

Kaarkeevitusseadmed. Osa 12: Keevituskaablite ühendusseadmed

Arc welding equipment Part 12: Coupling devices for welding
cables

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 60974-12:2011 sisaldab Euroopa standardi EN 60974-12:2011 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.09.2011 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 26.08.2011.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 60974-12:2011 consists of the English text of the European standard EN 60974-12:2011.

This standard is ratified with the order of Estonian Centre for Standardisation dated 30.09.2011 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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English version

**Arc welding equipment -
Part 12: Coupling devices for welding cables
(IEC 60974-12:2011)**

Matériel de soudage à l'arc -
Partie 12: Dispositifs de connexion pour
câbles de soudage
(CEI 60974-12:2011)

Lichtbogenschweißeinrichtungen -
Teil 12: Steckverbindungen für
Schweißleitungen
(IEC 60974-12:2011)

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document (26/441/FDIS), future edition 3 of IEC 60974-12, prepared by IEC TC 26, Electric welding, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60974-12 on 2011-06-22.

This European Standard supersedes EN 60974-12:2005.

EN 60974-12:2011 includes the following significant technical changes with respect to EN 60974-12:2005:

- dimensions given in Annex A become normative;
- designation is based on the range of cross-sectional area of the welding cable intended to be connected.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

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|--|-------|------------|
| – latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement | (dop) | 2012-03-22 |
| – latest date by which the national standards conflicting with the EN have to be withdrawn | (dow) | 2014-06-22 |

In this standard, the following print types are used:

- *conformity statements: in italic type.*

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60974-12:2011 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-151	-	International Electrotechnical Vocabulary (IEV) - Part 151: Electrical and magnetic devices	-	-
IEC 60529	-	Degrees of protection provided by enclosures - (IP Code)	-	-
IEC 60974-1	-	Arc welding equipment - Part 1: Welding power sources	EN 60974-1	-

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ARC WELDING EQUIPMENT –

Part 12: Coupling devices for welding cables

1 Scope

This part of IEC 60974 is applicable to coupling devices for cables used in arc welding and allied processes, designed for connection and disconnection without using tools.

This part of IEC 60974 specifies safety and performance requirements of coupling devices.

This part of IEC 60974 is not applicable to coupling devices for underwater welding.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-151, *International Electrotechnical Vocabulary (IEV) – Part 151: Electrical and magnetic devices*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60974-1, *Arc welding equipment – Part 1: Welding power sources*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in the IEC 60050-151, the IEC 60974-1, as well as the following apply.

3.1

coupling device

device connecting two welding cables together or connecting a welding cable to welding equipment

3.2

retaining means

mechanical arrangement that holds the coupling device in position and prevents an unintentional withdrawal, when properly connected

3.3

arc striking and stabilizing voltage

voltage superimposed on the welding circuit to initiate or maintain the arc