3.500

# Ohutusnõuded elektrilistele mõõtmis-, juhtimis- ja laboratooriumiseadmetele. Osa 2-201: Erinõuded juhtimisseadmetele

Safety requirements for electrical equipment for measurement, control and laboratory use - Part 2-201: Particular requirements for control quipment (IEC 61010-2-201:2013)



# EESTI STANDARDI EESSÕNA

# NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 61010-2- 201:2013 sisaldab Euroopa standardi EN 61010-2-201:2013 ingliskeelset teksti.	This Estonian standard EVS-EN 61010-2- 201:2013 consists of the English text of the European standard EN 61010-2-201:2013.
Standard on kinnitatud Eesti Standardikeskuse 31.05.2013 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 31.05.2013 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 10.05.2013.	Date of Availability of the European standard text 10.05.2013.
Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.
ICS 13.110, 17.020, 19.020, 25.040.40	
Standardite reprodutseerimis- ja levitamisõigus kuulub Eesti Sta Andmete paljundamine, taastekitamine, kopeerimine, salvestamine e	

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega: Aru 10 Tallinn 10317 Eesti; www.evs.ee; Telefon: 605 5050; E-post: info@evs.ee

Right to reproduce and distribute belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation: Aru str 10 Tallinn 10317 Estonia; www.evs.ee; Phone: 605 5050; E-mail: info@ev

# EUROPEAN STANDARD

# EN 61010-2-201

# NORME EUROPÉENNE EUROPÄISCHE NORM

May 2013

ICS 13.110; 17.020; 19.020; 25.040.40

English version

# Safety requirements for electrical equipment for measurement, control and laboratory use -Part 2-201: Particular requirements for control equipment

(IEC 61010-2-201:2013)

Règles de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire -

Partie 2-201: Exigences particulières pour les équipements de commande (CEI 61010-2-201:2013)

Sicherheitsbestimmungen für elektrische Mess-, Steuer-, Regel- und Laborgeräte -Teil 2-201: Besondere Anforderungen für Steuer- und Regelgeräte (IEC 61010-2-201:2013)

This European Standard was approved by CENELEC on 2013-04-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

# CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

© 2013 CENELEC - All rights of exploitation in any form and by any means reserved worldwide for CENELEC members.

# Foreword

The text of document 65/515/FDIS, future edition 1 of IEC 61010-2-201, prepared by IEC TC 65 "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61010-2-201:2013.

The following dates are fixed:

•	latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2014-01-01
•	latest date by which the national standards conflicting with the document have to be withdrawn	(dow)	2016-04-01

This Part 2-201 is intended to be used in conjunction with EN 61010-1:2010. Consideration may be given to future editions of, or amendments to, EN 61010-1.

This Part 2-201 supplements or modifies the corresponding clauses in EN 61010-1 so as to convert that publication into the European standard: Particular requirements for control equipment.

Where a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. Where this part states "addition", "modification", "replacement", or "deletion", the relevant requirement, test specification or note in Part 1 should be adapted accordingly.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC).

## Endorsement notice

The text of the International Standard IEC 61010-2-201:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated: 52125

IEC 60079 series	NOTE	Harmonised in EN 60079 series.
IEC 60364 series	NOTE	Harmonised in HD 60364 series.
IEC 60364-4-41	NOTE	Harmonised as HD 60364-4-41.
IEC 60664-5:2007	NOTE	Harmonised as EN 60664-5:2007 (not modified).
IEC 60715:1981 + A1:1995	NOTE	Harmonised as EN 60715:2001 (not modified).
IEC 60721-2-3:1987	NOTE	Harmonised as HD 478.2.3 S1:1990 (not modified).
IEC 61131-2:2007	NOTE	Harmonised as EN 61131-2:2007 (not modified).
IEC 61131-6:2012	NOTE	Harmonised as EN 61131-6:2012 (not modified).
IEC 61140:2001	NOTE	Harmonised as EN 61140:2002 (not modified).
IEC 61326 series	NOTE	Harmonised in EN 61326 series.

IEC 61508 series	NOTE	Harmonised in EN 61508 series.
IEC 61643 series	NOTE	Harmonised in EN 61643 series.
IEC 61643-21	NOTE	Harmonised as EN 61643-21.
IEC 61643-311	NOTE	Harmonised as EN 61643-311.
IEC 61643-321	NOTE	Harmonised as EN 61643-321.
IEC 61643-331	NOTE	Harmonised as EN 61643-331.
IEC 61800 series	NOTE	Harmonised in EN 61800 series.
IEC 62133:2002	NOTE	Harmonised as EN 62133:2003 (not modified).
IEC 62368 series	NOTE	Harmonised in EN 62368 series.
	NOTE	Harmonised in EN 62368 series.

