

This document is a preview generated by EVS

Fixed inductors for electromagnetic interference suppression - Part 2: Sectional specification

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 60938-2:2002 sisaldb Euroopa standardi EN 60938-2:1999 ingliskeelset teksti. Standard on kinnitatud Eesti Standardikeskuse 18.12.2002 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This Estonian standard EVS-EN 60938-2:2002 consists of the English text of the European standard EN 60938-2:1999. This standard is ratified with the order of Estonian Centre for Standardisation dated 18.12.2002 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Standard on kätesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

ICS 29.100.10, 31.020

Standardite reproduutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskülik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:
Aru 10 Tallinn 10317 Estonia; www.evs.ee; Telefon: 605 5050; E-post: info@evs.ee

Right to reproduce and distribute Estonian Standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation:
Aru str 10 Tallinn 10317 Estonia; www.evs.ee; Phone: +372 605 5050; E-mail: info@evs.ee

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60938-2

December 1999

ICS 29.100.10; 31.020

Supersedes EN 138100:1996

English version

Fixed inductors for electromagnetic interface suppression
Part 2: Sectional specification
(IEC 60938-2:1999)

Inductances fixes d'antiparasitage
Partie 2: Spécification intermédiaire
(CEI 60938-2:1999)

Drosseln zur Unterdrückung
elektromagnetischer Störungen
Teil 2: Rahmenspezifikation
(IEC 60938-2:1999)

This European Standard was approved by CENELEC on 1999-12-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 40/1111/FDIS, future edition 2 of IEC 60938-2, prepared by IEC TC 40, Capacitors and resistors for electronic equipment, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60938-2 on 1999-12-01.

This European Standard supersedes EN 138100:1996.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2000-09-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2002-12-01

Annexes designated "normative" are part of the body of the standard.

In this standard, annexes A, B, C, D and ZA are normative.

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60938-2:1999 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

**Normative references to international publications
with their corresponding European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE: When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60060-1 + corr. March	1989 1990	High-voltage test techniques Part 1: General definitions and test requirements	HD 588.1 S1	1991
IEC 60063	1963	Preferred number series for resistors and capacitors	-	-
A1	1967		-	-
A2	1977		-	-
IEC 60085	1984	Thermal evaluation and classification of electrical insulation	HD 566 S1	1990
IEC 60279	1969	Measurement of the winding resistance of an a.c. machine during operation at alternating voltage	-	-
IEC 60938-1	1999	Fixed inductors for electromagnetic interference suppression Part 1: Generic specification	EN 60938-1	1999
ISO 3	1973	Preferred numbers - Series of preferred numbers	-	-



IEC 60938-2

Edition 2.0 1999-11

INTERNATIONAL STANDARD

NORME INTERNATIONALE

QC 280100

**Fixed inductors for electromagnetic interference suppression –
Part 2: Sectional specification**

**Inductances fixes d'antiparasitage –
Partie 2: Spécification intermédiaire**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 1999 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland
Email: inmail@iec.ch
Web: www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

- Catalogue of IEC publications: www.iec.ch/searchpub

The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

- IEC Just Published: www.iec.ch/online_news/justpub

Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.

- Electropedia: www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 20 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary online.

- Customer Service Centre: www.iec.ch/webstore/custserv

If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:

Email: csc@iec.ch

Tel.: +41 22 919 02 11

Fax: +41 22 919 03 00

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

- Catalogue des publications de la CEI: www.iec.ch/searchpub/cur_fut-f.htm

Le Catalogue en-ligne de la CEI vous permet d'effectuer des recherches en utilisant différents critères (numéro de référence, texte, comité d'études,...). Il donne aussi des informations sur les projets et les publications retirées ou remplacées.

- Just Published CEI: www.iec.ch/online_news/justpub

Restez informé sur les nouvelles publications de la CEI. Just Published détaille deux fois par mois les nouvelles publications parues. Disponible en-ligne et aussi par email.

- Electropedia: www.electropedia.org

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International en ligne.

