Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made pr.

100 Octobrological de la littera de la from them, for use in portable applications (IEC 62133:2012)



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

	This Estonian standard EVS-EN 62133:2013 consists of the English text of the European standard EN 62133:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
·	Date of Availability of the European standard is 08.03.2013.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 29.220.30

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Aru 10, 10317 Tallinn, Eesti; <u>www.evs.ee</u>; telefon 605 5050; e-post <u>info@evs.ee</u>

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation: Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

EN 62133

NORME EUROPÉENNE EUROPÄISCHE NORM

March 2013

ICS 29.220.30

Supersedes EN 62133:2003

English version

Secondary cells and batteries containing alkaline or other non-acid electrolytes -

Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications

(IEC 62133:2012)

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Exigences de sécurité pour les accumulateurs portables étanches, et pour les batteries qui en sont constituées, destinés à l'utilisation dans des applications portables (CEI 62133:2012)

Akkumulatoren und Batterien mit alkalischen oder anderen nicht säurehaltigen Elektrolyten - Sicherheitsanforderungen für tragbare gasdichte Akkumulatoren und daraus hergestellte Batterien für die Verwendung in tragbaren Geräten (IEC 62133:2012)

This European Standard was approved by CENELEC on 2013-01-10. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 21A/503/FDIS, future edition 2 of IEC 62133, prepared by SC 21A, "Secondary cells and batteries containing alkaline or other non-acid electrolytes", of IEC TC 21, "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62133:2013.

The following dates are fixed:

•	latest date by which the document has	(dop)	2013-10-10
	to be implemented at national level by		
	publication of an identical national		
	standard or by endorsement		
•	latest date by which the national	(dow)	2016-01-10
	standards conflicting with the		
	document have to be withdrawn		

This document supersedes EN 62133:2003.

EN 62133:2013 includes the following significant technical changes with respect to EN 62133:2003:

- update of assembly of cells into batteries (5.5);
- addition of design recommendations for lithium system only (5.6.2);
- separation of nickel systems and lithium systems (Clause 6);
- addition of specific requirements and tests for lithium systems (Clause 8);
- addition of charging of secondary lithium-ion cells for safe use (Annex A).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 62133:2012 was approved by CENELEC as a European Standard without any modification.

5

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60051 series NOTE Harmonized in EN 60051 series.

IEC 60664 series NOTE Harmonized in EN 60664 series.

IEC 61434 NOTE Harmonized as EN 61434.

IEC 62281 NOTE Harmonized as EN 62281.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60050-482	3	International Electrotechnical Vocabulary (IEV) - Part 482: Primary and secondary cells and batteries	-	-
IEC 61951-1	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Portable sealed rechargeable single cells - Part 1: Nickel-cadmium	EN 61951-1	-
IEC 61951-2	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Portable sealed rechargeable single cells - Part 2: Nickel-metal hydride	EN 61951-2	-
IEC 61960	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Secondary lithium cells and batteries for portable applications	EN 61960	-
ISO/IEC Guide 51	-	Safety aspects - Guidelines for their inclusion in standards	-	-
			Ó	
			6,	
				5
				S

