



EESTI STANDARDI EESSÕNA NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 10081-1:2005 sisaldab Euroopa standardi EN ISO 10081-1:2005 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 10081-1:2005 consists of the English text of the European standard EN ISO 10081- 1:2005.
Käesolev dokument on jõustatud 28.04.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.	This document is endorsed on 28.04.2005 with the notification being published in the official publication of the Estonian national standardisation organisation.
Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.
Käsitlusala: This part of ISO 10081 specifies the classification and designation of dense shaped refractory products of the alumina-silica series, with the following exceptions: a) products containing more than of any metallic oxide other than alumina, silica, iron oxide; b) products containing more than carbon, carbides, nitrides, oxynitrides or any associated materials.	Scope: This part of ISO 10081 specifies the classification and designation of dense shaped refractory products of the alumina-silica series, with the following exceptions: a) products containing more than of any metallic oxide other than alumina, silica, iron oxide; b) products containing more than carbon, carbides, nitrides, oxynitrides or any associated materials.
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Võtmesõnad:	6

EUROPEAN STANDARD

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81.080 Supersedes EN 12475-1:1998 English version Classification of dense shaped refractory products - Part 1: Alumina-silica (ISO 10081-1:2003) Classification des produits réfractaires façonnés denses -Partie 1: Silice-alumine (ISO 10081-1:2003) Klassifizierung dichter geformter feuerfester Erzeugnisse -Teil 1: Alumina-Silika (ISO 10081-1:2003) This European Standard was approved by CEN on 7 February 2005. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member. This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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The text of ISO 10081-1:2003 has been prepared by Technical Committee ISO/TC 33 "Refractories" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 10081-1:2005 by Technical Committee CEN/TC 187 "Refractory products and materials' the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2005, and conflicting national standards shall be withdrawn at the latest by September 2005.

This document supersedes EN 12475-1:1998.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

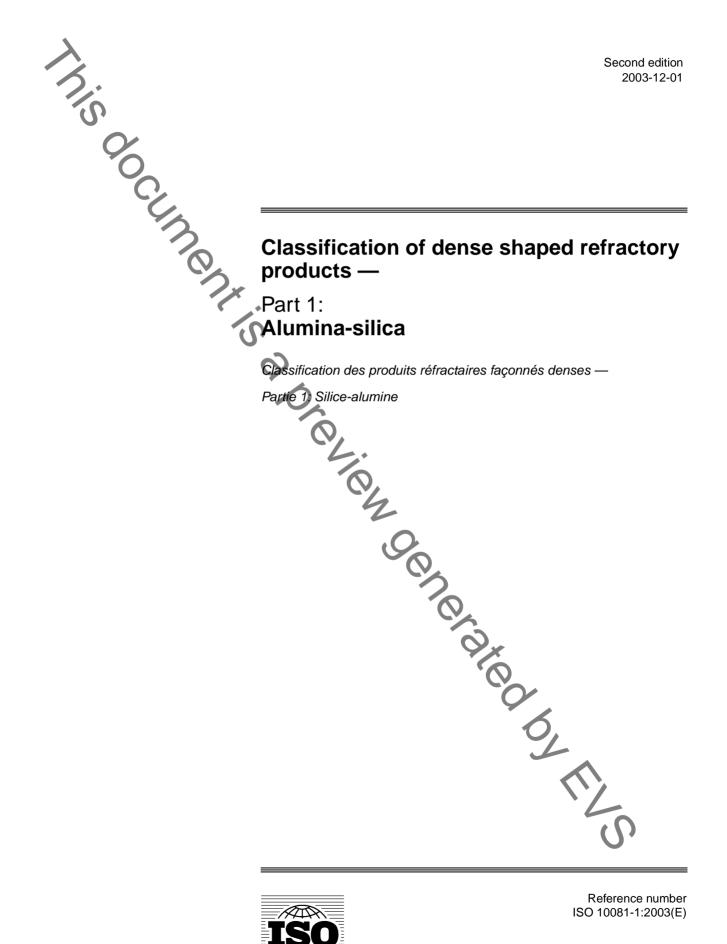
Endorsement notice

The text of ISO 10081-1:2003 has been approved by CEN as EN ISO 10081-1:2005 without any modifications.

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INTERNATIONAL STANDARD

ISO 10081-1



Reference number ISO 10081-1:2003(E)



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10081-1 was prepared by Technical Committee ISO/TC 33, Refractories.

The various parts of this revised series of ISO 10081 will cancel and replace ISO 1109:1975. Part 1 is a partial revision of ISO 1109:1975, Part 2 cancels and replaces ISO 10081-1:1991, and Part 3 is new.

ISO 10081 consists of the following parts, under the general title *Classification of dense shaped refractory products*:

- Part 1: Alumina-silica
- Part 2: Basic products containing less than 7 % residual carbon
- Part 3: Basic products containing from 7 % to 50 % residual carbon

Part 4 is under preparation and is intended to cover special products as given in Clause 2 of ISO 1109:1975.

Classification of dense shaped refractory products — Part 1: Alumina-silica

1 Scope

This part of ISO 10081 specifies the classification and designation of dense shaped refractory products of the alumina-silica series, with the following exceptions:

- a) products containing more than 5 % of any metallic oxide other than alumina, silica, iron oxide;
- b) products containing more than 1% carbon, carbides, nitrides, oxynitrides or any associated materials.

2 Classification

2.1 Basis of classification

Dense shaped refractory products of the alumina-silica series shall be classified according to the following five criteria:

- a) the type of product;
- b) the group determined by its alumina and/or silica contents;
- c) the principal raw material(s);
- d) the state of the raw material(s);
- e) the nature of the bond (including any post treatment).

2.2 Type of product

The types of dense shaped refractory products of the alumina-silica series included in this classification are:

- a) high alumina (HA),
- b) fireclay (FC),
- c) low alumina fireclay (LF),
- d) siliceous (SS), and
- e) silica (SL).

NOTE The abbreviations used in the above list are from the English names for the refractory products.

These product types shall be classified in accordance with Table 1, by their chemical analysis carried out on the calcined test products.¹⁾

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¹⁾ A chemical analysis standard is under development.