# Annex ZA

## (normative)

# Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

## Addition to Annex ZA of EN 61010-1:2010:

Publication	<u>Year</u>	Title	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-31	2008	Environmental testing - Part 2-31: Tests - Test Ec: Rough handling shocks, primarily for equipment-type specimens	EN 60068-2-31	2008
IEC 60384-14	2005	Fixed capacitors for use in electronic equipment - Part 14: Sectional specification - Fixed capacitors for electromagnetic interference suppression and connection to the supply mains	EN 60384-14	2005
IEC 60664-1	2007	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	2007
IEC 60695-2-11 + corr. January	2000 2001	Fire hazard testing - Part 2-11: Glowing/hot-wire based test methods - Glow-wire flammability test method for end-products	EN 60695-2-11	2001
IEC 60947-5-1	2003	Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices	EN 60947-5-1 + corr. July	2004 2005
IEC 60947-7-1	2009	Low-voltage switchgear and controlgear - Part 7-1: Ancillary equipment - Terminal blocks for copper conductors	EN 60947-7-1	2009
IEC 61010-1 + corr. May	2010 2011	Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements		2010
IEC 61010-2-030	-	Safety requirements for electrical equipment for measurement, control and laboratory use - Part 2-030: Particular requirements for testing and measuring circuits		-
IEC 61051-2	1991	Varistors for use in electronic equipment - Part 2: Sectional specification for surge suppression varistors		-

# CONTENTS

FO	REWC	)RD		5	
INT	RODU	JCTION		7	
1	Scope and object				
		1.1.1	Equipment included in scope	8	
		1.1.2	Equipment excluded from scope		
		1.2.1	Aspects included in scope	9	
		1.2.2	Aspects excluded from scope	9	
2	Norm	ative ref	ferences	10	
3	Term	s and de	efinitions	10	
4	Tests		<u>2</u>	12	
	4.1	Genera	1	12	
		4.3.2	State of equipment	12	
	4.4	Testing	in single fault condition	12	
5	Mark	ing and	documentation	14	
		5.4.3	Equipment installation	14	
6	Prote	ction ag	ainst electric shock	14	
		6.1.2	Exceptions	14	
		6.2.1	General		
		6.2.2	Examination	14	
		6.2.3	Openings above parts that are hazardous live	14	
		6.2.4	Openings for pre-set controls	15	
		6.2.101	Accessibility of interfaces/ports/terminals	15	
		6.2.102	Control equipment		
		6.6.1	General	20	
		6.6.2	Terminals for external circuits		
		6.6.3	Circuits with terminals which are hazardous live		
		6.6.4	Terminals for stranded conductors	20	
		6.7.2	Insulation for mains circuits of overvoltage category II with a nominal supply voltage up to 300 V	22	
		6.7.3	Insulation for secondary circuits derived from mains circuits of overvoltage category II up to 300 V	24	
		6.7.101	Insulation for field wiring terminals of overvoltage category II with a nominal voltage up to 1 000 V	26	
		6.8.3	Test procedures	26	
	6.10 Connection to the mains supply source and connections between parts of equipment				
	6.11 Disconnection from supply source				
7	Protection against mechanical hazards				
		7.1.101	Open and panel mounted equipment	27	
	7.2	Sharp e	edges	27	
		7.3.3	Risk assessment for mechanical hazards to body parts	27	
		7.3.4	Limitation of force and pressure	28	
		7.3.5	Gap limitations between moving parts		
	7.7	Expelle	d parts	28	
8	Resis	stance to	mechanical stresses	28	
		8.1.101	Open equipment	28	

