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Resilient floor coverings - Semi-flexible polyvinyl chloride tiles - Specification

## EESTI STANDARDI EESSÕNA

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**ICS 97.150**

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EUROPEAN STANDARD

**EN 654**

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2011

ICS 97.150

Supersedes EN 654:1996

English Version

## Resilient floor coverings - Semi-flexible polyvinyl chloride tiles - Specification

Revêtements de sol résilients - Dalles semi-flexibles à base de polychlorure de vinyle - Spécifications

Elastische Bodenbeläge - Polyvinylchlorid-Flex-Platten - Spezifikation

This European Standard was approved by CEN on 10 March 2011.

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## Foreword

This document (EN 654:2011) has been prepared by Technical Committee CEN/TC 134 "Resilient, textile and laminate floor coverings", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2011, and conflicting national standards shall be withdrawn at the latest by October 2011.

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## 1 Scope

This European Standard specifies the characteristics of semi-flexible tiles based on polyvinyl chloride and modifications thereof.

To encourage the consumer to make an informed choice, this European Standard includes a classification system (see EN 685) based on intensity of use, which shows where these floor coverings should give satisfactory service. It also specifies requirements for marking.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 425, *Resilient and laminate floor coverings — Castor chair test*

EN 427, *Resilient floor coverings — Determination of the side length, squareness and straightness of tiles*

EN 428, *Resilient floor coverings — Determination of overall thickness*

EN 429, *Resilient floor coverings — Determination of the thickness of layers*

EN 430, *Resilient floor coverings — Determination of mass per unit area*

EN 434, *Resilient floor coverings — Determination of dimensional stability and curling after exposure to heat*

EN 435, *Resilient floor coverings — Determination of flexibility*

EN 436, *Resilient floor coverings — Determination of density*

EN 660-2, *Resilient floor coverings — Determination of wear resistance — Part 2: Frick-Taber test*

EN 662, *Resilient floor coverings — Determination of curling exposure to moisture*

EN 663, *Resilient floor coverings — Determination of conventional pattern depth*

EN 685, *Resilient, textile and laminate floor coverings — Classification*

EN ISO 105-B02, *Textiles — Tests for colour fastness — Part B02: Colour fastness to artificial light: Xenon arc fading lamp test (ISO 105-B02:1994, including amendment 1:1998)*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### **polyvinyl chloride floor covering**

floor covering with surface layers which are produced using polyvinyl chloride (and modifications thereof) as binder

### 3.2

#### **semi-flexible polyvinyl chloride floor covering**

rigid tiles made from polyvinyl chloride (and modifications thereof) which can only be deflected under specified conditions