



Edition 1.0 2010-01





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2010 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur. Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IFC Central Office 3, rue de Varembé CH-1211 Geneva 20 Switzerland Email: inmail@iec.ch Web: www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is keptunder constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

• Catalogue of IEC publications: www.iec.ch/searchpub The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

IEC Just Published: www.iec.ch/online news/justpub

Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.

Electropedia: <u>www.electropedia.org</u>

The world's leading online dictionary of electronic and electrical terms containing more than 20 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary online.

Customer Service Centre: <u>www.iec.ch/webstore/custserv</u>

If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:

Email: csc@iec.ch Tel.: +41 22 919 02 11

Fax: +41 22 919 03 00

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue des publications de la CEI: <u>www.iec.ch/searchpub/cur_fut-f.htm</u>

Le Catalogue en-ligne de la CEI vous permet d'effectuer des recherches en utilisant différents critères (numéro de référence, texte, comité d'études,...). Il donne aussi des informations sur les projets et les publications retirées ou remplacées.

Just Published CEI: <u>www.iec.ch/online_news/justpub</u>

Restez informé sur les nouvelles publications de la CEI. Just Published détaille deux fois par mois les nouvelles publications parues. Disponible en-ligne et aussi par email.

Electropedia: <u>www.electropedia.org</u>

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 20 000 fermes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International en ligne.

Service Clients: <u>www.iec.ch/webstore/custserv/custserv_entry-f.htm</u>

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions, visitez le FAQ du Service clients ou contactez-nous:

Email: csc@iec.ch Tél.: +41 22 919 02 11

Fax: +41 22 919 03 00





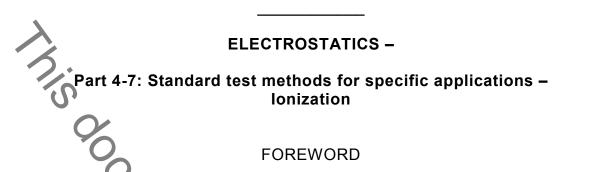
Edition 1.0 2010-01



CONTENTS

FOREWORD				
INT	RODUCTION	5		
1	Scope	6		
2	Normative references	6		
3	Terms and definitions			
4	Safety requirements	8		
	4.1 Personnel safety	8		
	4.2 Electrical	9		
	4.3 Ozone			
	4.4 Radioactive			
	4.5 X-ray	9		
	4.6 Installation	9		
5	Test equipment			
6	Specific requirements for equipment categories			
	6.1 Room ionization			
	6.2 Laminar flow hood ionization			
	 6.3 Worksurface Ionization			
	nex A (informative) Standard test method for the performance of ionizers			
	nex B (normative) Method of measuring the capacitance of an isolated conductive			
plat	te	27		
Bibl	te liography			
Figu	ure 1 – Charged plate monitor components	13		
Figu	ure 2– Charged plate detail	13		
Figure 3 – Test locations for room ionization – AC grids and DC bar systems				
Figure 4 – Test locations for room ionization – Single polarity emitter systems1				
Figure 5 – Test locations for room ionization – Dual DC line systems				
Figure 6 – Test locations for room ionization – Pulsed DC emitter systems				
Figure 7 – Test locations for vertical laminar flow hood – Top view				
Figure 8 – Vertical laminar flow hood – Side view				
Figure 9 – Test locations for horizontal laminar flow hood – Top view				
Figure 10 – Horizontal laminar flow hood – Side view				
-	ure 11 – Test locations for benchtop ionizer – Top view			
	ure 12 – Benchtop ionizer – Side view			
-	ure 13 – Test locations for overhead ionizer – Top view			
-	ure 14 – Overhead ionizer – Side view			
-	Figure 15 – Test locations for compressed gas ionizer (gun or nozzle) – Side view			
.90		07		
Tab	ble 1 – Test set-ups and test locations			
Tab	ble B.1 – Example measurement data			

INTERNATIONAL ELECTROTECHNICAL COMMISSION



- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of EC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61340-4-7 has been prepared by IEC technical committee 101: Electrostatics.

The text of this standard is based on ANSI/ESD STM3.1-2006. It was submitted to the National Committees for voting under the Fast Track Procedure.

