

Edition 2.0 1999-10

INTERNATIONAL STANDARD

NORME INTERNATIONALE

QC 280000

Fixed inductors for electromagnetic interference suppression – Part 1: Generic specification

Inductances fixes d'antiparasitage – Partie 1: Spécification générique





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 1999 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office 3, rue de Varembé CH-1211 Geneva 20 Switzerland Email: inmail@iec.ch

Web: www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

Catalogue of IEC publications: www.iec.ch/searchpub

The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

■ IEC Just Published: <u>www.iec.ch/online_news/justpub</u>

Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.

Electropedia: www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 20 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary online.

Customer Service Centre: www.iec.ch/webstore/custserv

If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:

Email: csc@iec.ch Tel.: +41 22 919 02 11 Fax: +41 22 919 03 00

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

■ Catalogue des publications de la CEI: <u>www.iec.ch/searchpub/cur_fut-f.htm</u>

Le Catalogue en-ligne de la CEI vous permet d'effectuer des recherches en utilisant différents critères (numéro de référence, texte, comité d'études,...). Il donne aussi des informations sur les projets et les publications retirées ou remplacées.

Just Published CEI: www.iec.ch/online_news/justpub

Restez informé sur les nouvelles publications de la CEI. Just Published détaille deux fois par mois les nouvelles publications parues. Disponible en-ligne et aussi par email.

■ Electropedia: <u>www.electropedia.org</u>

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International en ligne.

Service Clients: www.iec.ch/webstore/custserv/custserv_entry-f.htm

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions, visitez le FAQ du Service clients ou contactez-nous:

Email: csc@iec.ch Tél.: +41 22 919 02 11 Fax: +41 22 919 03 00



Edition 2.0 1999-10

INTERNATIONAL STANDARD

NORME INTERNATIONALE

QC 280000

Fixed inductors for electromagnetic interference suppression – Part 1: Generic specification

Inductances fixes d'antiparasitage – Partie 1: Spécification générique

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

PRICE CODE
CODE PRIX

ISBN 2-8318-9863-3

CONTENTS

FOI	REWC)RD		.5					
1	General7								
	1.1	Scope.		.7					
	1.2	Normat	tive references	.7					
2	Techi	Technical data							
	2.1	Units a	nd symbols	.9					
	2.2		ons						
	2.3	Preferr	ed values	11					
	2.4	Marking	9	11					
		2.4.1	General	11					
		2.4.2	Coding	12					
3	Quali	ty asses	ssment procedures						
	3.1	Genera	1	12					
	3.2		y stage of manufacture						
	3.3	-	rally similar inductors						
	3.4		cation approval procedures						
		3.4.1	Eligibility for qualification approval						
		3.4.2	Application for qualification approval						
		3.4.3	Test procedure for qualification approval						
		3.4.4	Granting of qualification approval						
		3.4.5	Maintenance of qualification approval						
	3.5		conformance inspection						
	0.0	3.5.1	Certified test records of released lots						
		3.5.2	Delayed delivery						
		3.5.3	Release for delivery before the completion of group B tests						
	3.6		tive test methods						
	3.7		cked parameters						
4			asurement procedure						
-	4.1		1						
	4.2		rd atmospheric conditions						
	7.2	4.2.1	Standard atmospheric conditions for testing						
		4.2.2	Recovery conditions						
		4.2.3	Referee conditions						
		4.2.4	Reference conditions						
	4.3		Treference containing						
	4.4		examination and check of dimensions						
	7.7	4.4.1	Visual examination						
		4.4.2	Dimensions (gauging)						
		4.4.3	Dimensions (detail)	14 14 14 15 15 15 15					
		4.4.4	Creepage distances and clearances						
	4.5		on resistance						
	4.6		proof						
		4.6.1	Test circuit (for the test between terminations)						
		4.6.2	Test						
		4.6.3	Requirements						
	4.7		ince						
	4.8		on loss						
	-			_					

4.9	Robust	ness of terminations	22
	4.9.1	Test Ua ₁ – Tensile	22
	4.9.2	Test Ub – Bending (first half of the sample)	23
	4.9.3	Test Uc – Torsion (second half of the sample)	23
	4.9.4	Test Ud – Torque (for terminations with threaded studs or screws and	
		for integral mounting devices)	
	4.9.5	Visual examination	
4.10		ance to soldering heat	
4.11		ability (applicable only for terminations intended to be soldered)	
4.12	Rapid	change of temperature	24
4.13		on	
4.14	•		
4.15	Shock		25
4.16	Contai	ner sealing	25
4.17	Climati	c sequence	25
	4.17.1	Initial measurements	26
	4.17.2	Dry heat	26
	4.17.3	Damp heat, cyclic, test Db, first cycle	26
	4.17.4	Cold	26
	4.17.5	Low air pressure	26
	4.17.6	Damp heat, cyclic, test Db, remaining cycles	27
		Final measurements	
4.18	Damp	heat, steady state	27
4.19	Tempe	rature rise	27
4.20	Endura	ince	28
4.21	Passiv	e flammability	28
4.22	Active	flammabilityflammability	29
4.23	Solven	t resistance of marking	29
4.24	Compo	nent solvent resistance	29
	4.24.1	Initial measurements	29
IEC 6041	0 for us	ive) Interpretation of sampling plans and procedures as described in e within the IEC quality assessment system for electronic components	30
• ,		ive) Rules for the preparation of detail specifications for capacitors	
and resis	tors for	electronic equipment	31
Annex C	(normat	ive) Requirements for earth inductors	32
	,		
Figure 1 -	– Voltad	e proof test circuit	20