		8.1.102	2Pane	el mounted equipment	28
		8.2.2	•	act test	
	8.3	•			28
	2	8.3.1		pment other than hand-held equipment and direct plug-in pment	29
		8.3.2	• •	d-held equipment and direct plug-in equipment	
9	Prote	ction ag		the spread of fire	
	9.2	Elimina	ating o	or reducing the sources of ignition within the equipment	29
		9.3.2	Cons	structional requirements	29
10	Equip	oment te	mper	ature limits and resistance to heat	
	10.1	Surface	e tem	perature limits for protection against burns	
	10.3	Other t	empe	rature measurements	31
				eral	
				perature measurement of heating equipment	
				pment intended for installation in a cabinet or a wall	
	<b>_</b> /			metallic enclosures	
11				hazards from fluids	
				otected equipment	
12				radiation, including laser sources, and against sonic and e	
13				liberated gases and substances, explosion and implosion	
	13.1	Poison	ous a	nd injurious gases and substances	
		13.2.1	Com	ponents	
		13.2.2	Batte	eries and battery charging	
14	Comp			subassemblies	
	14.10	)1 Cc	ompoi	nents bridging insulation	
		14.101	.1	Capacitors	
		14.101		Surge surpressors	34
	14.10			ng devices	
				locks	
				from application	
				Routine tests	
Anr	nex L (	(informa	tive)	Index of defined terms	
Anr	nex AA	(inform	native	e) General approach to safety for control equipment	
Anr	nex BE	3 (inform	native	System drawing of isolation boundaries	41
				e) Historical techniques for secondary circuits	
				e) Cross references between IEC 61010-2-201 and IEC 6101 2:2007	
	0 -1	· · ·			$\Omega$
Fig	ure 10	1 — Тур	ical ir	nterface/port diagram of control equipment	
				nents for insulation between separate circuits and between e conductive parts	21
				cal hazards requirements for panel mounted equipment	
гıgı	ure 10	4 – Sate	ety er	nclosure with HMI installed through a wall	

Figure 105 – Panel mounted HMI device extending through the wall of a cabinet	33
Figure AA.1 – Control equipment access and safety concerns	39
Figure BB.1 – Typical system enclosure layout	42
Figure BB.2 – Simplified system schematic	43
Figure BB.3 – Hazard situation of the control equipment	44
Figure BB.4 – Application of the standard to the control equipment safety drawing	45
Figure BB.5 – Reinforced insulation	46
Figure BB.6 – Basic insulation	47
Figure BB.7 – Reinforced insulation, basic insulation and limiting impedance	48
Table 101 – Overload test circuit values	13
Table 102 – Endurance test circuit values	13
Table 103 – Operator accessibility for open and enclosed equipment	16
Table 4 – Clearance and creepage distances for mains circuits of overvoltage category         II up to 300 V	23
Table 5 – Test voltages for solid insulation between mains and between mains and secondary circuits overvoltage category II up to 300 V $^{ m d}$	24
Table 6 – Clearances and test voltages for secondary circuits derived from mains         circuits of overvoltage category II up to 300 V	25
Table 104 – Minimum creepages and clearances in air of overvoltage category II up to         1 000 V at field-wiring terminals	26
Table 105 – Drop tests	29
Table 19 – Surface temperature limits, under normal conditions	31
Table CC.1 – Limits of output current and output power for inherently limited power           sources	51
Table CC.2 – Limits of output current, output power and ratings for over-current           protective devices for non-inherently limited power sources	52
Table DD.1 – Cross-references between IEC 61010-2-201 and IEC 61010-1 or IEC 61131-2	53

#### INTRODUCTION

This IEC 61010-2-201 document constitutes Part 2-201 of a planned series of standards on industrial-process measurement, control and automation equipment.

This part specifies the complete safety requirements for control equipment (e.g. programmable controller (PLC)), the components of Distributed Control Systems, I/O devices, Human Machine Interface (HMI)).

Safety terms of general use are defined in IEC 61010-1. More specific terms are defined in each part.

This part incorporates the safety related requirements of Programmable Controllers.

Annex DD provides a cross reference between clauses of this standard and those of IEC 61010-1 or IEC 61131-2:2007.

# SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE –

# Part 2-201: Particular requirements for control equipment

# 1 Scope and object

This clause of Part 1 is applicable, except as follows.

## 1.1.1 Equipment included in scope

#### Replacement:

This part of IEC 61010 specifies safety requirements and related verification tests for control equipment of the following types:

- Programmable controllers (PLC and PAC);
- the components of Distributed Control Systems (DCS);
- the components of remote I/O systems;
- industrial PC (computers) and Programming and Debugging Tools (PADTs);
- Human-Machine Interfaces (HMI);
- any product performing the function of control equipment and/or their associated peripherals,

which have as their intended use the control and command of machines, automated manufacturing and industrial processes, e.g. discrete and continuous control.

Components of the above named equipment and in the scope of this standard are:

- (auxiliary) stand-alone power supplies;
- peripherals such as digital and analogue I/O, remote-I/O;
- industrial network equipment.

Control equipment and their associated peripherals are intended to be used in an industrial environment and may be provided as open or enclosed equipment.

NOTE 1 Control equipment intended also for use in other environments or for other purposes (example; for use in building installations to control light or other electrical installations, or for use on cars, trains or ships) can have additional conformity requirements defined by the safety standard(s) for these applications. These requirements can involve as example: insulation, spacings and power restrictions.

