

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English version

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Deutsche Fassung

Petroleum and natural gas industries - Steel drill pipe (ISO 11961:2008/Cor 1:2009)

**Industries du pétrole et du gaz naturel -
Tiges de forage en acier (ISO
11961:2008/Cor 1:2009)**

**Erdöl- und Erdgasindustrie - Stahl-
Bohrrohre (ISO 11961:2008/Cor 1:2009)**

This corrigendum becomes effective on 13 May 2009 for incorporation in the official German and English versions of the EN.

Ce corrigendum prendra effet le 13 mai 2009 pour incorporation dans les versions officielles allemande et anglaise de la EN.

Die Berichtigung tritt am 13.Mai 2009 zur Einarbeitung in die offizielle Deutsche und Englische Fassung der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Endorsement notice

The text of ISO 11961:2008/Cor.1:2009 has been approved by CEN as a European Corrigendum without any modification.



INTERNATIONAL STANDARD ISO 11961:2008
TECHNICAL CORRIGENDUM 1

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Petroleum and natural gas industries — Steel drill pipe

TECHNICAL CORRIGENDUM 1

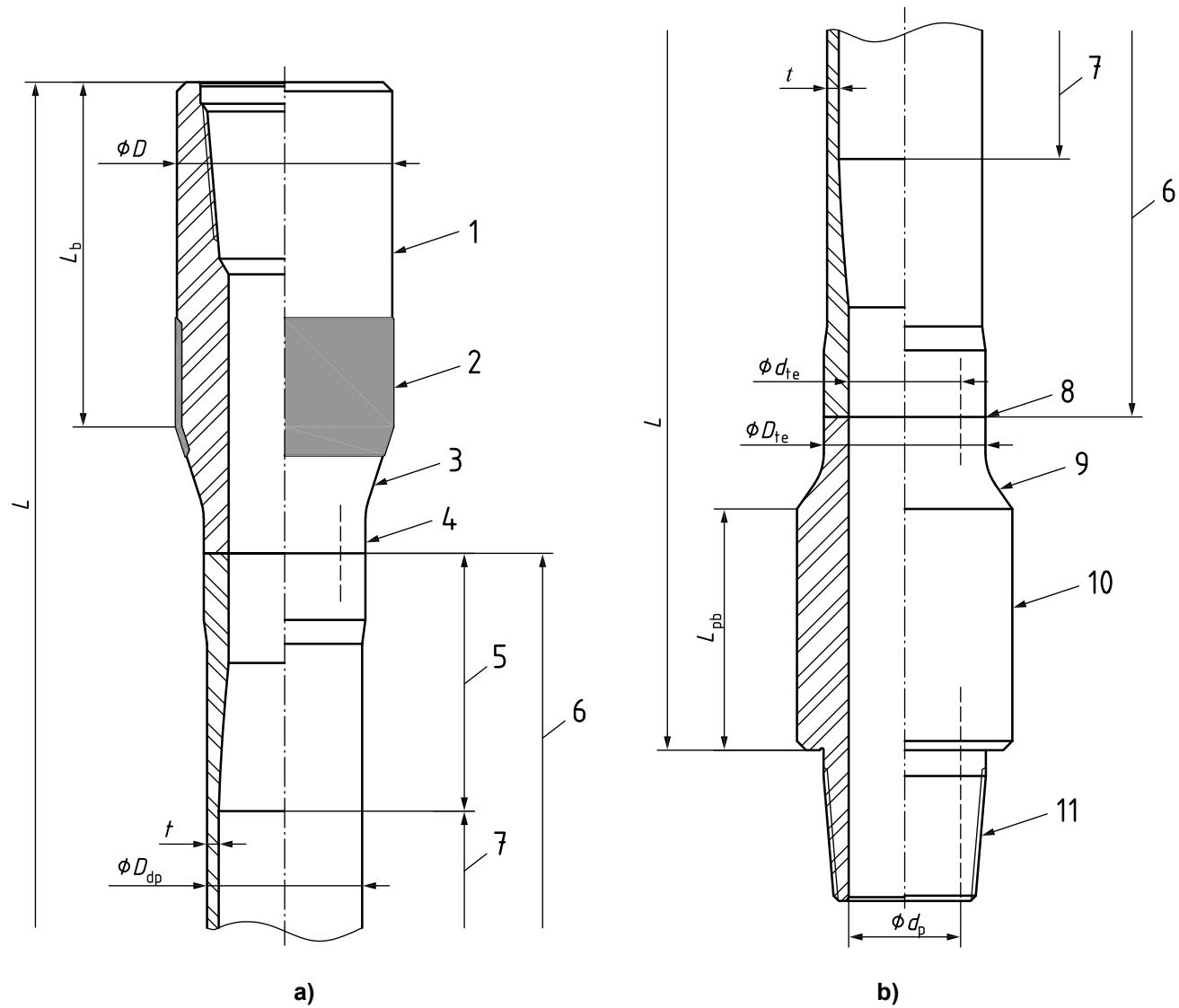
Industries du pétrole et du gaz naturel — Tiges de forage en acier

RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to ISO 11961:2008 was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 5, *Casing, tubing and drill pipe*.

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Replace Figure B.1 with the following figure, in which the line “L” in subfigure b) has been shortened such that it does not extend below the lower shoulder of the tool-joint pin and the arrows designating $\varnothing d_p$ and $\varnothing d_{te}$ have been modified.

**Key**

- | | | | |
|---|---------------------------|----|------------------------------|
| 1 | tool-joint box | 7 | pipe body |
| 2 | hard banding (optional) | 8 | friction weld |
| 3 | tapered elevator shoulder | 9 | pin taper |
| 4 | drill-pipe weld neck | 10 | tool-joint pin |
| 5 | drill-pipe-body upset | 11 | rotary shouldered connection |
| 6 | drill-pipe-body | | |

NOTE See Tables A.1, A.2 or A.3 or Tables C.1, C.2 or C.3 and 6.2 for dimensional requirements.

Figure B.1 — Drill pipe