This bilingual version (2011-04) replaces the English version.

The text of this standard is also based on the following documents:

FDIS	Report on voting
101/292/FDIS	101/299/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61340 series, under the general title *Electrostatics*, can be found on the IEC website.

2 The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed, •
- •
- A contract of the second withdrawn, replaced by a revised edition, or emended.

INTRODUCTION

Grounding is the primary method used to limit static charge fwhen protecting electrostatic discharge-susceptible items in the work environment. However, grounding methods are not effective in removing static charges from the surfaces of non-conductive (insulative) or isolated conductive materials. Air ionization techniques may be employed to reduce these charges as the active parameters in charge neutralization are the conductivities of the air for each polarity. It would be appropriate to measure either the conductivities themselves or the ion concentrations for each polarity as this would determine the ability of the ionized air to neutralize a charge in a given location. Annex A provides information on performance of ionizers.

In practice, these measurements are difficult to make. A more feasible way of evaluating the ability of an ionizer to neutralize a static charge is to directly measure the rate of charge decay. Charges to be neutralized may be located on insulators as well as on isolated conductors. It is difficult to charge an insulator reliably and repeatably. Charge neutralization is more easily evaluated by measuring the rate of decay of the voltage of an isolated conductive plate. The measurement of this decay should not interfere with or change the nature of the actual decay. Four practical methods of air ionization are addressed in this standard test method:

- a) radioactive emission;
- b) high-voltage corona from a.c. electric fields;
- c) high-voltage corona from d.c. electric fields;
- d) soft X-ray emission.

This part of IEC 61340 provides test methods and procedures that can be used when evaluating ionization equipment. The objective of the test methods is to generate meaningful, reproducible data. The test methods are not meant to be a recommendation for any particular ionizer configuration. The wide variety of ionizers, and the environments within which they are used, will often require test methods different from those described in this part of IEC 61340. Users of this standard should be prepared to adapt the test methods as required to produce meaningful data in their own application of ionizers.

Similarly, the test conditions chosen in this part of IEC 61340 do not represent a recommendation for acceptable ionizer performance. There is a wide range of item sensitivities to static charge. There is also a wide range of environmental conditions affecting the operation of ionizers. Performance specifications should be agreed upon between the user and manufacturer of the ionizer in each application. Users of this standard test method should be prepared to establish reasonable performance requirements for their own application of ionizers.

Annex B has been provided in order to provide a method for measuring capacitance of the charged plate.

ELECTROSTATICS -

Part 4-7: Standard test methods for specific applications – lonization

1 Scope

This part of IEC 61340 provides test methods and procedures for evaluating and selecting air ionization equipment and systems (ionizers).

This standard establishes measurement techniques, under specified conditions, to determine offset voltage (ion balance) and discharge (charge neutralization) time for ionizers.

This standard does not include measurements of electromagnetic interference (EMI), or uses of ionizers in connection with ordnance, flammables, explosive items or electrically initiated explosive devices.

As contained in this standard, the test methods and test conditions may be used by manufacturers of ionizers to provide performance data describing their products. Users of ionizers are urged to modify the test methods and test conditions for their specific application in order to qualify ionizers for use, or to make periodic verifications of ionizer performance (refer to ESD SP3.3). The user will need to decide the extent of the data required for each application.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ESD ADV1.0, Glossary of terms¹

ESD SP3.3, Standard practice for protection of electrostatic discharge susceptible items – Periodic verification of air ionizers¹

29 CFR 1910.1000, Ozone, (OSHA) Air contaminants²

29 CFR 1910.95, (OSHA) Occupational noise exposure²

29 CFR 1910.242 (b), (OSHA) Compressed air used for cleaning²

10 CFR 20, (NRC) Standards for protection against radiation²

21 CFR 1020, (FDA) Performance standards for ionizing radiation emitting products²

¹ ESD Association, 7900 Turin Road, Bldg. 3, Rome, NY 13440-2069, 315-339-6937, www.esda.org

² CFR (Code of Federal Regulations) U.S. Government printing office, 732 N. Capitol Street NW, Washington, DC 20401, 866-512-1800, http://bookstore.gpo.gov