Fuel cell technologies - Part 2: Fuel cell modules



### **EESTI STANDARDI EESSÕNA**

### **NATIONAL FOREWORD**

See Eesti standard EVS-EN 62282-2:2012 sisaldab	
Euroopa standardi EN 62282-2:2012 ingliskeelset	consists of the English text of the European standard
teksti.	EN 62282-2:2012.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
,	Date of Availability of the European standard is 10.08.2012.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile <u>standardiosakond@evs.ee</u>.

ICS 27.070

### Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Aru 10, 10317 Tallinn, Eesti; <a href="www.evs.ee">www.evs.ee</a>; telefon 605 5050; e-post <a href="mailto:info@evs.ee">info@evs.ee</a>

#### The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation: Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

### **EUROPEAN STANDARD**

### EN 62282-2

# NORME EUROPÉENNE EUROPÄISCHE NORM

August 2012

ICS 27.070

Supersedes EN 62282-2:2004 + A1:2007

English version

Fuel cell technologies -Part 2: Fuel cell modules (IEC 62282-2:2012)

Technologies des piles à combustible -Partie 2: Modules à piles à combustible (CEI 62282-2:2012) Brennstoffzellentechnologien -Teil 2: Brennstoffzellenmodule (IEC 62282-2:2012)

This European Standard was approved by CENELEC on 2012-04-30. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

# **CENELEC**

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

### **Foreword**

- 2 -

The text of document 105/378/FDIS, future edition 2 of IEC 62282-2, prepared by IEC/TC 105 "Fuel cell technologies" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62282-2:2012.

The following dates are fixed:

•	latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2013-02-10
•	latest date by which the national standards conflicting with the document have to be withdrawn	(dow)	2015-04-30

This document supersedes EN 62282-2:2004 + A1:2007.

EN 62282-2:2012 includes the following significant technical changes with respect to EN 62282-2:2004:

- inclusion of definitions for hazards and hazardous locations based on the EN 60079 series;
- the general safety strategy is modified to reflect the needs for different application standards. The modifications are in line with similar modifications made to EN 62282-3-100;
- the electrical components clause is modified to reflect the needs for different application standards. The modifications are in line with similar modifications made to EN 62282-3-100;
- the marking and instructions have been enlarged to provide the system integrator with the necessary information.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

### **Endorsement notice**

The text of the International Standard IEC 62282-2:2012 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60812	NOTE	Harmonised as EN 60812.
IEC 61025	NOTE	Harmonised as EN 61025.
IEC 60079-20-1	NOTE	Harmonised as EN 60079-20-1.
IEC 62282-3-100	NOTE	Harmonised as EN 62282-3-100.
ISO 1307:2006	NOTE	Harmonised as EN ISO 1307:2006 (not modified).
ISO 1402:2009	NOTE	Harmonised as EN ISO 1402:2009 (not modified).

### Annex ZA

(normative)

# Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60079	Series	Explosive atmospheres	EN 60079	Series
IEC 60079-10	Series	Explosive atmospheres - Part 10: Classification of areas	EN 60079-10	Series
IEC 60204-1	-	Safety of machinery - Electrical equipment of machines - Part 1: General requirements	fEN 60204-1	-
IEC 60335-1	-	Household and similar electrical appliances  – Safety - Part 1: General requirements	EN 60335-1	-
IEC 60352	Series	Solderless connections	EN 60352	Series
IEC 60512-15	Series	Connectors for electronic equipment - Tests and measurements - Part 15:Connector tests (mechanical)	EN 60512-15	Series
IEC 60512-16	Series	Connectors for electronic equipment - Tests and measurements - Part 16: Mechanical tests on contacts and terminations	EN 60512-16	Series
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	EN 60529	-
IEC 60617		Graphical symbols for diagrams	-	-
IEC 60695	Series	Fire hazard testing	EN 60695	Series
IEC 60730-1	-	Automatic electrical controls for household and similar use - Part 1: General requirements	EN 60730-1	-
IEC 60950-1	-	Information technology equipment - Safety - Part 1: General requirements	EN 60950-1	-
IEC 61508	Series	Functional safety of electrical/electronic/programmable electronic safety-related systems	EN 61508-1	Series
IEC 62040-1	-	Uninterruptible Power Systems (UPS) - Part 1: General and safety requirements for UPS	EN 62040-1	-
IEC 62061	-	Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems	EN 62061	5
ISO 13849-1	-	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design	EN ISO 13849-1	-