CONTENTS

FOREWORD4					
1	Scop	e		6	
2	Normative references			6	
3	Terms and definitions6			6	
4	Parar	neter m	easurement tolerances	8	
5					
	5.1		h		
	5.2		on and wiring		
	5.3	Venting			
	5.4	Temperature/voltage/current management			
	5.5	Terminal contacts			
	5.6 Assembly of cells into batteries			9	
		5.6.1	General	9	
		5.6.2	Design recommendation for lithium systems only	10	
	5.7	Quality	plan	10	
6	Туре	test cor	nditions	10	
7	Spec	ific requ	irements and tests (nickel systems)	11	
	7.1	Chargir	ng procedure for test purposes	11	
	7.2	Intende	ed use	12	
		7.2.1	Continuous low-rate charging (cells)	12	
		7.2.2	Vibration	12	
		7.2.3	Moulded case stress at high ambient temperature (batteries)	12	
		7.2.4	Temperature cycling	13	
	7.3	Reasor	nably foreseeable misuse	13	
		7.3.1	Incorrect installation (cells)		
		7.3.2	External short circuit		
		7.3.3	Free fall	14	
		7.3.4	Mechanical shock (crash hazard)		
		7.3.5	Thermal abuse (cells)	15	
		7.3.6	Crushing of cells		
		7.3.7	Low pressure (cells)		
		7.3.8	Overcharge		
		7.3.9	Forced discharge (cells)		
8	Spec		irements and tests (lithium systems)		
	8.1	Chargir	ng procedures for test purposes	16	
		8.1.1	First procedure		
		8.1.2	Second procedure		
	8.2		ed use		
		8.2.1	Continuous charging at constant voltage (cells)		
		8.2.2	Moulded case stress at high ambient temperature (battery)		
	8.3		nably foreseeable misuse		
		8.3.1	External short circuit (cell)		
		8.3.2	External short circuit (battery)		
		8.3.3	Free fall		
		8.3.4	Thermal abuse (cells)	18	

	8	.3.5	Crush (cells)	18
	8	.3.6	Over-charging of battery	18
	8	.3.7	Forced discharge (cells)	19
	8	.3.8	Transport tests	19
	8	.3.9	Design evaluation – Forced internal short circuit (cells)	19
9 1	Informa	ation fo	or safety	21
10 I	Marking	g		21
	10.1 C	ell ma	ırking	21
	10.2 B	attery	marking	22
			nformation	
11 I	Packag	jing		22
Anne	ex A (n	ormati	ve) Charging range of secondary lithium ion cells for safe use	23
			tive) Recommendations to equipment manufacturers and battery	34
			tive) Recommendations to the end-users	
			tive) Necommendations to the end-users	
ווטום	ograpn	у		30
	, -	_		4.6
_			erature profile for 7.2.4 – Temperature cycling test	
-		-	pressing	21
			cal of operating region of Li-ion cells with cobalt oxide cathode and	24
Figu	re A.2	– Shap	pe of nickel particle	28
			el particle insertion position between positive and negative active rea of cylindrical cell	29
			el particle insertion position between positive aluminum foil and aterial coated area of cylindrical cell	29
_			ssembly of cylindrical cell	
Figu	re A.6	– Nick	el particle insertion position between positive and negative (active	31
	•		area of prismatic cellel particle insertion position between positive aluminum foil and	٥١
nega	ative (a	ctive n	naterial) coated area of prismatic cell	
Figu	re A.8	– Disa	ssembly of prismatic cells	33
Tabl	e 1 – S	Sample	size for type tests (nickel systems)	11
Tabl	e 2 – S	Sample	size for type tests (lithium systems)	11
Tabl	e 3 – C	Conditio	ons for vibration test	12
Tabl	e 4 – C	Conditio	on of charging procedure	16
Tabl	e 5 – A	mbien	It temperature for cell test ^a	20
	/		., ,,,,	

SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES –

SAFETY REQUIREMENTS FOR PORTABLE SEALED SECONDARY CELLS, AND FOR BATTERIES MADE FROM THEM, FOR USE IN PORTABLE APPLICATIONS

1 Scope

This International Standard specifies requirements and tests for the safe operation of portable sealed secondary cells and batteries (other than button) containing alkaline or other non-acid electrolyte, under intended use and reasonably foreseeable misuse.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-482, International Electrotechnical Vocabulary – Part 482: Primary and secondary cells and batteries

IEC 61951-1, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Portable sealed rechargeable single cells – Part 1: Nickel-cadmium

IEC 61951-2, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Portable sealed rechargeable single cells – Part 2: Nickel-metal hydride

IEC 61960, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications

ISO/IEC Guide 51, Safety aspects - Guidelines for their inclusion in standards

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-482 and ISO/IEC Guide 51, as well as the following apply.

3.1

safety

freedom from unacceptable risk

3.2

risk

a combination of the probability of occurrence of harm and the severity of that harm

3.3

harm

physical injury or damage to the health of people or damage to property or to the environment