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EUROPEAN STANDARD NORME EUROPÉENNE

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February 2009

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Supersedes EN 12390-3:2001

English Version

Testing hardened concrete - Part 3: Compressive strength of test specimens

Essais pour béton durci - Partie 3: Résistance à la compression des éprouvettes

Prüfung von Festbeton - Teil 3: Druckfestigkeit von Probekörpern

This European Standard was approved by CEN on 27 December 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG W.

Management Centre: Avenue Marnix 17, B-1000 Brussels

Con	ntents	Page
Forev	word	3
1	Scope	5
2	Normative references	5
3	Principle	5
4	Apparatus	
5	Test specimens	5
6	Procedure	6
7	Expression of results	7
8	Test report	7
9	Precision	10
Anne	ex A (normative) Adjustment of test specimens	11
Anne	ex B (normative) Procedure for testing specimens with dimensions which are outside th tolerances of the designated sizes of EN 12390-1	e 16
Biblio	ography	19



Foreword

This document (EN 12390-3:2009) has been prepared by Technical Committee CEN/TC 104 "Concrete and related products", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2009, and conflicting national standards shall be withdrawn at the latest by August 2009.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12390-3:2001.

It is recognised good practice to include measurement of density prior to the determination of compressive strength.

The methods for adjusting the ends of test specimens, given in Annex A, have been validated in a laboratory inter-comparison, part-funded by the EC under the Measurement and Testing Programme; contract MATI-CT-94-0043.

This standard is one of a series concerned with testing concrete.

The series EN 12390 includes the following parts:

EN 12390 Testing hardened concrete -

- Part 1: Shape, dimensions and other requirements for specimens and moulds;
- Part 2: Making and curing specimens for strength tests;
- Part 3: Compressive strength of test specimens;
- Part 4: Compressive strength Specification for testing machines;
- Part 5: Flexural strength of test specimens;
- Part 6: Tensile splitting strength of test specimens;
- Part 7: Density of hardened concrete;
- Part 8: Depth of penetration of water under pressure.

The following amendments have been made to the 2001-12 edition of this standard:

- editorial revision
- the compressive strength to be expressed to the nearest 0,1 MPA (N/mm²) instead of 0,5 MPa (N/mm²)
- the loading rate has been changed from between 0,2 MPa/s and 1,0 MPa/s to 0,6 \pm 0,2 MPa/s
- the allowable tolerance for specimens which do not meet the tolerance given in EN 12390-1 for designated size has been increased

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.



1 Scope

This European Standard specifies a method for the determination of the compressive strength of test specimens of hardened concrete.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 197-1, Cement — Part 1: Composition, specifications and conformity criteria for common cements

EN 12350-1, Testing fresh concrete — Part 1: Sampling

EN 12390-1, Testing hardened concrete - Part 1: Shape, dimensions and other requirements for specimens and moulds

EN 12390-2, Testing hardened concrete — Part 2: Making and curing specimens for strength tests

EN 12390-4, Testing hardened concrete — Part 4: Compressive strength — Specification for testing machines

EN 12504-1, Testing concrete in structures — Part 1: Cored specimens — Taking, examining and testing in compression

ISO 3310-1, Test sieves: technical requirements and testing — Part 1: Test sieves of metal wire cloth

3 Principle

Specimens are loaded to failure in a compression testing machine conforming to EN 12390-4. The maximum load sustained by the specimen is recorded and the compressive strength of the concrete is calculated.

4 Apparatus

Compression testing machine, conforming to EN 12390-4.

5 Test specimens

5.1 Requirement

The test specimen shall be a cube, cylinder or core meeting the requirements of EN 12350-1, EN 12390-1, EN 12390-2, or EN 12504-1. If the dimension of the test specimen does not conform to the tolerances for designated size in EN 12390-1, it can be tested in accordance with the procedure given in Annex B.

NOTE Damaged specimens or specimens which are badly honeycombed should not be tested.