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
ISO 23550	-	Safety and control devices for gas burners and gas-burning appliances - General requirements	-	-
7500		and gas-burning appliances - General requirements  Electronic equipment for use in power installations	EN 50178	
				5

### CONTENTS

FC	REWO	DRD		4
IN'	rodu	JCTION		6
1	Scop	e		7
2	Norm	ative re	ferences	8
3	Term	s and d	efinitions	9
4	Reau	irement	S	12
	4.1		al safety strategy	
	4.2		requirements	
		4.2.1	General	
		4.2.2	Behaviour at normal and abnormal operating conditions	
		4.2.3	Leakage	
		4.2.4	Pressurized operation	
		4.2.5	Fire and ignition	
		4.2.6	Safeguarding	16
		4.2.7	Piping and fittings	16
		4.2.8	Electrical components	17
		4.2.9	Terminals and electrical connections	17
		4.2.10	Live parts	18
		4.2.11	Insulating materials, dielectric strength	18
			Bonding	
			Shock and vibration	
5	Туре			
	5.1		al	
	5.2	Shock	and vibration test	19
	5.3		akage test	
	5.4		l operation	
	5.5		ble working pressure test	
	5.6		re withstanding test of cooling system	
	5.7	Contin	uous and short-time electrical rating	21
	5.8		essure test	
	5.9		ric strength test	
	5.10		ntial pressure test	
	5.11		akage test (repeat)	
			I operation (repeat)	
			able concentration test	
	5.14		of abnormal conditions	
			General	
			Fuel starvation test	
			Oxygen/oxidant starvation test	
			Short-circuit test	
			Lack of cooling/impaired cooling test  Crossover monitoring system test	
			Freeze/thaw cycle tests	
6	Pout		s	
U				
	6.1		al	
	6.2	บลร-แ	phtness test	∠0

6.3 Dielectric strength withstand test	27
7 Markings and instructions	27
7.1 Nameplate	27
7.2 Marking	27
7.3 Warning label	27
7.4 Documentation	27
7.4.1 General	27
7.4.2 Installation manual	
7.4.3 Installation diagram	
7.4.4 Operation manual	
7.4.5 Maintenance manual	
7.4.6 Parts list	30
Annex A (informative) Additional information for the performance and evaluation of the	00
tests	32
Annex B (informative) List of notes concerning particular conditions in certain countries	20
Dit is a sea by	30
Bibliography	39
O,	
Figure 1 – Fuel cell system components and scope of standard	8
Table 1 – Dielectric strength test voltages (derived from EN 50178)	23
Table A.1 – Viscosity of gases at one atmosphere	35
Table A.T – Viscosity of gases at one atmosphere	
$\mathcal{O}_{\mathcal{X}}$	
	)'

### INTRODUCTION

Fuel cell modules are electrochemical devices which convert continuously supplied fuel, such as hydrogen or hydrogen rich gases, alcohols, hydrocarbons and oxidants to d.c. power, heat, water and other by-products.

s are su, i cell stack. Fuel cell modules are sub-assemblies that are integrated into end-use products incorporating one or more fuel cell stacks and, if applicable, additional components.

### **FUEL CELL TECHNOLOGIES -**

### Part 2: Fuel cell modules

### 1 Scope

This part of IEC 62282 provides the minimum requirements for safety and performance of fuel cell modules and applies to fuel cell modules with the following electrolyte chemistry:

- alkaline
- polymer electrolyte (including direct methanol fuel cells)<sup>1</sup>;
- phosphoric acid;
- molten carbonate;
- solid oxide;
- aqueous solution of salts.

