

Korstnad. Keraamilised lõõrid. Osa 1: Kuivades tingimustes kasutatavad lõõrivooderdised. Nõuded ja katsemeetodid

Chimneys - Clay/ceramic flue liners - Part 1: Flue liners operating under dry conditions - Requirements and test methods

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 1457-1:2012 sisaldab Euroopa standardi EN 1457-1:2012 ingliskeelset teksti.	This Estonian standard EVS-EN 1457-1:2012 consists of the English text of the European standard EN 1457-1:2012.
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English Version

**Chimneys - Clay/ceramic flue liners - Part 1: Flue liners
operating under dry conditions - Requirements and test methods**

Conduits de fumée - Conduits intérieurs en terre
cuite/céramique - Partie 1: Exigences et méthodes d'essai
pour utilisation en conditions sèches

Abgasanlagen - Keramik-Innenrohre - Teil 1: Innenrohre für
Trockenbetrieb - Anforderungen und Prüfungen

This European Standard was approved by CEN on 16 December 2011.

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Foreword

This document (EN 1457-1:2012) has been prepared by Technical Committee CEN/TC 166 "Chimneys", the secretariat of which is held by ASI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2012, and conflicting national standards shall be withdrawn at the latest by July 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1457:1999.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

EN 1457 is made of two parts:

- EN 1457-1, *Chimney — Clay/ceramic flue liners — Part 1: Flue liners operating under dry conditions — Requirements and test methods*;
- EN 1457-2, *Chimney — Clay/ceramic flue liners — Part 2: Flue liners operating under wet conditions — Requirements and test methods*.

The main changes with respect to the previous edition are:

EN 1457 has been split in 2 parts: EN 1457-1 is a product standard for clay/ceramic flue liners operating under dry conditions.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard is a product standard for clay/ceramic flue liners operating under dry conditions with solid walls or walls with vertical perforations for use in the construction of multiwall chimneys and flue pipes which serve to convey products of combustion from fireplaces or heating appliances to the outside atmosphere by negative or positive pressure. It includes the flue liners used for domestic and industrial chimneys which are not structurally independent (free-standing). This European Standard specifies the performance requirements for factory made flue liners and chimney fittings. Testing including thermal testing with or without insulation, marking and inspection are covered by this standard. This part does not cover flue liners operating under wet conditions.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 312, *Particleboards — Specifications*

EN 1443:2003, *Chimneys — General requirements*

EN 10088-1, *Stainless steels — Part 1: List of stainless steels*

EN 14297:2004, *Chimneys — Freeze-thaw resistance test method for chimney products*

EN ISO 6946, *Building components and building elements — Thermal resistance and thermal transmittance — Calculation method (ISO 6946)*

EN ISO 7500-1, *Metallic materials — Verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Verification and calibration of the force-measuring system (ISO 7500-1)*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1443:2003 and the following apply.

3.1

nominal size

numerical designation of size which is a convenient round number equal to or approximately equal to either:

- a) the internal diameter in millimetres of circular flue liners;
- b) the internal width in millimetres of square flue liners;
- c) the internal width and breadth in millimetres of the cross section of rectangular flue liners

3.2

nominal height

numerical designation of the internal height in millimetres of a straight flue liner which is a convenient round number approximately equal to the internal height of the flue liner

NOTE See Figure 1.