NOTE 2 Computing devices and similar equipment within the scope of IEC 60950 (planned to be replaced by IEC 62368) and conforming to its requirements are considered to be suitable for use with control equipment within the scope of this standard. However, some of the requirements of IEC 60950 for resistance to moisture and liquids are less stringent than those in IEC 61010-1:2010, 5.4.4 second paragraph.

Control equipment covered in this standard is intended for use in overvoltage category II (IEC 60664-1) in low-voltage installations, where the rated equipment supply voltage does not exceed a.c. 1 000 V r.m.s. (50/60 Hz), or d.c. 1 500 V.

NOTE 3 If equipment in the scope of this part is applied to overvoltage category III and IV installations, then the requirements of Annex K of Part 1 apply.

The requirements of ISO/IEC Guide 51 and IEC Guide 104, as they relate to this Part, are incorporated herein.

#### 1.1.2 Equipment excluded from scope

#### Replacement:

This standard does not deal with aspects of the overall automated system, e.g. a complete assembly line. Control equipment (e.g. DCS and PLC), their application program and their associated peripherals are considered as components (components in this context are items which perform no useful function by themselves) of an overall automated system.

Since control equipment (e.g. DCS and PLC) are component devices, safety considerations for the overall automated system including installation and application are beyond the scope of this standard. Refer to IEC 60364 series of standards or applicable national/local regulations for electrical installation and guidelines.

#### 1.2.1 Aspects included in scope

Replacement:

The purpose of the requirements of this standard is to ensure that all hazards to the operator, service personnel and the surrounding area are reduced to a tolerable level.

NOTE By using the terms "operator" and "service personnel" this standard considers the perception of hazards depending on training and skills. Annex AA gives a general approach in this regard.

Requirements for protection against particular types of hazard are given in Clauses 6 to 13, as follows:

- a) electric shock or burn (see Clause 6);
- b) mechanical hazards (see Clauses 7 and 8);
- c) spread of fire from the control equipment (see Clause 9);
- d) excessive temperature (see Clause 10);
- e) effects of fluids and fluid pressure (see Clause 11);
- f) effects of radiation, including lasers sources, and sonic and ultrasonic pressure (see Clause 12);
- g) liberated gases, explosion and implosion (see Clause 13);

Requirements for protection against hazards arising from reasonably foreseeable misuse and ergonomic factors are specified in Clause 16.

Risk assessment for hazards or environments not fully covered above is specified in Clause 17.

NOTE Attention is drawn to the existence of additional requirements regarding the health and safety of labour forces.

#### 1.2.2 Aspects excluded from scope

Replacement:

This standard does not cover:

- a) reliability, functionality, performance, or other properties of the control equipment not related to safety;
- b) mechanical or climatic requirements for operation, transport or storage;
- c) EMC requirements (See e.g. IEC 61326 or IEC 61131-2);
- d) protective measures for explosive atmospheres (See e.g. IEC 60079 series);
- e) functional safety (See e.g. IEC 61508 or IEC 61131-6).

## 2 Normative references

This clause of Part 1 is applicable, except as follows:

Addition of the following references to the list:

IEC 60068-2-31:2008, Environmental testing – Part 2-31: Tests – Test Ec: Rough handling shocks, primarily for equipment-type specimens

IEC 60384-14:2005, Fixed capacitors for use in electronic equipment – Part 14: Sectional specification: Fixed capacitors for electromagnetic interference suppression and connection to the supply mains

IEC 60664-1:2007, Insulation coordination for equipment within low-voltage systems – Part 1: *Principles, requirements and tests* 

IEC 60695-2-11:2000, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products

IEC 60947-5-1:2003, Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices

IEC 60947-7-1:2009, Low-voltage switchgear and controlgear – Part 7-1: Ancillary equipment – Terminal blocks for copper conductors

IEC 61010-1:2010, Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 1: General requirements

IEC 61010-2-030, Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-030: Particular requirements for testing and measuring circuits

IEC 61051-2:1991, Varistors for use in electronic equipment – Part 2: Sectional specification for surge suppression varistors

## 3 Terms and definitions

This clause of Part 1 is applicable, except as follows:

Additional terms and definitions:

#### 3.101

#### enclosed equipment

equipment which includes an enclosure, having safety capability, or combination of an enclosure, having safety capability, and installation provisions enclosing on all sides, with the possible exception of its mounting surface, to prevent personnel from accidentally touching hazardous live, hot or moving parts contained therein and meeting requirements of mechanical strength, flammability, and stability (where applicable)

Note 1 to entry: Examples are portable and hand-held equipment.

Note 2 to entry: This definition is related to IEC 60050-441:1990, 441-12-02.

#### **3.102** enclosure housing affording the type and degree of protection suitable for the intended application