO 1479:1983)*

EN ISO 1481, *Slotted pan head tapping screws (ISO 1481:1983)*

EN ISO 3506-1, *Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 1: Bolts, screws and studs A1 (ISO 3506-1:2009) A1*

EN ISO 3506-2, *Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 2: Nuts A1 (ISO 3506-2:2009) A1*

A1 EN ISO 4042, *Fasteners — Electroplated coatings (ISO 4042:1999) A1*

EN ISO 6789, *Assembly tools for screws and nuts — Hand torque tools — Requirements and test methods for design conformance testing, quality conformance testing and recalibration procedure (ISO 6789:2003)*

EN ISO 7049, *Cross recessed pan head tapping screws (ISO 7049:1983)*

A1 EN ISO 7089, *Plain washers — Normal series — Product grade A (ISO 7089:2000)*

EN ISO 7090, *Plain washers, chamfered — Normal series — Product grade A (ISO 7090:2000)*

EN ISO 7091, *Plain washers — Normal series — Product grade C (ISO 7091:2000)*

EN ISO 7092, *Plain washers — Small series — Product grade A (ISO 7092:2000)*

EN ISO 7093-1, *Plain washers — Large series — Part 1: Product grade A (ISO 7093-1:2000)*

EN ISO 7093-2, *Plain washers — Large series — Part 2: Product grade C (ISO 7093-2:2000)*

EN ISO 7094, *Plain washers — Extra large series — Product grade C (ISO 7094:2000) (Corrigendum AC:2002 incorporated) A1*

EN ISO 10684, *Fasteners — Hot dip galvanized coatings (ISO 10684:2004)*

EN ISO 15480, *Hexagon washer head drilling screws with tapping screw thread (ISO 15480:1999)*

EN ISO 15976, *Closed end blind rivets with break pull mandrel and protruding head — St/St (ISO 15976:2002)*

EN ISO 15979, *Open end blind rivets with break pull mandrel and protruding head — St/St (ISO 15979:2002)*

EN ISO 15980, *Open end blind rivets with break pull mandrel and countersunk head — St/St (ISO 15980:2002)*

EN ISO 15983, *Open end blind rivets with break pull mandrel and protruding head — A2/A2 (ISO 15983:2002)*

EN ISO 15984, *Open end blind rivets with break pull mandrel and countersunk head — A2/A2 (ISO 15984:2002)*

ISO 10509, *Hexagon flange head tapping screws*

## **2.2.5 High strength cables**

prEN 10138-3, *Prestressing steels — Part 3: Strand*

EN 10244-2, *Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 2: Zinc or zinc alloy coatings*

EN 10264-3, *Steel wire and wire products — Steel wire for ropes — Part 3: Round and shaped non alloyed steel wire for high duty applications*

EN 10264-4, *Steel wire and wire products — Steel wire for ropes — Part 4: Stainless steel wire*

EN 12385-1, *Steel wire ropes — Safety — Part 1: General requirements*

EN 12385-10, *Steel wire ropes — Safety — Part 10: Spiral ropes for general structural applications*

EN 13411-4, *Terminations for steel wire ropes — Safety — Part 4: Metal and resin socketing*

## **2.2.6 Structural bearings**

EN 1337-2, *Structural bearings — Part 2: Sliding elements*

EN 1337-3, *Structural bearings — Part 3: Elastomeric bearings*

EN 1337-4, *Structural bearings — Part 4: Roller bearings*

EN 1337-5, *Structural bearings — Part 5: Pot bearings*

EN 1337-6, *Structural bearings — Part 6: Rocker bearings*

EN 1337-7, *Structural bearings — Part 7: Spherical and cylindrical PTFE bearings*

EN 1337-8, *Structural bearings — Part 8: Guide bearings and restraint bearings*

## **2.3 Preparation**

EN ISO 9013, *Thermal cutting — Classification of thermal cuts — Geometrical product specification and quality tolerances (ISO 9013:2002)*

ISO 286-2, <sup>A1</sup> *Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes — Part 2: Tables of standard tolerance classes and limit deviations for holes and shafts* <sup>A1</sup>

CEN/TR 10347, *Guidance for forming of structural steels in processing*

## **2.4 Welding**

EN 287-1, *Qualification test of welders — Fusion welding — Part 1: Steels*

EN 1011-1:1998, *Welding — Recommendations for welding of metallic materials — Part 1: General guidance for arc welding*

EN 1011-2:2001, *Welding — Recommendations for welding of metallic materials — Part 2: Arc welding of ferritic steels*

EN 1011-3, *Welding — Recommendations for welding of metallic materials — Part 3: Arc welding of stainless steels*