- Service Clients: www.iec.ch/webstore/custserv/custserv_entry-f.htm

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions, visitez le FAQ du Service clients ou contactez-nous:

Email: csc@iec.ch

Tél.: +41 22 919 02 11

Fax: +41 22 919 03 00



IEC 60938-2

Edition 2.0 1999-11

INTERNATIONAL
STANDARD
NORME
INTERNATIONALE

QC 280100

Fixed inductors for electromagnetic interference suppression –
Part 2: Sectional specification

Inductances fixes d'antiparasitage –
Partie 2: Spécification intermédiaire

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

PRICE CODE
CODE PRIX

ICS 29.100.10; 31.020

ISBN 2-8318-9906-0

CONTENTS

FOREWORD	4
1 General	6
1.1 Scope	6
1.2 Object	6
1.3 Normative references	6
1.4 Information to be given in a detail specification	7
1.4.1 General	7
1.4.2 Outline drawing and dimensions	7
1.4.3 Mounting	8
1.4.4 Ratings and characteristics	8
1.4.5 Marking	8
1.5 Definitions	8
1.6 Marking	8
2 Preferred ratings and characteristics	9
2.1 Climatic categories	9
2.2 Values of ratings	9
2.2.1 Rated inductance and tolerance	9
2.2.2 Rated voltage (U_R)	9
2.2.3 Category voltage (U_C)	9
2.2.4 Rated temperature	9
2.2.5 Rated current	9
2.2.6 Passive flammability	9
3 Quality assessment procedures	10
3.1 Primary stage of manufacture	10
3.2 Structurally similar inductors	10
3.3 Certified records of released lots	10
3.4 Qualification approval	10
3.4.1 Qualification approval on the basis of the fixed sample size procedures	10
3.5 Quality conformance inspection	13
3.5.1 Formation of inspection lots	13
3.5.2 Test schedule	14
3.5.3 Delayed delivery	14
4 Test and measurement procedures	14
4.1 Visual examination and check of dimensions	14
4.1.1 Dimensions (gauging)	14
4.1.2 Dimensions (detail)	14
4.2 Voltage proof	14
4.3 Insulation resistance	15
4.4 Inductance	15
4.5 DC line resistance	15
4.6 Robustness of terminations	16
4.7 Resistance to soldering heat	16
4.7.1 Conditions	16
4.7.2 Final inspection, measurements and requirements	16
4.8 Solderability	16
4.9 Rapid change of temperature	16

4.10	Vibration.....	16
4.11	Bump	17
4.12	Shock.....	17
4.13	Container sealing.....	18
4.14	Climatic sequence	18
4.14.1	Initial measurements.....	18
4.14.2	Dry heat.....	18
4.14.3	Damp heat, cyclic, test Db, first cycle.....	18
4.14.4	Cold.....	18
4.14.5	Low air pressure	18
4.14.6	Damp heat, cyclic, test Db, remaining cycles.....	18
4.14.7	Final inspection, measurements and requirements	19
4.15	Damp heat, steady state	19
4.15.1	Final inspection, measurements and requirements	19
4.16	Temperature rise (applies only to inductors with a mass > 5 g).....	19
4.16.1	Test method	19
4.16.2	Requirements	20
4.17	Impulse voltage (applies to inductors with more than one winding)	20
4.17.1	Initial measurements.....	20
4.17.2	Requirements	20
4.18	Endurance	20
4.18.1	Test conditions – Endurance current test.....	20
4.18.2	Test conditions – Endurance voltage test between terminations (applies to inductors with more than one winding).....	21
4.19	Passive flammability (if applicable)	21
4.20	Component solvent resistance (if applicable)	21
4.21	Solvent resistance of marking (if applicable)	21
Annex A (normative)	Test schedule for safety tests only approval	22
Annex B (normative)	Test schedule for safety tests and performance tests for qualification approval, assessment level D.....	25
Annex C (normative)	Example of a suitable circuit for the endurance test voltage.....	30
Annex D (normative)	Declaration of design (confidential to the manufacturer and the certification body).....	31
Annex E (normative)	Test methods for thyristor electromagnetic interference suppression inductors	32
Figure C.1	– Endurance test circuit.....	30
Figure E.1	– Test circuit for temperature rise	32
Figure E.2	– Test circuit for interference voltage attenuation.....	33
Table 1	– Sampling plan for safety tests only	12
Table 2	– Sampling plan for safety tests and performance tests, assessment level D	13
Table 3	– Measuring points	15
Table 4	– Acceleration.....	16
Table 5	– Sweep cycles.....	17
Table 6	– Preferred severities	18

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIXED INDUCTORS FOR ELECTROMAGNETIC
INTERFERENCE SUPPRESSION –****Part 2: Sectional specification****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60938-2 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This second edition cancels and replaces the first edition published in 1988.

