

EUROPEAN STANDARD

EN 1453-1:2017/AC

NORME EUROPÉENNE

July 2017
Juillet 2017
Juli 2017

EUROPÄISCHE NORM

ICS 23.040.01; 23.040.05; 91.140.80

English version
Version Française
Deutsche Fassung

Plastics piping systems with structured-wall pipes for soil and waste discharge
(low and high temperature) inside buildings - Unplasticized poly(vinyl
chloride) (PVC-U) - Part 1: Specifications for pipes and the system

Systèmes de canalisations en plastique avec
des tubes à paroi structurée pour
l'évacuation des eaux-vannes et des eaux
usées (à basse et à haute température) à
l'intérieur des bâtiments - Poly(chlorure de
vinyle) non plastifié (PVC-U) - Partie 1 :
Spécifications pour tubes et le système

Kunststoff-Rohrleitungssysteme mit Rohren
mit profilierter Wandung zum Ableiten von
Abwasser (niedriger und hoher Temperatur)
innerhalb von Gebäuden -
Weichmacherfreies Polyvinylchlorid (PVC-U)
- Teil 1: Anforderungen an Rohre und das
Rohrleitungssystem

This corrigendum becomes effective on 5 July 2017 for incorporation in the official English version of the EN.

Ce corrigendum prendra effet le 5 juillet 2017 pour incorporation dans la version anglaise officielle de la EN.

Die Berichtigung tritt am 5. Juli 2017 zur Einarbeitung in die offizielle Englische Fassung der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Ref. No.: EN 1453-1:2017/AC:2017 E

1 Modification to Clause 2, Normative references

Regarding reference EN ISO 306, delete the date from the ISO reference in brackets to read: "EN ISO 306, Plastics - Thermoplastic materials - Determination of Vicat softening temperature (VST) (ISO 306)"

2 Modification to Annex B, Utilization of non-virgin material

In Table B.1, add the missing value "3" in the column "Requirements" to have "±3 units" for the K-value to read as follows:

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Characteristic	Requirements	Test method
PVC-content ^a	±4 % absolute by mass	EN 1905
K-value ^a	±3 units	EN ISO 13229
Density ^a	±20 kg/m ³	EN ISO 1183-1
Vicat softening temperature (VST) ^a	±2 °C	ISO 2507-1
Particle size ^b	Requirements and test method shall be agreed and stated in the agreement.	
Type of stabilizer ^{a b}	Requirements and test method shall be agreed and stated in the agreement.	
Impurities ^b	Based on the source of material and the recycling process a relevant test method and requirements shall be agreed and stated in the specification. Both the test method and the requirements shall be published.	
^a If the source of the material is pipes and fittings produced under a European nationally recognized quality mark or a European quality mark, it is not required to test this material characteristic if the requirement covered by the quality mark conforms to the requirement given in this table.		
^b The relevant requirements and test methods depend on the recycling process and on the end product.		

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