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Müürikivide katsemeetodid. Osa 20: Müürikivi pindade tasasuse määramine

Methods of test for masonry units - Part 20: Determination of flatness of faces of masonry units

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 772-20:2005 sisaldab Euroopa standardi EN 772-20:2000+A1:2005 ingliskeelset teksti.	This Estonian standard EVS-EN 772-20:2005 consists of the English text of the European standard EN 772-20:2000+A1:2005.
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ICS 91.100.15, 91.100.30

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English version

Methods of test for masonry units - Part 20: Determination of flatness of faces of aggregate concrete, manufactured stone and natural stone masonry units

Méthodes d'essai des éléments de maçonnerie - Partie 20: Détermination de la planéité des éléments de maçonnerie en béton de granulats, en pierre naturelle et en pierre reconstituée

Prüfverfahren für Mauersteine - Teil 20: Bestimmung der Ebenheit von Mauersteinen aus Beton, Betonwerksteinen und Natursteinen

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 125 "Masonry", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2000, and conflicting national standards shall be withdrawn at the latest by September 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard specifies a method for determining the flatness of faces of aggregate concrete, manufactured stone and natural stone masonry units.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

prEN 771-3	Specification for masonry units - Part 3 : Aggregate concrete masonry units (dense and light-weight aggregates)
prEN 771-5	Specification for masonry units - Part 5 : Manufactured stone masonry units
prEN 771-6	Specification for masonry units - Part 6 : Natural stone masonry units

3 Apparatus

3.1 Graduated **straight edge** which is longer than the diagonals of the long faces of the unit being tested.

3.2 Set of feeler gauges capable of measuring with an accuracy to 0,05 mm.

4 Preparation of specimens

4.1 Sampling

The method of sampling shall be stated in the test report. The minimum number of specimens shall be six, but a larger minimum number may be specified in the product specification, in which case that larger number shall be used.

4.2 Surface treatment

Remove any superfluous material adhering to the unit as a result of the manufacturing process before measuring.

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