

English Version

Welding - Grouping systems for materials - American materials (ISO 20173:2018)

Soudage - Systèmes de groupement des matériaux -
Matériaux américains (ISO 20173:2018)

Schweißen - Werkstoffgruppeneinteilung -
Amerikanische Werkstoffe (ISO 20173:2018)

This Technical Report was approved by CEN on 25 July 2018. It has been drawn up by the Technical Committee CEN/TC 121.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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European foreword

This document (CEN ISO/TR 20173:2018) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN ISO/TR 20173:2009.

Endorsement notice

The text of ISO/TR 20173:2018 has been approved by CEN as CEN ISO/TR 20173:2018 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*.

Any feedback, question or request for official interpretation related to any aspect of this document should be directed to the Secretariat of ISO/TC 44/SC 10 via your national standards body. A complete listing of these bodies can be found at www.iso.org/members.html. Official interpretations, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.

This third edition cancels and replaces the second edition (ISO/TR 20173:2009), which has been technically revised. The main changes compared to the previous edition are as follows:

- [Table 1](#) and [Table 2](#) have been completely revised;
- the layout has been editorially revised.

Welding — Grouping systems for materials — American materials

1 Scope

This document provides an American grouping system for materials for welding purposes, classified in accordance with the grouping system of ISO/TR 15608. A number of Canadian, Australian and New Zealand materials commonly used in North America are also included.

It can also apply for other purposes, such as heat treatment, forming, and non-destructive testing. Types of steels are listed in accordance with the grouping system of ISO/TR 15608:2017, Table 1.

This document covers grouping systems for the following standardized materials:

- steel;
- aluminium and its alloys;
- nickel and its alloys;
- copper and its alloys;
- titanium and its alloys;
- zirconium and its alloys;
- cast irons.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 American grouping system for materials

[Tables 1](#) and [2](#) give American grouping systems for ferrous and non-ferrous materials, respectively.

Materials from the following organizations are listed:

- AAR (Association of American Railroads);
- ABS (American Bureau of Shipping);
- API (American Petroleum Institute);
- AS/NZS (Australia. New Zealand Standards);