INTERNATIONAL STANDARD



First edition 2018-06

Medical devices – Cons. brait 3: Bart 3: Fateral applications Bart 3: **Medical devices — Connectors** for reservoir delivery systems for

Dispositifs médicaux — Connecteurs pour systèmes de livraison de x s app. .cations en. réservoir pour des applications de soins de santé —



Reference number ISO 18250-3:2018(E)



© ISO 2018

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Fax: +41 22 749 09 47 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents

Page

Fore	word	iv
Intro	oduction	v
1	*Scope	
2	Normative references	1
3	Terms and definitions	
4	General requirements	2
	4.1 NON-INTERCONNECTABLE characteristics	2
F	*Dimonsional requirements	ے د
5	Dimensional requirements	ນ
0	6.1 General performance requirements	э 3
	6.2 Positive pressure liquid leakage	
	6.3 Subatmospheric-pressure air leakage	
	6.4 Stress cracking	
	6.6 Resistance to separation from unscrewing	4
	6.7 Resistance to overriding.	4
	6.8 Disconnection by unscrewing	4
Anne	ex A (informative) Rationale and guidance	5
Anne	ex B (normative) ENTERAL RESERVOIR CONNECTORS	6
Anne	ex C (normative) Reference CONNECTORS	
Anne	ex D (informative) Assessment of MEDICAL DEVICES and their attributes with CONNECTIONS within this APPLICATION	
Anne	ex E (informative) Summary of the usability requirements for RESERVOIR CONNECTORS for ENTERAL APPLICATIONS	
Anne	ex F (informative) Summary of RESERVOIR CONNECTOR criteria and requirements for ENTERAL APPLICATIONS	
Anne	ex G (informative) Summary of assessment of the design of the reservoir connectors for enteral applications	
Anne	ex H (informative) Deviations from ISO 80369-20	
Anne	ex I (informative) Twist-lock CONNECTOR geometric layout and functioning	
Bibli	iography	39

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: <u>Foreword — Supplementary information</u>.

This document was prepared by Technical Committee ISO/TC 210, *Quality management and corresponding general aspects for medical devices*.

A list of all parts in the ISO 18250 series can be found on the ISO website.

In this document, the following print types are used:

- Requirements and definitions: roman type.
- Informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type.
- TERMS DEFINED IN THIS STANDARD OR AS NOTED: SMALL CAPITALS.

In this document, the conjunctive "or" is used as an "inclusive or" so a statement is true if any combination of the conditions is true.

An asterisk (*) as the first character of a title or at the beginning of a paragraph or table title indicates that there is guidance or rationale related to that item in <u>Annex A</u>.

Introduction

During the development of the Standard for ENTERAL SMALL-BORE CONNECTORS (ISO 80369-3:2016) it became clear that the RISK of MISCONNECTIONS was not limited to the PATIENT access CONNECTORS and that the whole ENTERAL System needed to be considered. The possible MISCONNECTION between ENTERAL RESERVOIR CONNECTORS and spikes was also reviewed. However as ENTERAL RESERVOIR CONNECTORS are not exactly within the definition of SMALL-BORE CONNECTORS it was decided to develop this separate Standard for these CONNECTORS, taking into account the RISKS of MISCONNECTION with other MEDICAL DEVICES such as intravascular (also referred as "IV") bags.

1. S SUL S OTONN. Two different designs of CONNECTORS have been included to reflect the varying types of feed RESERVOIRS in current use.

© ISO 2018 – All rights reserved

this document is a preview demendence of the document is a preview demendence of the document of the document

Medical devices — Connectors for reservoir delivery systems for healthcare applications —

Part 3: **Enteral applications**

1 *Scope

This document specifies dimensions and requirements for the design and functional performance of CONNECTORS intended to be used on ENTERAL RESERVOIRS.

This document does not specify the dimensions and requirements for the MEDICAL DEVICES or ACCESSORIES that use these CONNECTORS. Such requirements are given in particular International Standards for specific MEDICAL DEVICES or ACCESSORIES.

NOTE 1 MANUFACTURERS are encouraged to incorporate the CONNECTORS specified in this document into ENTERAL MEDICAL DEVICES or ACCESSORIES, even if not currently required by the particular MEDICAL DEVICE Standards. It is expected that when the particular MEDICAL DEVICE Standards are revised, requirements for RESERVOIR CONNECTORS, as specified in ISO 18250, will be included.

This document does not apply to screw and crown cork caps and necks as they are not CONNECTORS specific for MEDICAL DEVICES. They rather belong to the food and beverage packaging domain despite often ENTERAL giving sets are required to connect with them.

NOTE 2 Examples of screw caps and necks are defined in DIN 55525:1988, ASTM D2911-94 (reapproved 2001), DIN 6063-1:2004, DIN 6063-2:2004, DIN 168-1:1998. Examples of crown cork caps and necks are defined in DIN 6094-1:1998, ISO 12821:2013, EN 14635:2010.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 18250-1, Connectors for reservoir delivery systems for healthcare applications — Part 1: General requirements and common test methods

ISO 80369-20:2015, Small-bore connectors for liquids and gases in healthcare applications — Part 20: Common test methods

ASTM D638-10, Standard test method for tensile properties of plastics

ASTM D790-10, Standard test methods for flexural properties of unreinforced and reinforced plastics and electrical insulating materials

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 18250-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <u>https://www.iso.org/obp</u>

— IEC Electropedia: available at <u>http://www.electropedia.org/</u>