EN 1418, *Welding personnel — Approval testing of welding operators for fusion welding and resistance weld setters for fully mechanized and automatic welding of metallic materials*

EN ISO 3834 (all parts), *Quality requirements for fusion welding of metallic materials (ISO 3834:2005)*

EN ISO 4063, *Welding and allied processes — Nomenclature of processes and reference numbers* A1 *(ISO 4063: 2009, Corrected version 2010-03-01)* A1

EN ISO 5817, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections (ISO 5817:2003, corrected version:2005, including Technical Corrigendum 1:2006)*

EN ISO 9692-1, *Welding and allied processes — Recommendations for joint preparation — Part 1: Manual metal-arc welding, gas-shielded metal-arc welding, gas welding, TIG welding and beam welding of steels (ISO 9692-1:2003)*

EN ISO 9692-2, *Welding and allied processes — Joint preparation — Part 2: Submerged arc welding of steels (ISO 9692-2:1998)*

EN ISO 13916, *Welding — Guidance on the measurement of preheating temperature, interpass temperature and preheat maintenance temperature (ISO 13916:1996)*

EN ISO 14373, *Resistance welding — Procedure for spot welding of uncoated and coated low carbon steels (ISO 14373:2006)*

EN ISO 14554 (all parts), *Quality requirements for welding — Resistance welding of metallic materials (ISO 14544-1:2000)*

EN ISO 14555, *Welding — Arc stud welding of metallic materials (ISO 14555:2006)*

EN ISO 14731, *Welding coordination — Tasks and responsibilities (ISO 14731:2006)*

EN ISO 15609-1, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 1: Arc welding (ISO 15609-1:2004)*

EN ISO 15609-4, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 4: Laser beam welding* A1 *(ISO 15609-4:2009)* A1

EN ISO 15609-5, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 5: Resistance welding (ISO 15609-5:2004)*

EN ISO 15610, *Specification and qualification of welding procedures for metallic materials — Qualification based on tested welding consumables (ISO 15610:2003)*

EN ISO 15611, *Specification and qualification of welding procedures for metallic materials — Qualification based on previous welding experience (ISO 15611:2003)*

EN ISO 15612, *Specification and qualification of welding procedures for metallic materials — Qualification by adoption of a standard welding procedure (ISO 15612:2004)*

EN ISO 15613, *Specification and qualification of welding procedures for metallic materials — Qualification based on pre-production welding test (ISO 15613:2004)*

EN ISO 15614-1, *Specification and qualification of welding procedures for metallic materials — Welding procedure test — Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys (ISO 15614-1:2004)*

EN ISO 15614-11, *Specification and qualification of welding procedures for metallic materials — Welding procedure test — Part 11: Electron and laser beam welding (ISO 15614-11:2002)*

EN ISO 15614-13, *Specification and qualification of welding procedures for metallic materials — Welding procedure test — Part 13: Resistance butt and flash welding (ISO 15614-13:2005)*

EN ISO 15620, *Welding — Friction welding of metallic materials (ISO 15620:2000)*

EN ISO 16432, *Resistance welding — Procedure for projection welding of uncoated and coated low carbon steels using embossed projection(s) (ISO 16432:2006)*

EN ISO 16433, *Resistance welding — Procedure for seam welding of uncoated and coated low carbon steels (ISO 16433:2006)*

## **2.5 Testing**

EN 473, *Non destructive testing — Qualification and certification of NDT personnel — General principles*

EN 571-1, *Non destructive testing — Penetrant testing — Part 1: General principles*

EN 970, *Non-destructive examination of fusion welds — Visual examination*

EN 1290, *Non-destructive examination of welds — Magnetic particle examination of welds*

EN 1435, *Non-destructive testing of welds — Radiographic testing of welded joints*

EN 1713, *Non-destructive testing of welds — Ultrasonic testing — Characterization of indications in welds*

EN 1714, *Non-destructive testing of welds — Ultrasonic testing of welded joints*

EN 10160, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 12062:1997, *Non-destructive examination of welds — General rules for metallic materials*

EN ISO 6507 (all parts), *Metallic materials — Vickers hardness test (ISO 6507:2005)*

EN ISO 9018, *Destructive tests on welds in metallic materials — Tensile test on cruciform and lapped joints (ISO 9018:2003)*

EN ISO 10447, *Resistance welding - Peel and chisel testing of resistance spot and projection welds (ISO 10447:2006)*

## **2.6 Erection**

EN 1337-11, *Structural bearings — Part 11: Transport, storage and installation*

ISO 4463-1, *Measurement methods for building — Setting-out and measurement — Part 1: Planning and organization, measuring procedures, acceptance criteria*

