

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Ferrite cores – Guidelines on dimensions and the limits of surface irregularities –
Part 13: PQ-cores**

**Noyaux ferrites – Lignes directrices relatives aux dimensions et aux limites des
irrégularités de surface –
Partie 13: Noyaux PQ**



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CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 Primary dimensions	7
4.1 General.....	7
4.2 Dimensions of PQ-cores	7
4.2.1 Principal dimensions.....	7
4.2.2 Effective parameter and A_{\min} values	7
4.3 Dimensional limits for coil formers.....	7
4.4 Pin locations and base outlines.....	7
4.5 Pin diameter	7
5 Mounting	12
6 Definitions and limits of surface irregularities.....	13
6.1 General.....	13
6.2 Examples of surface irregularities	13
6.3 Chips and ragged edges	13
6.3.1 General	13
6.3.2 Chips and ragged edges located on the mating surface	13
6.3.3 Chips and ragged edges located on the other surfaces.....	14
6.4 Cracks	16
6.5 Pull-out	17
6.6 Crystallites.....	17
6.7 Flash	17
6.8 Pores	18
Annex A (informative) PQ-cores design	19
Annex B (informative) Examples of allowable areas of chips.....	20
Annex C (normative) Example of a gauge to check the dimensions of PQ-cores meeting the primary dimensions.....	21
C.1 General.....	21
C.2 Procedure and requirements	22
Figure 1 – Dimensions of PQ-cores.....	7
Figure 2 – Dimensions of low-profile PQI-cores	9
Figure 3 – Main dimensions of coil formers for PQ-cores	11
Figure 4 – Pin locations and base outlines viewed from the upper side of the board	12
Figure 5 – Examples of surface irregularities	13
Figure 6 – Chips and ragged edges locations.....	14
Figure 7 – Cracks locations.....	16
Figure 8 – Pull-out location	17
Figure 9 – Crystallite location.....	17
Figure 10 – Flash location.....	18
Figure 11 – Pore location	18
Figure C.1 – Gauge dimensions	21

Table 1 – Dimensions of PQ-cores	8
Table 2 – Dimensions of low-profile PQI-cores	9
Table 3 – Effective parameter and A_{\min} values for PQ-cores	10
Table 4 – Effective parameter and A_{\min} values for low-profile PQI-cores	10
Table 5 – Dimensional limits for coil formers for PQ-cores	11
Table 6 – Area and length reference of irregularities for visual inspection	15
Table 7 – Limits for cracks	16
Table B.1 – Allowable areas of chips in mm ²	20
Table C.1 – Gauge dimensions	21

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

FERRITE CORES – GUIDELINES ON DIMENSIONS AND THE LIMITS OF SURFACE IRREGULARITIES –

Part 13: PQ-cores

FOREWORD

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International Standard IEC 63093-13 has been prepared by IEC technical committee 51: Magnetic components, ferrite and magnetic powder materials.

This first edition cancels and replaces the second edition of IEC 62317-13 published in 2015 and the first edition of IEC 60424-8 published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous editions of IEC 62317-13 and IEC 60424-8:

- a) IEC 63093-13 integrates IEC 62317-13 and IEC 60424-8;
- b) IEC 60424-8:2015, Table 1, has been included in Annex B as Table B.1.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
51/1262/FDIS	51/1270/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63093 series, published under the general title *Ferrite cores – Guidelines on dimensions and the limits of surface irregularities* can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

FERRITE CORES – GUIDELINES ON DIMENSIONS AND THE LIMITS OF SURFACE IRREGULARITIES –

Part 13: PQ-cores

1 Scope

This part of IEC 63093 specifies the dimensions that are of importance for mechanical interchangeability for a preferred range of PQ-cores and low-profile PQI-cores made of ferrite, and the locations of their terminal pins on a 2,54 mm printed wiring grid in relation to the base outlines of the cores. It also gives guidance on allowable limits of surface irregularities applicable to PQ-cores in accordance with the relevant generic specification.

The selection of core sizes for this document is based on the philosophy of including those sizes which are industrial standards, either by inclusion in a national standard, or by broad-based use in industry.

This document is a specification useful in the negotiations between ferrite core manufacturers and customers about surface irregularities.

The general considerations that the design of this range of cores is based upon are given in Annex A.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60205, *Calculation of the effective parameters of magnetic piece parts*

IEC 60401-1, *Terms and nomenclature for cores made of magnetically soft ferrites – Part 1: Terms used for physical irregularities*

IEC 60424-1, *Ferrite cores – Guidelines on the limits of surface irregularities – Part 1: General specification*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60401-1 and IEC 60424-1 apply.

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