

Vineer. Liigitus pinna välisilme järgi Osa 1: Üldist

Plywood - Classification by surface appearance - Part
1: General

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 635-1:1999 sisaldab Euroopa standardi EN 635-1:1994 ingliskeelset teksti.</p> <p>Standard on kinnitatud Eesti Standardikeskuse 26.10.1999 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 12.12.1994.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 635-1:1999 consists of the English text of the European standard EN 635-1:1994.</p> <p>This standard is ratified with the order of Estonian Centre for Standardisation dated 26.10.1999 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.</p> <p>Date of Availability of the European standard text 12.12.1994.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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Võtmesõnad: appearance, classifications, defects, plywood, wooden boards

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Descriptors: Wood-based panel products, plywood, surfaces, appearance, classification.

English version

Plywood

Classification by surface appearance

Part 1: General

Contreplaqué; classification selon l'aspect des faces. Partie 1: Généralités

Sperrholz; Klassifizierung nach dem Aussehen der Oberfläche. Teil 1: Allgemeines

This European Standard was approved by CEN on 1994-12-05.

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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CEN

European Committee for Standardization
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Europäisches Komitee für Normung

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Contents

	Page
Foreword	2
1 Scope	2
2 Normative references	2
3 Classification by surface appearance	2
4 Rules for classification	4
Annex A (informative) Bibliography	5

Foreword

This European Standard has been prepared by the Technical Committee CEN/TC 112 'Wood-based panels', the Secretariat of which is held by DIN.

This standard is one of a series of standards for the classification of plywood by surface appearance. The other Parts of this series are listed in clause 2 and Annex A.

The text is based on ISO 2426 which has been elaborated with European participation.

No existing European Standard is superseded.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by June 1995 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the following countries are bound to implement European Standard:

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This Part of EN 635 establishes general rules for the classification of plywood by surface appearance. It does not apply to overlaid plywood.

2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies.

EN 635-2 Plywood; classification by surface appearance.
Part 2: Hardwood

EN 635-3 Plywood; classification by surface appearance.
Part 3: Softwood

3 Classification by surface appearance

3.1 Classes

Classification of plywood by surface appearance is made according to both the number and the extent of certain natural characteristics of wood and the manufacturing defects.

Five appearance classes are distinguished, identified with the following codes: E, I, II, III, IV.

3.2 Characteristics and defects to be taken into consideration

Determination of the appearance class, based on the appearance of the panel surfaces, shall take into account the categories of characteristics given in 3.2.1 and defects given in 3.2.2.