ISO 7976-1, *Tolerances for building — Methods of measurement of buildings and building products — Part 1: Methods and instruments*

ISO 7976-2, *Tolerances for building — Methods of measurement of buildings and building products — Part 2: Position of measuring points*

ISO 17123 (all parts), *Optics and optical instruments — Field procedures for testing geodetic and surveying instruments*

## 2.7 Corrosion protection

EN 14616, *Thermal spraying — Recommendations for thermal spraying*

EN 15311, *Thermal spraying — Components with thermally sprayed coatings — Technical supply conditions*

EN ISO 1461:1999, *Hot dip galvanized coatings on fabricated iron and steel articles — Specifications and test methods (ISO 1461:1999)*

EN ISO 2063, *Thermal spraying — Metallic and other inorganic coatings — Zinc, aluminium and their alloys (ISO 2063:2005)*

EN ISO 2808, *Paints and varnishes — Determination of film thickness (ISO 2808:2007)*

EN ISO 8501 (all parts), *Preparation of steel substrates before application of paints and related products — Visual assessment of surface cleanliness*

EN ISO 8503-1, *Preparation of steel substrates before application of paints and related products — Surface roughness characteristics of blast-cleaned steel substrates — Part 1: Specifications and definitions for ISO surface profile comparators for the assessment of abrasive blast-cleaned surfaces (ISO 8503-1:1988)*

EN ISO 8503-2, *Preparation of steel substrates before application of paints and related products — Surface roughness characteristics of blast-cleaned steel substrates — Part 2: Method for the grading of surface profile of abrasive blast-cleaned steel — Comparator procedure (ISO 8503-2:1988)*

EN ISO 12944 (all parts), *Paints and varnishes — Corrosion protection of steel structures by protective paint systems (ISO 12944:1998)*

[A1] EN ISO 14713-1, *Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures — Part 1: General principles of design and corrosion resistance (ISO 14713-1:2009)*

EN ISO 14713-2, *Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures — Part 2: Hot dip galvanizing (ISO 14713-2:2009) [A1]*

ISO 19840, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Measurement of, and acceptance criteria for, the thickness of dry films on rough surfaces*

## 2.8 Tolerances

EN ISO 13920, *Welding — General tolerances for welded constructions — Dimensions for lengths and angles — Shape and position (ISO 13920:1996)*

## 2.9 Miscellaneous

EN 508-1, *Roofing products from metal sheet — Specification for self-supporting products of steel, aluminium or stainless steel sheet — Part 1: Steel*

EN 508-3, *Roofing products from metal sheet — Specification for self-supporting products of steel, aluminium or stainless steel sheet — Part 3: Stainless steel*

EN 1993-1-6, *Eurocode 3: Design of steel structures — Part 1-6: Strength and Stability of Shell Structures*

EN 1993-1-8, *Eurocode 3: Design of steel structures — Part 1-8: Design of joints*

**[A1] EN 13670 [A1], Execution of concrete structures**

ISO 2859-5, *Sampling procedures for inspection by attributes — Part 5: System of sequential sampling plans indexed by acceptance quality limit (ALQ) for lot-by-lot inspection*

### 3 Terms and definitions

For the purpose of this document, the following terms and definitions apply.

#### 3.1

##### **construction works**

everything that is constructed or results from construction operations. This term covers both building and civil engineering works. It refers to the complete construction comprising both structural and non-structural components

#### 3.2

##### **works**

parts of construction works that are structural steelwork

#### 3.3

##### **structural steelwork**

steel structures or manufactured steel components used in construction works

#### 3.4

##### **constructor**

person or organization executing the works (the supplier in EN ISO 9000)

#### 3.5

##### **structure**

see EN 1990

#### 3.6

##### **manufacturing**

all activities required to produce and deliver a component. As relevant, this comprises e.g. procurement, preparation and assembly, welding, mechanical fastening, transportation, surface treatment and the inspection and documentation thereof

#### 3.7

##### **execution**

all activities performed for the physical completion of the works, i.e. procurement, fabrication, welding, mechanical fastening, transportation, erection, surface treatment and the inspection and documentation thereof

#### 3.7.1

##### **execution specification**

set of documents covering technical data and requirements for a particular steel structure including those specified to supplement and qualify the rules of this European Standard

NOTE 1 Execution specification includes requirements where this European Standard identifies items to be specified.

NOTE 2 Execution specification can be seen as the complete set of requirements for manufacture and installation of structural steel components with the manufacturing requirements given in a set of component specifications according to **[A1] EN 1090-1 [A1]**.

#### 3.7.2

##### **execution class**

classified set of requirements specified for the execution of the works as a whole, of an individual component or of a detail of a component