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Aerospace series - Electrical contacts used in elements of connection - Part 071: Contacts, electrical, female, type A, crimp, class S - Product standard

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 3155-071:2019 sisaldb Euroopa standardi EN 3155-071:2019 ingliskeelset teksti.	This Estonian standard EVS-EN 3155-071:2019 consists of the English text of the European standard EN 3155-071:2019.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 04.09.2019.	Date of Availability of the European standard is 04.09.2019.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

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ICS 49.060

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 3155-071

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Supersedes EN 3155-071:2014

English Version

Aerospace series - Electrical contacts used in elements of connection - Part 071: Contacts, electrical, female, type A, crimp, class S - Product standard

Série aéronautique - Contacts électriques utilisés dans les organes de connexion - Partie 071 : Contacts électriques, femelles, type A, à sertir, classe S - Norme de produit

Luft- und Raumfahrt - Elektrische Kontakte zur Verwendung in Verbindungselementen - Teil 071: Elektrische Buchsenkontakte, Typ A, crimpbar, Klasse S - Produktnorm

This European Standard was approved by CEN on 3 June 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 3155-071:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3155-071:2014.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This document specifies the required characteristics, tests and tooling applicable to female electrical contacts 071, type A, crimp, class S used in elements of connection according to EN 3155-002.

It shall be used together with EN 3155-001.

The associated male contacts are defined in EN 3155-008 and EN 3155-070.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2083, *Aerospace series — Copper or copper alloy conductors for electrical cables — Product standard*

EN 2242, *Aerospace series — Crimping of electric cables with conductors defined by EN 2083, EN 4434 and EN 2346*

EN 2591 (all parts), *Aerospace series — Elements of electrical and optical connection — Test methods*

EN 3155-001, *Aerospace series — Electrical contacts used in elements of connection — Part 001: Technical specification*

EN 3155-002, *Aerospace series — Electrical contacts used in elements of connection — Part 002: List and utilization of contacts*

EN 3155-008, *Aerospace series — Electrical contacts used in elements of connection — Part 008: Contacts, electrical, male, type A, crimp, class S — Product standard*

EN 3155-070, *Aerospace series — Electrical contacts used in elements of connection — Part 070: Contacts, electrical, male, type A, crimp, class S — Product standard*

EN 4165-001, *Aerospace series — Connectors, electrical, rectangular, modular — Operating temperature 175 °C continuous — Part 001: Technical specification*

EN 4434, *Aerospace series — Copper or copper alloy lightweight conductors for electrical cables — Product standard (Normal and tight tolerances)*

ISO 8843, *Aircraft — Crimp-removable contacts for electrical connectors — Identification system* ¹⁾

SAE-AS22520, *Crimping tools, wire termination, general specification for* ²⁾

SAE-AS81969, *Installing and removal tools, connector electrical contact, general specification for* ²⁾

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 3155-001 apply.

1) Published by: ISO International Organization for Standardization <http://www.iso.ch/>

2) Published by: SAE National (US) Society of Automotive Engineers <http://www.sae.org/>

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Required characteristics

4.1 Specific characteristics

Type A contacts are for general application and class S corresponds to an operating temperature range from $-65\text{ }^{\circ}\text{C}$ to $200\text{ }^{\circ}\text{C}$.

4.2 Dimensions and mass

See Figure 1 and Table 1.

Dimensions and tolerances are given in millimetres and apply after surface treatment.