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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • MEXCHAPOCHAR OPFAHU3ALURI TO CTAHCAPTU3ALURI • ORGANISATION INTERNATIONALE DE NORMALISATION

Short-pitch transmission precision roller and bush chains, attachments and associated chain sprockets

TECHNICAL CORRIGENDUM 1

Chaînes de transmission de précision à rouleaux et à douilles, plaques-attaches et roues dentées correspondantes

RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to International Standard ISO 606:2004 was prepared by Technical Committee ISO/TC 100, *Chains and chain sprockets for power transmission and conveyors.*

Page v, Introduction

In the third paragraph, replace "Annex C" by "Annex B".

Page 3, Figure 2

In Figure 2 c), replace the drawing of the connecting link with spring clip fastener by the following:



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ISO 606:2004/Cor.1:2006(E)

Page 5, Figure 3

Replace the footnote to Figure 3 b) by the following:

"a Chain path depth is the minimum depth of channel through which the assembled chain will pass."

Page 10, Table 2

Replace the text of footnote "f" by the following:

"Dynamic strength values are based on test specimens each of 5 free pitches except for 180H, 200H and 240H chains which are based on test specimens each of 3 free pitches. See Annex C for method of calculation."

Page 11, Figure 4

Replace the drawing, shown in third angle projection, by the following, shown in first angle projection:



Page 16, Figure 9

Replace the drawing by the following, thereby correcting pitch circle diameter d and rolling seating radius r_i as shown:



Page 28, Bibliography Update reference [4] to read "ISO 13203:2005, Chains, sprockets and accessories — List of equivalent terms".