Γable 1	- Reference test: standard atmospheric conditions1	5
Table 2	- Creepage distances and clearances1	6
	- Measuring voltage1	
able 4	- Measuring points	8
Table 5	- Force	3
able 6	Torque2	3
able 7	- Number of cycles2	7
	- Severities and requirements29	9
Table C	1.1 – Rated current related to minimum cross-sectional area of copper lead	^
mm-) o	of the earth inductor	2
	<i>'</i> 3',	
	2	
	7	
	O ,	

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION –

Part 1: Generic specification

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicity Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60938-1 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This second edition cancels and replaces the first edition published in 1988 and constitutes a minor revision related to tables, figures and references. It also includes Amendment 1 (2006).

This bilingual version, published in 2008-08, corresponds to the English version.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1110/FDIS	40/1136/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60938 series, under the general title: Fixed inductors for electromagnetic interference suppression, can be found on the IEC website.

The QC number that appears on the front cover of this publication is the specification number in the IEC quality assessment system for electronic components (IECQ).

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed,
- · withdrawn,
- · replaced by a revised edition, or
- · amended.

FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION –

Part 1: Generic specification

1 General

1.1 Scope

This International Standard applies to inductors designed for electromagnetic interference suppression intended for use within, or associated with, electronic or electrical equipment and machines. It is restricted to inductors for which safety tests are appropriate.

The combination of two or more inductors within one enclosure is also included.

Inductors within the scope of this standard may also be used to protect apparatus and machines from electrical noise and voltage or current transients coming from either the supply or from other parts of the apparatus.

This standard does not necessarily apply in its entirety to inductors intended for use on motor vehicles, in aircraft or for marine applications.

1.2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60027 (all parts), Letter symbols to be used in electrical technology

IEC 60050 (all parts), International Electrotechnical Vocabulary (IEV)

IEC 60062:19921), Marking codes for resistors and capacitors

IEC 60068-1:1988, Environmental testing – Part 1: General and guidance Amendment 1 (1992)

IEC 60068-2-1:1990¹⁾, Environmental testing – Part 2: Tests – Tests A: Cold Amendment 1 (1993)

Amendment 2 (1994)

IEC 60068-2-2:1974¹⁾, Basic environmental testing procedures – Part 2: Tests – Tests B: Dry Heat

Amendment 1 (1993)

Amendment 2 (1994)

IEC 60068-2-3²⁾:1969, Basic environmental testing procedures – Part 2: Tests – Test Ca: Damp heat, steady state
Amendment 1 (1984)

¹⁾ A new edition of this publication exists.

²⁾ This publication has been withdrawn and replaced by IEC 60068-2-78.

IEC 60068-2-6:1995¹⁾, Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)

IEC 60068-2-13:1983, Environmental testing - Part 2: Tests - Test M: Low air pressure

IEC 60068-2-14:1984, Environmental testing – Part 2: Tests – Test N: Change of temperature Amendment 1 (1986)

IEC 60068-2-17:1994, Basic environmental testing procedures – Part 2: Tests – Test Q: Sealing

IEC 60068-2-20:1979, Environmental testing – Part 2: Tests – Test T: Soldering Amendment 2 (1987)

IEC 60068-2-21:1983¹⁾, Basic environmental testing procedures – Part 2: Tests – Test U: Robustness of terminations and integral mounting devices
Amendment 2 (1991)
Amendment 3 (1992)

IEC 60068-2-27:1987¹⁾, Basic environmental testing procedures – Part 2-27: Tests – Test Ea and guidance: Shock

IEC 60068-2-29:1987, Environmental testing – Part 2: Tests – Test Eb and guidance: Bump

IEC 60068-2-30:1980¹⁾, Basic environmental testing procedures – Part 2: Tests – Test Db and guidance: Damp heat, cyclic (12 + 12 hour cycle) Amendment 1 (1985)

IEC 60068-2-45:1980, Environmental testing — Part 2: Tests — Test XA and guidance: Immersion in cleaning solvents
Amendment 1 (1993)

IEC 60294:1969, Measurement of the dimensions of a cylindrical component having two axial terminations

IEC 60335-1:1991¹⁾, Safety of household and similar electrical appliances – Part 1: General requirements

IEC 60410:1973, Sampling plans and procedures for inspection by attributes

IEC 60617 (all parts), Graphical symbols for diagrams

IEC 60695-2-2:1991³⁾, Fire hazard testing – Part 2: Test methods – Section 2: Needle-flame test
Amendment 1 (1994)

CISPR 17:1981, Methods of measurement of the suppression characteristics of passive radio interference filters and suppression components

IEC QC 001002-3:1998¹⁾, IEC Quality Assessment System for Electronic Components (IECQ) – Rules of Procedure – Part 3: Approval procedures

ISO 1000:1992, SI units and recommendations for the use of their multiples and of certain other units

³⁾ This publication has been withdrawn and replaced by IEC 60695-11-5.