This bilingual version, published in 2008-08, corresponds to the English version.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1111/FDIS	40/1137/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60938 series, under the general title: *Fixed inductors for electromagnetic interference suppression*, can be found on the IEC website.

The QC number that appears on the front cover of this publication is the specification number in the IEC Quality Assessment System for Electronic Components (IECQ).

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION –

Part 2: Sectional specification

1 General

1.1 Scope

This International Standard applies to fixed inductors designed for electromagnetic interference suppression and which fall within the scope of the generic specification, IEC 60938-1. It is restricted to fixed inductors for which safety tests are appropriate. This implies that inductors specified according to this specification will either be connected to mains supplies, when compliance with the mandatory tests of Table 1 is necessary, or used in other circuit positions where the equipment specification prescribes that some or all of these safety tests are required.

This standard applies to fixed inductors which will be connected to an a.c. mains or other supply with a nominal voltage not exceeding 1 000 V a.c. (r.m.s.) or d.c. between conductors and with a nominal frequency not exceeding 400 Hz.

1.2 Object

The object of this standard is to prescribe standard requirements for safety tests and standard ratings and characteristics, to select from IEC 60938-1 the appropriate methods of test and to give general performance requirements for suppression inductors. Test severities and performance requirements prescribed in detail specifications referring to this sectional specification shall be of equal or higher performance level. In addition, the minimum requirements for safety tests specified herein always apply.

1.3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1:1989, *High-voltage test techniques – Part 1: General definitions and test requirements*

IEC 60063:1963, *Preferred number series for resistors and capacitors*

Amendment 1 (1967)

Amendment 2 (1977)

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60085:1984, *Thermal evaluation and classification of electrical insulation¹⁾*

IEC 60279:1969, *Measurement of the winding resistance of an a.c. machine during operation at alternative voltage²⁾*

IEC 60294, *Measurement of the dimensions of a cylindrical component having two axial terminations*

1) A new edition of this publication exists.

2) Withdrawn

IEC 60384-14, *Fixed capacitors for use in electronic equipment – Part 14: Sectional specification: Fixed capacitors for electromagnetic interference suppression and connection to the supply mains*

IEC 60938-1:1999, *Fixed inductors for electromagnetic interference suppression – Part 1: Generic specification*

IEC 60938-2-1:1999, *Fixed inductors for electromagnetic interference suppression – Part 2-1: Blank detail specification – Inductors for which safety tests are required – Assessment level D*

IEC 60938-2-2:1999, *Fixed inductors for electromagnetic interference suppression – Part 2-2: Blank detail specification – Inductors for which safety tests are required (only)*

CISPR 16-1-1:2003, *Specification for radio disturbance and immunity measuring apparatus and methods – Part 1-1: Radio disturbance and immunity measuring apparatus – Measuring apparatus³⁾*

CISPR 16-1-2:2003, *Specification for radio disturbance and immunity measuring apparatus and methods – Part 1-2: Radio disturbance and immunity measuring apparatus – Ancillary equipment – Conducted disturbances*

ISO 3:1973, *Preferred numbers – Series of preferred numbers*

1.4 Information to be given in a detail specification

1.4.1 General

Detail specifications shall be derived from the relevant blank detail specification.

Detail specifications shall not specify requirements inferior to those of the generic or sectional specification. When more severe requirements are included they shall be listed in 1.8 of the detail specification and indicated in the test schedules, for example by an asterisk.

NOTE The information given in 1.4.2 may, for convenience, be presented in tabular form.

The information given in 1.4.2 to 1.4.5 shall be given in each detail specification and the values quoted shall preferably be selected from those given in the appropriate clause of this sectional specification.

1.4.2 Outline drawing and dimensions

There shall be an illustration of the inductor as an aid to easy recognition and for comparison of the inductor with others. Dimensions and their associated tolerances, which affect interchangeability and mounting, shall be indicated upon the drawing. All dimensions shall be stated in millimetres.

Normally the numerical values shall be given for the length of the body, the width and height of the body or for cylindrical types, the body diameter, and the length and diameter of the terminations. When necessary, for example when a number of items (inductance values/voltage ranges) are covered by a detail specification, the dimensions and their associated tolerances shall be placed in a table below the drawing.

When the configuration is other than described above, the detail specification shall state such dimensional information as will adequately describe the inductor. When the inductor is not designed for use on printed boards, this shall be clearly stated in the detail specification.

3) A new edition of this publication exists.