Powder metallurgy - Vocabulary (ISO 3252:2019)



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## **EUROPEAN STANDARD**

#### **EN ISO 3252**

## NORME EUROPÉENNE EUROPÄISCHE NORM

September 2019

ICS 01.040.77; 77.160

Supersedes EN ISO 3252:2000

#### **English Version**

## Powder metallurgy - Vocabulary (ISO 3252:2019)

Métallurgie des poudres - Vocabulaire (ISO 3252:2019)

Pulvermetallurgie - Begriffe (ISO 3252:2019)

This European Standard was approved by CEN on 9 August 2019.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

#### **European foreword**

This document (EN ISO 3252:2019) has been prepared by Technical Committee ISO/TC 119 "Powder metallurgy" in collaboration with Technical Committee CEN/SS M11 "Powder metallurgy" the secretariat of which is held by CCMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 3252:2000.

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#### **Endorsement notice**

The text of ISO 3252:2019 has been approved by CEN as EN ISO 3252:2019 without any modification.

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#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

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This document was prepared by Technical Committee ISO/TC 119, Powder metallurgy.

This fifth edition cancels and replaces the fourth edition (ISO 3252:1999), which has been technically revised.

The main changes compared to the previous edition are as follows:

- addition of the mandatory <u>Clause 2</u> (Normative references);
- addition of terms in current use.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <a href="https://www.iso.org/members.html">www.iso.org/members.html</a>.

#### Introduction

The terms are classified alphabetically under the following main headings:

- powders;
- forming;
- sintering and characteristics of sintered materials;
- post-sintering treatments;
- powder metallurgy materials.

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raphy. Additional information on certain terms defined can be found in the standards given in Notes to entry. These are listed in the Bibliography.

### Powder metallurgy — Vocabulary

#### 1 Scope

This document defines terms relating to powder metallurgy. Powder metallurgy is the branch of metallurgy which relates to the manufacture of metallic powders, or of articles made from such powders with or without the addition of non-metallic powders, by the application of forming and sintering processes.

#### 2 Normative references

There are no normative references in this document.

#### 3 Terms and definitions

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>
- IEC Electropedia: available at <a href="http://www.electropedia.org/">http://www.electropedia.org/</a>

#### 3.1 Terms relating to powders

# 3.1.1 acicular needle-shaped

Note 1 to entry: See Figure 1.



Figure 1 — Acicular