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**Tobacco and tobacco products —  
Monitor test piece — Requirements  
and use**

*Tabac et produits du tabac — Éprouvette de contrôle — Exigences et utilisation*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 126, *Tobacco and tobacco products*.

This third edition cancels and replaces the second edition (ISO 16055:2012), which has been technically revised. The main changes compared to the previous edition are as follows:

- to align with the more intensive smoking regimes used in ISO 20778 and ISO 20779.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Tobacco and tobacco products — Monitor test piece — Requirements and use

## 1 Scope

This document describes the requirements for a monitor test piece as well as its use.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3308, *Routine analytical cigarette-smoking machine — Definitions and standard conditions*

ISO 4387, *Cigarettes — Determination of total and nicotine-free dry particulate matter using a routine analytical smoking machine*

ISO 5725-2, *Accuracy (trueness and precision) of measurement methods and results — Part 2: Basic method for the determination of repeatability and reproducibility of a standard measurement method*

ISO 7870-2:2013, *Control charts — Part 2: Shewhart control charts*

ISO 8454, *Cigarettes — Determination of carbon monoxide in the vapour phase of cigarette smoke — NDIR method*

ISO 10315, *Cigarettes — Determination of nicotine in smoke condensates — Gas-chromatographic method*

ISO 10362-1, *Cigarettes — Determination of water in smoke condensates — Part 1: Gas-chromatographic method*

ISO 10362-2, *Cigarettes — Determination of water in smoke condensates — Part 2: Karl Fischer method*

ISO 20778, *Cigarettes — Routine analytical cigarette smoking machine — Definitions and standard conditions with an intense smoking regime*

ISO 20779, *Cigarettes — Generation and collection of total particulate matter using a routine analytical smoking machine with an intense smoking regime*

ISO 22947, *Cigarettes — Determination of carbon monoxide in the vapour phase of cigarette smoke with an intense smoking regime — NDIR method*

ISO 22253, *Cigarettes — Determination of nicotine in smoke condensates with an intense smoking regime — Gas-chromatographic method*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>