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SÕIDUTEEDDE JA JALAKÄIJATE ALADELE. OSA 5:
KOMPOSIITMATERJALIDEST VALMISTATUD REST- JA
HOOLDUSKAEVUDE PÄISED

Gully tops and manhole tops for vehicular and
pedestrian areas - Part 5: Gully tops and manhole tops
made of composite materials

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 124-5:2015 sisaldab Euroopa standardi EN 124-5:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 124-5:2015 consists of the English text of the European standard EN 124-5:2015.
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English Version

**Gully tops and manhole tops for vehicular and pedestrian areas -
Part 5: Gully tops and manhole tops made of composite
materials**

Dispositifs de couronnement et de fermeture pour les zones
de circulation utilisées par les piétons et les véhicules -
Partie 5: Dispositifs de couronnement et de fermeture en
matériaux composites

Aufsätze und Abdeckungen für Verkehrsflächen - Teil 5:
Aufsätze und Abdeckungen aus Verbundwerkstoffen

This European Standard was approved by CEN on 12 March 2015.

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Foreword

This document (EN 124-5:2015) has been prepared by Technical Committee CEN/TC 165 "Wastewater engineering", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2015 and conflicting national standards shall be withdrawn at the latest by March 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the Regulation (EU) No. 305/2011.

For relationship with EU Regulations, see informative Annex ZA, which is an integral part of this document.

Together with EN 124-1:2015, EN 124-2:2015, EN 124-3:2015, EN 124-4:2015 and EN 124-6:2015, the document will supersede EN 124:1994.

EN 124, *Gully tops and manhole tops for vehicular and pedestrian areas*, consists of the following parts:

- *Part 1: Definitions, classification, general principles of design, performance requirements and test methods;*
- *Part 2: Gully tops and manhole tops made of cast iron;*
- *Part 3: Gully tops and manhole tops made of steel, aluminium alloys;*
- *Part 4: Gully tops and manhole tops made of steel reinforced concrete;*
- *Part 5: Gully tops and manhole tops made of composite materials;*
- *Part 6: Gully tops and manhole tops made of polypropylene (PP), polyethylene (PE) or unplasticized poly(vinyl chloride) (PVC-U).*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard is applicable to manhole tops and gully tops made of composite materials C1, C2 and C3 by using suitably controlled automatic processes that produce a single structure and that do not contain multiple pieces bonded together, with a clear opening up to and including 1 000 mm for covering gullies, manholes and inspection chambers for installation within areas subjected to pedestrian and/or vehicular traffic.

It is applicable to manhole tops and gully tops for use in

- areas which can only be used by pedestrians and pedal cyclists (class A 15),
- pedestrian areas and comparable areas, car parks or car parking decks (class B 125),
- the area of kerbside channels of roads which, when measured from the kerb edge, extends a maximum of 0,5 m into the carriageway and a maximum of 0,2 m into the pedestrian area (class C 250),

and in addition to manhole tops for use in

- carriageways of roads (including pedestrian streets), hard shoulders and parking areas, for all types of road vehicles (class D 400).

This European Standard is not applicable in isolation but only in combination with EN 124-1 and gives guidance for combinations of covers/gratings made of composite materials with frames according to EN 124-2, EN 124-3, EN 124-4 or EN 124-6.

This document is not applicable to:

- manhole tops and gully tops manufactured by means of hand lay-up method;
- gratings/covers as part of prefabricated drainage channels according to EN 1433;
- floor and roof gullies in buildings which are specified in EN 1253 (all parts); and
- surface boxes.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 59, *Glass reinforced plastics — Measurement of hardness by means of a Barcol impressor*

EN 124-1:2015, *Gully tops and manhole tops for vehicular and pedestrian areas — Part 1: Definitions, classification, general principles of design, performance requirements and test methods*

EN 124-2:2015, *Gully tops and manhole tops for vehicular and pedestrian areas — Part 2: Gully tops and manhole tops made of cast iron*

EN 124-3:2015, *Gully tops and manhole tops for vehicular and pedestrian areas — Part 3: Gully tops and manhole tops made of steel or aluminium alloys*

EN 124-4:2015, *Gully tops and manhole tops for vehicular and pedestrian areas — Part 4: Gully tops and manhole tops made of steel reinforced concrete*

EN 124-6:2015, *Gully tops and manhole tops for vehicular and pedestrian areas — Part 6: Gully tops and manhole tops made of polypropylene (PP), polyethylene (PE) or unplasticized poly(vinyl chloride) (PVC-U)*

EN 13501-1:2007+A1:2009, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13823, *Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item*

EN ISO 62:2008, *Plastics — Determination of water absorption (ISO 62:2008)*

EN ISO 175:2010, *Plastics — Methods of test for the determination of the effects of immersion in liquid chemicals (ISO 175:2010)*

EN ISO 527-2:2012, *Plastics - Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics (ISO 527-2:2012)*

EN ISO 4892-2:2013, *Plastics — Methods of exposure to laboratory light sources — Part 2: Xenon-arc lamps (ISO 4892-2:2013)*

EN ISO 4892-3:2013, *Plastics — Methods of exposure to laboratory light sources — Part 3: Fluorescent UV lamps (ISO 4892-3:2013)*

ISO 1268-7, *Fibre-reinforced plastics — Methods of producing test plates — Part 7: Resin transfer moulding*

ISO 1268-8, *Fibre-reinforced plastics — Methods of producing test plates — Part 8: Compression moulding of SMC and BMC*

ISO 2878, *Rubber, vulcanized or thermoplastic — Antistatic and conductive products — Determination of electrical resistance*

ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 124-1:2015 and the following apply.

3.1

composite material

complex material, in which two or more constituent materials (with significantly different physical or chemical properties), are combined to produce structural or functional properties not present in any individual component

4 Materials

4.1 General

Composite materials in accordance with this European Standard shall consist of a reinforcing fibre encapsulated within a thermoset matrix resin and shall be moulded as a single structure. They shall be produced by using suitably controlled automatic processes that produce a single structure and that do not contain multiple pieces bonded together.

The reinforcing fibre shall be an E-, ECR-, R- or S-Type glass or carbon fibre. The use of aramid fibres is not permitted. The matrix resin shall be based on a polyester, methacrylate, vinylester, epoxy, phenolic or polyurethane resin system. Hybrid resin systems that contain a blend of resins are permitted. Only materials certified as UV resistant shall be used.