

INTERNATIONAL
STANDARD

IEC
CEI

NORME
INTERNATIONALE

62353

First edition
Première édition
2007-05

**Medical electrical equipment –
Recurrent test and test after repair
of medical electrical equipment**

**Appareils électromédicaux –
Essai récurrent et essai après réparation
d'un appareil électromédical**



Reference number
Numéro de référence
IEC/CEI 62353:2007



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2007 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland
Email: inmail@iec.ch
Web: www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

- Catalogue of IEC publications: www.iec.ch/searchpub

The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

- IEC Just Published: www.iec.ch/online_news/justpub

Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.

- Customer Service Centre: www.iec.ch/webstore/custserv

If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:

Email: csc@iec.ch
Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

- Catalogue des publications de la CEI: www.iec.ch/searchpub/cur_fut-f.htm

Le Catalogue en-ligne de la CEI vous permet d'effectuer des recherches en utilisant différents critères (numéro de référence, texte, comité d'études,...). Il donne aussi des informations sur les projets et les publications retirées ou remplacées.

- Just Published CEI: www.iec.ch/online_news/justpub

Restez informé sur les nouvelles publications de la CEI. Just Published détaille deux fois par mois les nouvelles publications parues. Disponible en-ligne et aussi par email.

- Service Clients: www.iec.ch/webstore/custserv/custserv_entry-f.htm

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions, visitez le FAQ du Service clients ou contactez-nous:

Email: csc@iec.ch
Tél.: +41 22 919 02 11
Fax: +41 22 919 03 00

INTERNATIONAL
STANDARD

IEC
CEI

NORME
INTERNATIONALE

62353

First edition
Première édition
2007-05

**Medical electrical equipment –
Recurrent test and test after repair
of medical electrical equipment**

**Appareils électromédicaux –
Essai récurrent et essai après réparation
d'un appareil électromédical**



Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

PRICE CODE XA
CODE PRIX

*For price, see current catalogue
Pour prix, voir catalogue en vigueur*

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	7
3 Terms and definitions	7
4 Requirements	14
4.1 * General requirements	14
4.2 Testing before PUTTING INTO SERVICE, after MODIFICATIONS, and after REPAIR	15
4.3 * RECURRENT TEST	16
5 * Tests	16
5.1 General	16
5.2 Visual INSPECTION	16
5.3 Measurements	17
5.4 Functional test	29
6 Results of test and evaluation	30
6.1 Reporting of results	30
6.2 Evaluation	30
Annex A (informative) General guidance and rationale	31
Annex B (informative) Sequence of testing	38
Annex C (normative) Requirements for the measurement equipment and for measurement circuits for PROTECTIVE EARTH RESISTANCE and leakage currents	41
Annex D (informative) PATIENT ENVIRONMENT	44
Annex E (informative) Allowable values for leakage currents from IEC 60601-1	45
Annex F (informative) Testing intervals	48
Annex G (informative) Example of test documentation	49
Bibliography	50
Index of defined terms	51
Figure 1 – Measuring circuit for the measurement of PROTECTIVE EARTH RESISTANCE in ME EQUIPMENT that is disconnected from the SUPPLY MAINS	18
Figure 2 – Measuring circuit for the measurement of PROTECTIVE EARTH RESISTANCE in ME EQUIPMENT or ME SYSTEM, which for functional reasons cannot be disconnected from SUPPLY MAINS, or in ME EQUIPMENT or ME SYSTEM permanently connected to mains	19
Figure 3 – Measuring circuit for the measurement of EQUIPMENT LEAKAGE CURRENT – alternative method	22
Figure 4 – Measuring circuit for the measurement of EQUIPMENT LEAKAGE CURRENT – direct method	23
Figure 5 – Measuring circuit for the measurement EQUIPMENT LEAKAGE CURRENT – differential method	24

Figure 6 – Measuring circuit for the measurement of APPLIED PART LEAKAGE CURRENT “F-TYPE APPLIED PART” – alternative method	25
Figure 7 – Measuring circuit for the measurement of APPLIED PART LEAKAGE CURRENT – MAINS VOLTAGE ON F-TYPE APPLIED PART – direct method	26
Figure 8 – Measuring circuit for the measurement of APPLIED PART LEAKAGE CURRENT for equipment with an INTERNAL ELECTRICAL POWER SOURCE – direct method	26
Figure 9 – Measuring circuit for the measurement of the insulation resistance between MAINS PART and protective earth for CLASS I equipment and between MAINS PART and (non-earthed) ACCESSIBLE CONDUCTIVE PARTS for CLASS I and CLASS II equipment	28
Figure 10 – Measuring circuit for measurement of the insulation resistance between MAINS PART and APPLIED PARTS which make a patient connection	28
Figure 11 – Measuring circuit for measurement of the insulation resistance between F- TYPE APPLIED PARTS which make a patient connection and protective earth for CLASS I equipment and between F-TYPE APPLIED PARTS which make a patient connection and (non-earthed) ACCESSIBLE CONDUCTIVE PARTS for CLASS I and CLASS II equipment	29
Figure B.1 – Sequence of testing	38
Figure B.2 – Measurement of leakage currents (CLASS I ME EQUIPMENT)	39
Figure B.3 – Measurement of leakage currents (CLASS II ME EQUIPMENT and ACCESSIBLE CONDUCTIVE PARTS of CLASS I ME EQUIPMENT, which are not connected to protective earth)	40
Figure C.1 – Example of a measuring device and its frequency characteristics	43
Figure D.1 – Example of PATIENT ENVIRONMENT	44
Figure G.1 – Example of test documentation	49
Table 1 – Legends of symbols	20
Table 2 – Allowable values for leakage currents	27
Table A.1 – Addressees and their possible interest in this standard	31
Table A.2 – Reasons for choosing different measuring methods	35
Table E.1 – Allowable values for continuous leakage currents from IEC 60601-1:1988	45
Table E.2 – Allowable values for TOUCH CURRENTS, EARTH LEAKAGE CURRENTS, PATIENT LEAKAGE CURRENTS and PATIENT AUXILIARY CURRENTS under NORMAL CONDITION and SINGLE FAULT CONDITION from IEC 60601-1:2005	46
Table E.3 – Allowable values for PATIENT LEAKAGE CURRENTS under the special test conditions identified in 8.7.4.7 of IEC 60601-1:2005	47

