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**Korstnad. Komponendid. Betoonist lõõriga plokid**

Chimneys - Components - Concrete flue blocks

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 1858:2009 sisaldb Euroopa standardi EN 1858:2008 ingliskeelset teksti.	This Estonian standard EVS-EN 1858:2009 consists of the English text of the European standard EN 1858:2008.
Standard on kinnitatud Eesti Standardikeskuse 29.01.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 29.01.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
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EUROPEAN STANDARD

**EN 1858**

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2008

ICS 91.060.40; 91.100.30

Supersedes EN 1858:2003

English Version

## Chimneys - Components - Concrete flue blocks

Conduits de fumée - Composants - Conduits de fumée  
simple et multiparois en béton

Abgasanlagen - Bauteile - Betonformblöcke

This European Standard was approved by CEN on 1 November 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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## Foreword

This document (EN 1858:2008) has been prepared by Technical Committee CEN/TC 166 "Chimneys", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2009, and conflicting national standards shall be withdrawn at the latest by September 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

For the relationship with the EU Directives, see informative Annex ZA, which is an integral part of this standard.

In this European Standard, the Annexes A, C and D are normative (not forming part of the product specification) and Annexes E and ZA are informative.

This document supersedes EN 1858:2003.

This Standard is one of a series of co-ordinated standards dealing with specification, design, testing and installation of chimneys, both single and multi wall.

The co-ordinated package of standards is further divided by material of construction and this European Standard is one of a series of specifications and execution documents dealing with design and installation of concrete chimney products and systems.

The standards in this series for concrete chimney products and systems are:

EN 1857, *Chimneys — Components — Concrete flue liners*;

EN 1858, *Chimneys — Components — Concrete flue blocks*;

EN 12446, *Chimneys — Components — Concrete outer wall elements*.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## 1 Scope

This European Standard specifies the materials, dimensional and performance requirements for precast concrete flue blocks as defined in Clause 3 for use in system chimneys. The flue blocks may be of single wall or multi wall construction. The standard does not apply to flue blocks with back ventilation.

This standard does not cover products designated wet (W) in conjunction with corrosion class 3.

The standard also specifies a type of flue block to dimensionally co-ordinate with masonry unit coursing height, referred to as a type B (Bonding block).

This European Standard also applies to storey-height and flue blocks reinforced for handling.

**NOTE** Any reference to the term flue blocks implies both flue blocks and their fittings, except where otherwise indicated.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 206-1: 2000, *Concrete — Part 1: Specification, performance, production and conformity*

EN 1443, *Chimneys — General requirements*

EN 10088-2, *Stainless steel — Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes*

EN 13216-1, *Chimneys — Test methods for system chimneys — Part 1: General test methods*

EN 13384-1, *Chimneys — Thermal and fluid dynamic calculation methods — Part 1: Chimneys serving one appliance*

EN 14297: 2004, *Chimneys — Freeze-thaw resistance test method for chimney products*

EN ISO 7500-1:2004, *Metallic materials — Verification of static uniaxial testing machines — Part 1: Tension/compression testing machines. (ISO 7500-1:1999)*

ISO 2859-1:1999, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

## 3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 1443 and the following apply.

### 3.1

#### **flue block fitting**

element fitted to the flue block such as an access opening or offset