

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Expression of performance of electrochemical analyzers –
Part 4: Dissolved oxygen in water measured by membrane-covered
amperometric sensors**

**Expression des qualités de fonctionnement des analyseurs électrochimiques –
Partie 4: Oxygène dissous dans l'eau mesuré par des capteurs ampérométriques
recouverts d'une membrane**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2018 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 21 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 21 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalelement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.



IEC 60746-4

Edition 2.0 2018-12

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Expression of performance of electrochemical analyzers –
Part 4: Dissolved oxygen in water measured by membrane-covered
amperometric sensors**

**Expression des qualités de fonctionnement des analyseurs électrochimiques –
Partie 4: Oxygène dissous dans l'eau mesuré par des capteurs ampérométriques
recouverts d'une membrane**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 19.080; 71.040.40

ISBN 978-2-8322-6274-0

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
3.1 Oxygen sensor properties	7
3.2 Electronics	7
3.3 Measurement units and solubility of oxygen	8
3.4 Test media	9
4 Influence quantities for membrane covered amperometric sensors	9
4.1 Temperature	9
4.2 Pressure	9
4.3 Dissolved substances	9
4.4 Flow	9
5 Procedure for specification	9
5.1 Zero and span drift	9
5.2 Additional specifications for the sensor unit	10
5.2.1 Electrode and sensor materials	10
5.2.2 Dimensions of the sensor	10
5.2.3 Permitted temperature and pressure range	10
5.2.4 Temperature measurement and temperature compensation	10
5.2.5 Pressure compensation	10
5.2.6 Zero current	10
5.2.7 Sensor sensitivity	10
5.2.8 Stabilization time	10
5.2.9 Oxygen consumption	10
5.2.10 Flow rate	10
5.2.11 Method and extent of sensor regeneration	10
6 Recommended standard values and ranges of influence quantities affecting the performance of electronic units	10
7 Verification of values	11
7.1 General	11
7.1.1 General aspects of verification of values	11
7.1.2 Testing procedure for linearity of the electronic unit	11
7.1.3 Rated reference conditions for testing	11
7.2 Simulator for testing electronic units	11
7.3 Calibration solutions	11
7.4 Testing procedures for complete analyzer (sensor unit connected to electronic unit)	11
7.4.1 Intrinsic uncertainty	11
7.4.2 Linearity uncertainty	11
7.4.3 Repeatability	12
7.4.4 Interference uncertainty (whole analyzer)	12
7.4.5 Zero drift and span drift	12
7.4.6 Output fluctuation of the analyzer	12
7.4.7 Delay times T_{10} and 90 % rise or fall times T_{90}	13
7.4.8 Temperature compensation	13
7.4.9 Operating uncertainty of the whole analyzer	14

7.4.10 Determination of the sensor unit residual signal.....	14
7.4.11 Oxygen consumption	14
Annex A (informative) Supplementary general information on amperometric oxygen sensors.....	15
A.1 Sensors' performance characteristics.....	15
A.2 Precautions.....	16
A.3 Sensor calibration techniques	16
Annex B (informative) Technique for the preparation of batch calibration standards by the saturation approach [10]	18
Annex C (informative) Calibration solutions for low levels of oxygen in water measurement.....	19
C.1 System development [10].....	19
C.2 Description and operation of the system	19
C.3 Further developments	19
Bibliography.....	25
Figure C.1 – Laboratory rig to produce water with a low level of dissolved oxygen	21
Figure C.2 – Complete system for laboratory testing dissolved oxygen monitor.....	22
Figure C.3 – Dimensions of block A	23
Figure C.4 – Dimensions of block B	24

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**EXPRESSION OF PERFORMANCE OF
ELECTROCHEMICAL ANALYZERS –****Part 4: Dissolved oxygen in water measured
by membrane-covered amperometric sensors****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60746-4 has been prepared by subcommittee 65B: Measurement and control devices, of IEC technical committee 65: Industrial-process measurement, control and automation.

This second edition cancels and replaces the first edition published in 1992. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) terms and definitions have been revised to meet the requirements of ISO/IEC Directives Part 2:2016.
- b) ISO 5814:2012 is cited as reference for solubility tables of dissolved oxygen in water with variable salt content at different pressure and temperature.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
65B/1128/FDIS	65B/1138/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60746 series, published under the general title *Expression of performance of electrochemical analyzers*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

EXPRESSION OF PERFORMANCE OF ELECTROCHEMICAL ANALYZERS –

Part 4: Dissolved oxygen in water measured by membrane-covered amperometric sensors

1 Scope

This part of IEC 60746 is intended:

- to specify terminology, definitions and requirements for statements by manufacturers for analyzers, sensor units and electronic units used for the determination of dissolved oxygen partial pressure or concentration;
- to establish performance tests for such analyzers, sensor units and electronic units;
- to provide basic documents to support the applications of quality assurance standards [1]¹.

This document applies to analyzers using membrane covered amperometric sensors. It applies to analyzers suitable for use in water containing liquids, ultrapure waters, fresh or potable water, sea water or other aqueous solutions, industrial or municipal waste water from water bodies (e.g. lakes, rivers, estuaries), as well as for industrial process streams and process liquids. Whilst in principle amperometric oxygen-analyzers are applicable in gaseous phases, the expression of performance in the gas phase is outside the scope of this document.

This document is applicable to analyzers specified for permanent installation in any location (indoors or outdoors) using membrane-covered amperometric sensors.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60746-1:2003, *Expression of performance of electrochemical analyzers – Part 1: General*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60746-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

¹ Numbers in square brackets refer to the Bibliography.