INTERNATIONAL ELECTROTECHNICAL COMMISSION

MEDICAL ELECTRICAL EQUIPMENT – RECURRENT TEST AND TEST AFTER REPAIR OF MEDICAL ELECTRICAL EQUIPMENT

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62353 has been prepared by subcommittee 62A: Common aspects of electrical equipment used in medical practice, of IEC technical committee 62: Electrical equipment in medical practice.

The text of this standard is based on the following documents:

FDIS	Report on voting
62A/564/FDIS	62A/572/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- requirements and definitions: roman type;
- informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type;
- TERMS USED THROUGHOUT THIS STANDARD THAT HAVE BEEN DEFINED IN CLAUSE 3: IN SMALL CAPITALS.

The verbal forms used in this standard conform to usage described in Annex H of the ISO/IEC Directives, Part 2. For the purposes of this standard, the auxiliary verb:

- “shall” means that compliance with a requirement or a test is mandatory for compliance with this standard;
- “should” means that compliance with a requirement or a test is recommended but is not mandatory for compliance with this standard;
- “may” is used to describe a permissible way to achieve compliance with a requirement or test.

An asterisk (*) as the first character of a title or at the beginning of a paragraph or table title indicates that there is guidance or rationale related to that item in Annex A.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

MEDICAL ELECTRICAL EQUIPMENT – RECURRENT TEST AND TEST AFTER REPAIR OF MEDICAL ELECTRICAL EQUIPMENT

1 Scope

This International Standard applies to testing of MEDICAL ELECTRICAL EQUIPMENT and MEDICAL ELECTRICAL SYSTEMS, hereafter referred to as ME EQUIPMENT and ME SYSTEMS, or parts of such equipment or systems, which comply with IEC 60601-1, before PUTTING INTO SERVICE, during MAINTENANCE, INSPECTION, SERVICING and after REPAIR or on occasion of RECURRENT TESTS to assess the safety of such ME EQUIPMENT or ME SYSTEMS or parts thereof. For equipment not built to IEC 60601-1 these requirements may be used taking into account the safety standards for the design and information in the instructions for use of that equipment.

This standard contains tables with allowable values relating to different editions of IEC 60601-1. For the purpose of this standard, the application of measuring methods is independent of the edition according to which the ME EQUIPMENT OR ME SYSTEM is designed.

This standard contains:

- "general requirements", which contain clauses of general concern, and
- "particular requirements", further clauses handling special types of ME EQUIPMENT or ME SYSTEMS and applying in connection with the "General requirements".

NOTE 1 At this stage, there are no particular requirements.

This standard is not suitable to assess whether ME EQUIPMENT or ME SYSTEMS or any other equipment comply with the relevant standards for their design.

This standard does not define requirements for REPAIR, exchange of components and MODIFICATION of ME EQUIPMENT or ME SYSTEMS.

NOTE 2 All MAINTENANCE, INSPECTION, SERVICING, and REPAIR done in accordance with MANUFACTURER's instructions maintain the conformity to the standard used for the design of the equipment. Otherwise conformity to applicable requirements have to be assessed and verified.

This standard is also applicable to tests after REPAIR. The testing shall be defined according to the extent of work performed and applicable guidance from the MANUFACTURER.

This standard is not intended to define time intervals for RECURRENT TESTS. If such intervals are not defined by the MANUFACTURER, Annex F may be used to help establish such intervals.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60364-7-710, *Electrical installations of buildings – Part 7-710: Requirements for special installations or locations – Medical locations*

IEC 60417, *Graphical symbols for use on equipment*

IEC 61010-1, *Safety requirements for electrical equipment for measurement, control and laboratory use – Part 1: General requirements*

IEC 61010-2-010, *Safety requirements for electrical equipment for measurement, control and laboratory use – Part 2-010: Particular requirements for laboratory equipment for the heating of materials*

IEC 61010-031, *Safety requirements for electrical equipment for measurement, control and laboratory use – Part 031: Safety requirements for hand-held probe assemblies for electrical measurement and test*

IEC 61140, *Protection against electric shock – Common aspects for installation and equipment*

IEC 61557-1, *Electrical safety in low voltage distribution systems up to 1000 V a.c. and 1500 V d.c. – Equipment for testing, measuring or monitoring of protective measures – Part 1: General requirements*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

NOTE Some of the definitions have to be different than those in IEC 60601-1, as different measuring methods are used.

3.1

ACCESSIBLE CONDUCTIVE PART

part of the ME EQUIPMENT other than an APPLIED PART, which is accessible to the patient, to the operator in contact with the patient or can come in contact with the patient

NOTE It is necessary that other accessible parts comply with their respective safety requirements.

3.2

ACCESSORY

additional part for use with equipment in order to:

- achieve the intended use,
- adapt it to some special use,
- facilitate its use,
- enhance its performance, or
- enable its functions to be integrated with those of other equipment

[IEC 60601-1:2005, definition 3.3]