
**Ships and marine technology — Gate
valves for use in low temperature
applications — Design and testing
requirements**

*Navires et technologie maritime — Robinets vannes destinés aux
applications à basse température — Exigences de conception et d'essai*



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Contents

	Page
Foreword	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Pressure-temperature rating	3
4.1 Types of fluids	3
4.2 Working pressure and design temperature	3
5 Design	4
5.1 General structure of a gate valve	4
5.2 Materials general	4
5.3 Types and materials of body	4
5.3.1 Types	4
5.3.2 Manufacturing	4
5.4 Design and materials of extended bonnet	5
5.4.1 Design	5
5.4.2 Materials	6
5.5 Design types and materials of wedge	6
5.5.1 Design	6
5.5.2 Materials	6
5.6 Types and materials of stem	7
5.6.1 Design	7
5.6.2 Materials	7
5.7 Stem sealing	7
5.8 Types and materials of a seat ring	7
5.8.1 Design	7
5.8.2 Materials	7
5.9 Types and materials of bolts and nuts	7
5.9.1 Design	7
5.9.2 Materials	8
5.10 Requirements of driving system and operating devices	8
5.11 Surface treatment	8
6 Welding heat treatment	8
6.1 Welding	8
6.2 Heat treatment	9
7 Test and inspection	9
7.1 Material test	9
7.2 Non-destructive inspection	9
7.2.1 Radiographic testing (RT)	9
7.2.2 Penetrant testing (PT)	10
7.2.3 Ultrasonic testing (UT)	10
7.2.4 Retest	10
7.3 Dimension check	10
7.4 Visual inspection	10
7.5 Heat treatment inspection	10
7.6 Operating tests	11
7.7 Pressure tests, back seat tests and leak tests	11
7.7.1 Pressure tests	11
7.7.2 Back seat tests	11
7.7.3 High-pressure pneumatic shell test	12
7.8 Fire safety test	12
7.9 Cryogenic tests	12
7.9.1 Scope of tests	12

7.9.2	Test procedure	12
7.9.3	Submission of test result	14
8	Marking	14
Annex A (informative) Cryogenic gate valve — Example		15
Bibliography		16

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 8, *Ships and marine technology*, Subcommittee SC 3, *Piping and machinery*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Ships and marine technology — Gate valves for use in low temperature applications — Design and testing requirements

1 Scope

This document specifies requirements of design, manufacture, and test methods for cryogenic gate valves to have excellent quality of leakage stability in very low temperature environments (–50 °C to –196 °C).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5208, *Industrial valves — Pressure testing of metallic valves*

ISO 5209, *General purpose industrial valves — Marking*

ISO 28921-1, *Industrial valves — Isolating valves for low-temperature applications — Part 1: Design, manufacturing and production testing*

API 598:2016, *Valve Inspection and Testing*

API 600:2015, *Steel Gate Valves, Flanged and Butt-Welding Ends*

ASME B1.5, *Acme Screw Threads*

ASME B1.8, *Stub Acme Screw Threads*

ASME B1.20.1, *Pipe Threads, General Purpose (Inch)*

ASME B16.5, *Pipe Flanges and Flanged Fittings*

ASME B16.10, *Face-to-Face and End-to-End Dimensions of Valves*

ASME B16.11, *Forged Fittings, Socket-Welding and Threaded*

ASME B16.25, *Butt-welding Ends*

ASME B16.34:2017, *Valves-Flanged, Threads, and Welding End*

ASME B46.1, *Surface Texture (Surface Roughness, Waviness, and Lay)*

ASME B16.47, *Large diameter steel flanges: NPS 26 through NPS 60 Metric/Inch Standard*

ASME Sec. V, *Nondestructive examination, RT, UT, PT mentioned in this document*

ASME Sec. VIII, Div.1:2018, *Pressure Vessels*

ASTM A53, *Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless*

ASTM A105/A105M, *Forgings, Carbon Steel, for Piping Components*

ASTM A106, *Seamless Carbon Steel Pipe for High-Temperature Service*

ASTM A182/A182M, *Forged or Rolled Alloy-Steel Pipe Flanges, Forged Fittings and Valves and Parts for High-temperature Service*

ASTM A194/A194M, *Carbon and Alloy Steel Nuts and Bolts for High-Pressure and High Temperature Service*

ASTM A216/216M, *Steel Castings, Carbon Suitable for Fusion Welding for High-Temperature Service*

ASTM A312, *Grade TP304L, TP316*

ASTM A320/A320M, *Alloys-Steel Bolting Material for Low-Temperature Service*

ASTM A350/A350M, *Forgings, Carbon and Low-Alloy Steel, Requiring Notch Toughness Testing for Piping Components*

ASTM A351/A351M, *Casting, Austenitic, Austenitic-Ferritic (Duplex), for Pressure-Containing Parts*

ASTM A358, *Grade 304L, 316L*

ASTM A694/694M, *Forgings, Carbon and Alloy Steel, for Pipe Flanges, Fittings, Valves, and Parts for High-Pressure Transmission service*

ASTM E186, *Reference Radiographs for Heavy-Walled (2 to 41/2-in) Steel Castings*

ASTM E446, *Reference Radiographs for Steel Castings up to 2in. in Thickness*

MSS SP-55, *Quality Standard for Steel Castings for Valves, Flanges and Fittings and Other Piping Components (Visual Method)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

nominal diameter

DN

alphanumeric designation of size for components of a pipework system, used for reference purposes which comprises the letters DN followed by a dimensionless whole number that is related to the physical size, in millimetres, of the bore or outside diameter of the end connections

Note 1 to entry: The number following the letters DN does not represent a measured value and shall not be used for calculation purposes except where specified in the relevant standard.

Note 2 to entry: In those standards that use the DN designation system, any relationship between DN and component dimensions shall be given, e.g. DN/OD or DN/ID.

[SOURCE: ISO 18139:2017, 3.1]

3.2

nominal pressure

PN

numerical designation relating to pressure that is a convenient round number for reference purposes

Note 1 to entry: It is intended that all equipment of the same nominal size (DN) designated by the same PN number shall have the same mating dimensions appropriate to the type of end connections.

Note 2 to entry: The permissible working pressure depends upon materials, design and working temperature and has to be selected from the pressure/temperature rating tables in corresponding standards.