
**Practice for use of a
polymethylmethacrylate dosimetry
system**

*Pratique de l'utilisation d'un système dosimétrique au
polyméthylméthacrylate*



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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

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ASTM International
100 Barr Harbor Drive, PO Box C700
West Conshohocken, PA 19428-2959, USA
Phone: +610 832 9634
Fax: +610 832 9635
Email: khooper@astm.org
Website: www.astm.org

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by ISO/TC 85, *Nuclear energy, nuclear technologies and radiological protection*, in cooperation with ASTM E61, *Radiation processing*, on the basis of a partnership agreement between ISO and ASTM International with the aim to create a common set of ISO/ASTM standards on additive manufacturing.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This corrected version of ISO/ASTM 51276:2019 incorporates the following correction:

— Subclause 9.3 has been added back.

This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.



Standard Practice for Use of a Polymethylmethacrylate Dosimetry System¹

This standard is issued under the fixed designation ISO/ASTM 51276; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision.

1. Scope

1.1 This is a practice for using polymethylmethacrylate (PMMA) dosimetry systems to measure absorbed dose in materials irradiated by photons or electrons in terms of absorbed dose to water. The PMMA dosimetry system is generally used as a routine dosimetry system.

1.2 The PMMA dosimeter is classified as a Type II dosimeter on the basis of the complex effect of influence quantities (see ISO/ASTM Practice 52628).

1.3 This document is one of a set of standards that provides recommendations for properly implementing dosimetry in radiation processing, and describes a means of achieving compliance with the requirements of ISO/ASTM 52628 “Practice for Dosimetry in Radiation Processing” for a PMMA dosimetry system. It is intended to be read in conjunction with ISO/ASTM Practice 52628.

1.4 This practice covers the use of PMMA dosimetry systems under the following conditions:

- 1.4.1 the absorbed dose range is 0.1 kGy to 150 kGy.
- 1.4.2 the absorbed dose rate is 1×10^{-2} to 1×10^7 Gy·s⁻¹.
- 1.4.3 the photon energy range is 0.1 to 25 MeV.
- 1.4.4 the electron energy range is 3 to 25 MeV.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced documents

2.1 ASTM Standards:²

- E275** Practice for Describing and Measuring Performance of Ultraviolet and Visible Spectrophotometers
- E3083** Terminology Relating to Radiation Processing: Dosimetry and Applications

2.2 ISO/ASTM Standards:²

- 51261** Practice for Calibration of Routine Dosimetry Systems for Radiation Processing
- 51707** Guide for Estimation of Measurement Uncertainty in Dosimetry for Radiation Processing
- 52628** Practice for Dosimetry in Radiation Processing
- 52701** Guide for Performance Characterization of Dosimeters and Dosimetry Systems for Use in Radiation Processing

2.3 International Commission on Radiation Units and Measurements (ICRU) Reports:³

- ICRU Report 80** Dosimetry Systems for Use in Radiation Processing
- ICRU Report 85a** Fundamental Quantities and Units for Ionizing Radiation

2.4 ISO Standard:⁴

- 12749-4** Nuclear energy — Vocabulary — Part 4: Dosimetry for radiation processing

2.5 Joint Committee for Guides in Metrology (JCGM) Reports:

- JCGM 100:2008, GUM 1995, with minor corrections** Evaluation of measurement data - Guide to the Expression of Uncertainty in Measurement⁵
- JCGM 200:2012, VIM** International Vocabulary of Metrology - Basic and General Concepts and Associated Terms⁶

¹ This practice is under the jurisdiction of ASTM Committee E61 on Radiation Processing and is the direct responsibility of Subcommittee E61.02 on Dosimetry Systems, and is also under the jurisdiction of ISO/TC 85/WG 3.

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² For referenced ASTM and ISO/ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from International Commission on Radiation Units & Measurements, 7910 Woodmont Ave., Suite 400, Bethesda, MD 20814-3095, <http://www.icru.org>.

⁴ Available from International Organization for Standardization (ISO), ISO Central Secretariat, BIBC II, Chemin de Blandonnet 8, CP 401, 1214 Vernier, Geneva, Switzerland, <http://www.iso.org>.

⁵ Document produced by Working Group 1 of the Joint Committee for Guides in Metrology (JCGM WG1), Available free of charge at the BIPM website (<http://www.bipm.org>).

⁶ Document produced by Working Group 2 of the Joint Committee for Guides in Metrology (JCGM WG2), Available free of charge at the BIPM website (<http://www.bipm.org>).