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**Nuclear fuel technology —  
Determination of the isotopic and  
elemental uranium and plutonium  
concentrations of nuclear materials  
in nitric acid solutions by thermal-  
ionization mass spectrometry**

*Technologie du combustible nucléaire — Détermination de la  
teneur isotopique et des concentrations en matériaux nucléaires de  
l'uranium et du plutonium dans une solution d'acide nitrique par  
spectrométrie de masse à thermoionisation*



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# Contents

Page

<b>Foreword</b>	<b>v</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms and definitions</b>	<b>1</b>
<b>4 Principle</b>	<b>1</b>
<b>5 Reference materials and reagents</b>	<b>2</b>
5.1 Spikes and reference materials	2
5.2 Other chemical reagents	3
5.3 Resin, applicable for separation/purification of Pu and U	4
5.3.1 General	4
5.3.2 Preparation of resin	4
<b>6 Apparatus</b>	<b>5</b>
<b>7 Apparatus for mass spectrometry</b>	<b>6</b>
<b>8 Sample preparation</b>	<b>6</b>
8.1 Subsampling and spiking	6
8.1.1 Pellet or powder samples	7
8.1.2 Concentrated nuclear fuel solution samples (such as reprocessing solution)	7
8.1.3 Plutonium nitrate solution samples (such as product solution from a reprocessing plant)	7
8.1.4 Dried nitrate samples	8
8.2 Chemical valency adjustment	8
8.2.1 Valence adjustment with ferrous solution	8
8.2.2 Valence adjustment with hydrogen peroxide	8
8.3 Sample separation/purification	9
8.3.1 Ion exchange with anion-exchange resin	9
8.3.2 Purification with extraction separation resins (see 5.3.1.2)	10
8.4 Replicate treatments	10
<b>9 Filaments preparation</b>	<b>10</b>
9.1 Degassing of filaments	10
9.2 Sample loading	10
9.2.1 Normal sample loading	10
9.2.2 Graphite loading technique	10
9.2.3 Resin-bead loading on single filaments for Pu samples	11
9.3 Filament mounting (filament assemblies preparation)	11
<b>10 Instrument calibration</b>	<b>11</b>
10.1 Mass calibration	11
10.2 Gain calibration for Faraday multi-detectors	11
10.3 Faraday detector calibration	11
10.4 Mass discrimination calibration	12
<b>11 Isotopic mass spectrometric measurements</b>	<b>12</b>
11.1 Total evaporation measurements using a single or double filament assembly and a multi-Faraday collector system	12
11.2 Bias correction method using a double filament assembly and a multi-Faraday collector system	13
<b>12 Calculation of the results</b>	<b>13</b>
12.1 Calculation of ion current intensities	13
12.2 Calculation of mean, weighted mean and standard deviation on a set of ratios $x_i$ , ( $i = 1 \dots N$ )	14
12.3 Mass discrimination correction	14
12.4 Calculation of the atomic percent abundance $A_i$	14

12.5	Calculation of the isotopic mass percent $W_j$ .....	15
12.6	Calculation of concentration .....	15
12.7	Isotope decay correction .....	16
<b>13</b>	<b>Blanks</b> .....	<b>16</b>
<b>14</b>	<b>Quality control</b> .....	<b>16</b>
<b>15</b>	<b>Measurement uncertainty</b> .....	<b>17</b>
15.1	Elemental assay .....	17
15.2	Isotopic analysis .....	17
<b>16</b>	<b>Interferences</b> .....	<b>18</b>
<b>Annex A (normative) Preparation and standardization of spike solutions</b> .....		<b>19</b>
<b>Bibliography</b> .....		<b>25</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by ISO/TC 85, *Nuclear energy, nuclear technologies, and radiological protection*, Subcommittee SC 5, *Nuclear installations, processes and technologies*.

This third edition cancels and replaces the second edition (ISO 8299:2005), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the procedure for the preparation of resin used for separation and purification of the samples has been added in [5.3](#);
- sample preparation procedure from pellet, powder and other material forms to the solution has been added in [8.1](#);
- uncertainty of the measurement is considered in [Clause 15](#) instead of repeatability and accuracy.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).



# Nuclear fuel technology — Determination of the isotopic and elemental uranium and plutonium concentrations of nuclear materials in nitric acid solutions by thermal-ionization mass spectrometry

## 1 Scope

This document specifies a method for the determination of the isotopic and elemental uranium and plutonium concentrations of nuclear materials in nitric acid solutions by thermal-ionization mass spectrometry.

The method applies to uranium and plutonium isotope composition and concentration measurement of irradiated Magnox and light water reactor fuels (boiling water reactor or pressurized water reactor), in final products at spent-fuel reprocessing plants, and in feed and products of MOX and uranium fuel fabrication. The method is applicable to other fuels, but the chemical separation and spike solution are, if necessary, adapted to suit each type of fuel.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10980, *Validation of the strength of reference solutions used for measuring concentrations*

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

## 4 Principle

The described method is based on isotope ratio measurements by thermal ionization mass spectrometry (TIMS). TIMS analysis requires isotope separation of different elements that have the same or similar masses as an isotope of the element being measured, such as  $^{238}\text{U}$  and  $^{241}\text{Am}$  influences  $^{238}\text{Pu}$  and  $^{241}\text{Pu}$ . Separation method for Pu and U using columns purifications are described in [Clause 8](#). Other separation methods may be used provided that they lead to a separation of similar quality. Column extraction chromatography described in ISO 15366 (all parts) is an example of a suitable alternative.

The described method consists of two separate TIMS measurements:

### a) Isotopic measurement

One measurement is made to determine the isotopic composition of the element in the sample. The  $^{238}\text{Pu}$  isotope abundance is determined by combining mass spectrometry following the present method and alpha spectrometry as described in ISO 11483, if the interference of the isobar  $^{238}\text{U}$  is not eliminated by chemical separation.