

English version
Version Française
Deutsche Fassung

Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic
(duplex) stainless steels with specific inspection requirements

Raccords à souder bout à bout - Partie 4:
Aciers inoxydables austénitiques et
austéno-ferritiques (duplex) avec contrôle
spécifique

Formstücke zum Einschweißen - Teil 4:
Austenitische und austenitisch-ferritische
(Duplex-)Stähle mit besonderen
Prüfanforderungen

This corrigendum becomes effective on 13 May 2009 for incorporation in the three official language versions of the EN.

Ce corrigendum prendra effet le 13 mai 2009 pour incorporation dans les trois versions linguistiques officielles de la EN.

Die Berichtigung tritt am 13.Mai 2009 zur Einarbeitung in die drei offiziellen Sprachfassungen der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

1 Modification to Clause 4, Symbols

In the text concerning symbol D , replace "return ends" with "return bends" to read:

"Specified outside diameter for elbows, return bends, equal tees, caps and the major outside diameter for reducers and reducing tees, expressed in millimetres;"

2 Modification to 6.1.1.2, Elbows and return bends, 1st paragraph

Delete "inside" to read:

"Elbows and return bends are designated by the model, the angle and the diameter (D or ID) (Inside diameter related to metric series)."

3 Modification to 11.2.5, Tolerances on the form of fittings

Replace "is" with "are" to read:

"The tolerances on the form of every type of fitting (out-of-squareness, alignment) are the following:"

4 Modification to 12.2.2 Content of inspection documents, 3rd paragraph

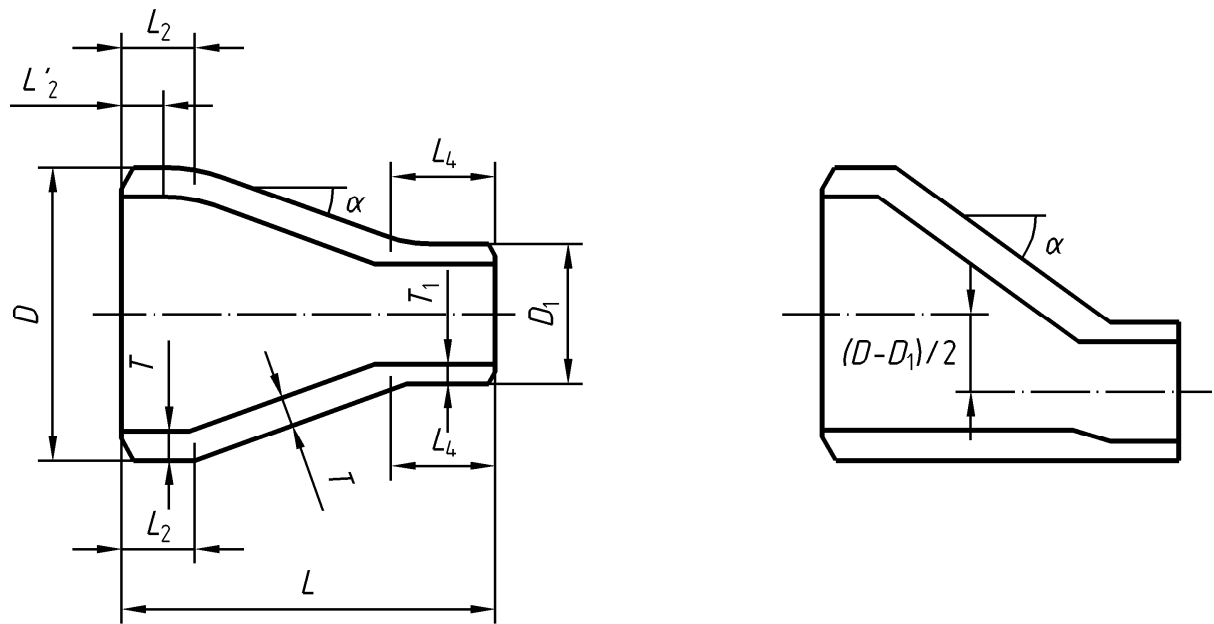
Delete "or inspection report" to read:

"The inspection certificate shall contain the following codes and information:"

5 Modification to "Figure B.3 - Concentric and eccentric reducer type A" in B.4.5, Reducers

Replace the existing Figure B.3 with the following new Figure B.3 (from Figure A.3 of EN 10253-2:2007):

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6 Modification to Bibliography

Sort the references to read as follows: "

- [1] EN 10020:2000, *Definitions and classification of grades of steel*
- [2] EN 10052:1993, *Vocabulary of heat treatment terms for ferrous products*
- [3] EN 10079:2007, *Definitions of steel products*
- [4] EN 10088-1, *Stainless steels – Part 1: List of stainless steels*
- [5] EN ISO 2566-1, *Steel – Conversion of elongation values – Part 1: Carbon and low alloy steels (ISO 2566-1:1984)*
- [6] EN ISO 8493, *Metallic materials – Tube – Drift-expanding test (ISO 8493:1998)*
- [7] EN ISO 15607:2004, *Specification and qualification of welding procedures for metallic materials – General rules (ISO 15607:2003)*
- [8] ISO 3419, *Non-alloy and alloy steel butt-welding fittings*
- [9] ISO 5251, *Stainless steel butt-welding fittings*

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