Fuel cell modules can be provided with or without an enclosure and can be operated at significant pressurization levels or close to ambient pressure.

This standard deals with conditions that can yield hazards to persons and cause damage outside the fuel cell modules. Protection against damage inside the fuel cell modules is not addressed in this standard, provided it does not lead to hazards outside the module.

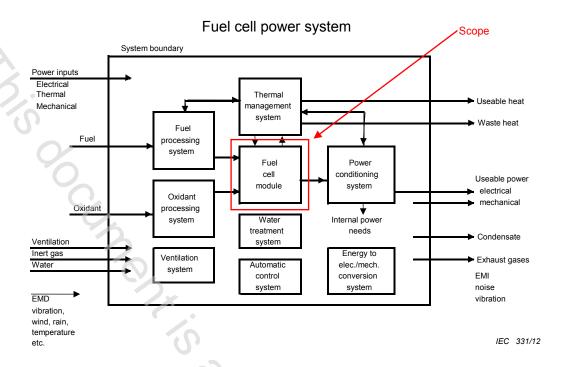
These requirements may be superseded by other standards for equipment containing fuel cell modules as required for particular applications.

This standard does not cover road vehicle applications.

This standard is not intended to limit or inhibit technological advancement. An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the purpose of these requirements and, if found to be substantially equivalent, may be considered to comply with this standard.

The fuel cell modules are components of final products. These products require evaluation to appropriate end-product safety requirements.

<sup>1</sup> Also known as proton exchange membrane fuel cell.



Key

EMD electromagnetic disturbance EMI electromagnetic interference

Figure 1 - Fuel cell system components

This standard covers only up to the d.c. output of the fuel cell module.

This standard does not apply to peripheral devices as illustrated in Figure 1.

This standard does not cover the storage and delivery of fuel and oxidant to the fuel cell module.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60079 (all parts), Explosive atmospheres

IEC 60079-10 (all Parts 10), Explosive atmospheres - Part 10: Classification of areas

IEC 60204-1, Safety of machinery – Electrical equipment of machines – Part 1: General requirements

IEC 60335-1, Household and similar electrical appliances – Safety – Part 1: General requirements

IEC 60352 (all parts), Solderless connections

IEC 60512-15 (all parts), Connectors for electronic equipment – Tests and measurements – Part 15: Connector tests (mechanical)

IEC 60512-16 (all parts) Connectors for electronic equipment – Tests and measurements – Part 16: Mechanical tests on contacts and terminations

IEC 60529, Degrees of protection provided by enclosures (IP Code)

IEC 60617, Graphical symbols for diagrams

IEC 60695 (all parts), Fire hazard testing

IEC 60730-1, Automatic electrical controls for household and similar use – Part 1: General requirements

IEC 60950-1, Information technology equipment – Safety – Part 1: General requirements

IEC 61508 (all parts), Functional safety of electrical/electronic/programmable electronic safety-related systems

IEC 62040-1, Uninterruptible power systems (UPS) – Part 1: General and safety requirements for UPS

IEC 62061, Safety of machinery – Functional safety of safety-related electrical, electronic and programmable electronic control systems

ISO 13849-1, Safety of machinery – Safety related parts of control systems – Part 1: General principles for design

ISO 23550, Safety and control devices for gas burners and gas-burning appliances – General requirements

EN 50178, Electronic equipment for use in power installations

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

### acceptance test

contractual test to prove to the customer that the item meets certain conditions of its specification

[SOURCE: IEC 60050-151:2001, 151-16-23] [1]<sup>2</sup>

### 3.2

### allowable differential working pressure

maximum pressure difference between the anode and cathode side specified by the manufacturer which the fuel cell module can withstand without any damage or permanent loss of functional properties

<sup>2</sup> References in square brackets refer to the bibliography.