

Kuuskantsüvendiga pesapeakruvid

Hexagon socket head cap screws

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 4762:2004 sisaldab Euroopa standardi EN ISO 4762:2004 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 18.06.2004 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 4762:2004 consists of the English text of the European standard EN ISO 4762:2004.</p> <p>This document is endorsed on 18.06.2004 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala:</p> <p>This International Standard specifies the characteristics of hexagon socket head cap screws with coarse pitch thread from M1,6 up to and including M64 and product grade A. For approximate masses of screws see Annex A. If, in special cases, specifications other than those listed in this International Standard are required, they should be selected from existing International Standards, e.g ISO 261, ISO 888, ISO 898-1, ISO 965-2, ISO 3506-1, ISO 8839 and ISO 4759-1.</p>	<p>Scope:</p> <p>This International Standard specifies the characteristics of hexagon socket head cap screws with coarse pitch thread from M1,6 up to and including M64 and product grade A. For approximate masses of screws see Annex A. If, in special cases, specifications other than those listed in this International Standard are required, they should be selected from existing International Standards, e.g ISO 261, ISO 888, ISO 898-1, ISO 965-2, ISO 3506-1, ISO 8839 and ISO 4759-1.</p>
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ICS 21.060.10

Võtmesõnad:

English version

**Hexagon socket head cap screws
(ISO 4762 : 2004)**

Vis à tête cylindrique à six pans
creux (ISO 4762 : 2004)

Zylinderschrauben mit Innen-
sechskant (ISO 4762 : 2004)

This European Standard was approved by CEN on 2004-01-16.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Management Centre: rue de Stassart 36, B-1050 Brussels

Foreword

International Standard
ISO 4762 : 2004 Hexagon socket head cap screws,
which was prepared by ISO/TC 2 'Fasteners' of the International Organization for Standardization, has been adopted by Technical Committee CEN/TC 185 'Threaded and non-threaded mechanical fasteners and accessories', the Secretariat of which is held by DIN, as a European Standard.
This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by September 2004 at the latest.
In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:
Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland, and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 4762 : 2004 was approved by CEN as a European Standard without any modification.

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1 Scope

This International Standard specifies the characteristics of hexagon socket head cap screws with coarse pitch thread from M1,6 up to and including M64 and product grade A.

For approximate masses of screws see Annex A.

If, in special cases, specifications other than those listed in this International Standard are required, they should be selected from existing International Standards, e.g ISO 261, ISO 888, ISO 898-1, ISO 965-2, ISO 3506-1, ISO 8839 and ISO 4759-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions*

ISO 261, *ISO general-purpose metric screw threads — General plan*

ISO 888, *Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs*

ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 965-3, *ISO general purpose metric screw threads — Tolerances — Part 3: Deviations for constructional screw threads*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-1, *Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 1: Bolts, screws and studs*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4753, *Fasteners — Ends of parts with external ISO metric thread*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-1, *Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements*

ISO 6157-3, *Fasteners — Surface discontinuities — Part 3: Bolts, screws and studs for special requirements*

ISO 8839, *Mechanical properties of fasteners — Bolts, screws, studs and nuts made of non-ferrous metals*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*