

**Üldtolerantsid. Osa 1: Tolerantsid joon- ja
nurkmõõtmetele tolerantse vahetult näitamata**

General tolerances - Part 1: Tolerances for linear and angular
dimensions without individual tolerance indications

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 22768-1:1999 sisaldab Euroopa standardi EN 22768-1:1993 ingliskeelset teksti.	This Estonian standard EVS-EN 22768-1:1999 consists of the English text of the European standard EN 22768-1:1993.
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English version

**General tolerances - Part 1: Tolerances for linear
and angular dimensions without individual
tolerance indications (ISO 2768-1:1989)**

Tolérances générales - Partie 1: Tolérances
pour dimensions linéaires et angulaires non
affectées de tolérances individuelles
(ISO 2768-1:1989)

Allgemeintoleranzen - Teil 1: Toleranzen für
Längen- und Winkelmaße ohne einzelne
Toleranzeintragung (ISO 2768-1:1989)

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Foreword

In 1991, the International Standard ISO 2768-1:1989 "General tolerances - Part 1: Tolerances for linear and angular dimensions without individual tolerance indications" was submitted to the CEN Primary Questionnaire procedure.

Following the positive result of the CEN/CS Proposal, ISO 2768-1:1989 was submitted to the Formal Vote.

The result of the Formal Vote was positive.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 1993, and conflicting national standards shall be withdrawn at the latest by October 1993.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

Endorsement notice

The text of the International Standard ISO 2768-1:1989 was approved by CEN as a European Standard without any modification.

NOTE: The European references to international publications are given in annex ZA (normative).

Annex ZA (normative)
Normative references to international publications
with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

<u>Publication</u>	<u>Title</u>	<u>EN/HD</u>
ISO 2768-2	General tolerances - Part 2: Geometrical tolerances for features without individual tolerances indications	EN 22768-2
ISO 8015	Technical drawings - Fundamental tolerancing principle	

Introduction

All features on component parts always have a size and a geometrical shape. For the deviation of size and for the deviations of the geometrical characteristics (form, orientation and location) the function of the part requires limitations which, when exceeded, impair this function.

The tolerancing on the drawing should be complete to ensure that the elements of size and geometry of all features are controlled, i.e. nothing shall be implied or left to judgement in the workshop or in the inspection department.

The use of general tolerances for size and geometry simplifies the task of ensuring that this prerequisite is met.

General tolerances —

Part 1:

Tolerances for linear and angular dimensions without individual tolerance indications

1 Scope

This part of ISO 2768 is intended to simplify drawing indications and it specifies general tolerances for linear and angular dimensions without individual tolerance indications in four tolerance classes.

NOTE 1 — The concepts behind the general tolerancing of linear and angular dimensions are described in annex A.

It applies to the dimensions of parts that are produced by metal removal or parts that are formed from sheet metal.

NOTES

- 2 These tolerances may be suitable for use with materials other than metal.
- 3 Parallel International Standards exist or are planned, e.g. see ISO 8062¹⁾ for castings.

This part of ISO 2768 only applies for the following dimensions which do not have an individual tolerance indication:

- a) linear dimensions (e.g. external sizes, internal sizes, step sizes, diameters, radii, distances, external radii and chamfer heights for broken edges);
- b) angular dimensions, including angular dimensions usually not indicated, e.g. right angles (90°), unless reference to ISO 2768-2 is made, or angles of uniform polygons;
- c) linear and angular dimensions produced by machining assembled parts.

It does not apply for the following dimensions:

- a) linear and angular dimensions which are covered by reference to other standards on general tolerances;
- b) auxiliary dimensions indicated in brackets;
- c) theoretically exact dimensions indicated in rectangular frames.

2 General

When selecting the tolerance class, the respective customary workshop accuracy has to be taken into consideration. If smaller tolerances are required or larger tolerances are permissible and more economical for any individual feature, such tolerances should be indicated adjacent to the relevant nominal dimension(s).

General tolerances for linear and angular dimensions apply when drawings or associated specifications refer to this part of ISO 2768 in accordance with clauses 4 and 5. If there are general tolerances for other processes, as specified in other International Standards, reference shall be made to them on the drawings or associated specifications. For a dimension between an unfinished and a finished surface, e.g. of cast or forged parts, for which no individual tolerance is directly indicated, the larger of the two general tolerances in question applies, e.g. for castings, see ISO 8062¹⁾.

3 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 2768. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 2768 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 2768-2 : 1989, *General tolerances — Part 2: Geometrical tolerances for features without individual tolerance indications*.

ISO 8015 : 1985, *Technical drawings — Fundamental tolerancing principle*.

4 General tolerances

4.1 Linear dimensions

General tolerances for linear dimensions are given in tables 1 and 2.

1) ISO 8062 : 1984, *Castings — System of dimensional tolerances*.