

Petroleum and natural gas industries - Downhole equipment - Subsurface safety valve equipment

Petroleum and natural gas industries - Downhole
equipment - Subsurface safety valve equipment

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 10432:2005 sisaldab Euroopa standardi EN ISO 10432:2004 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 25.01.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 10432:2005 consists of the English text of the European standard EN ISO 10432:2004.</p> <p>This document is endorsed on 25.01.2005 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala:</p> <p>This International Standard was formulated to provide the minimum acceptable requirements for subsurface safety valve (SSSV) equipment. It covers subsurface valves, safety valve locks, safety valve landing nipples and all components that establish tolerances and/or clearances which may affect performance or interchangeability of the SSSV equipment.</p>	<p>Scope:</p> <p>This International Standard was formulated to provide the minimum acceptable requirements for subsurface safety valve (SSSV) equipment. It covers subsurface valves, safety valve locks, safety valve landing nipples and all components that establish tolerances and/or clearances which may affect performance or interchangeability of the SSSV equipment.</p>
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ICS 75.180.10

Võtmesõnad:

English version

**Petroleum and natural gas industries – Downhole equipment –
Subsurface safety valve equipment (ISO 10432:2004)**

Industries du pétrole et du gaz naturel – Équipement de
forage vertical – Vannes de protection de fond de puits
(ISO 10432:2004)

Erdöl- und Erdgasindustrie – Bohrloch-Ausrüstungen –
Untertage-Sicherheitsventil-Ausrüstungen
(ISO 10432:2004)

This European Standard was approved by CEN on 10 December 2004.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Management Centre: rue de Stassart, 36 B-1050 Brussels

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Foreword

This document (EN ISO 10432:2004) has been prepared by Technical Committee ISO/TC 67 "Materials, equipment and offshore structures for petroleum and natural gas industries" in collaboration with Technical Committee CEN/TC 12 "Materials, equipment and offshore structures for petroleum and natural gas industries", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2005, and conflicting national standards shall be withdrawn at the latest by June 2005.

This document supersedes EN ISO 10432:1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 10432:2004 has been approved by CEN as EN ISO 10432:2004 without any modifications.

Introduction

This International Standard has been developed by users/purchasers and suppliers/manufacturers of subsurface safety valves intended for use in the petroleum and natural gas industry worldwide. This International Standard is intended to give requirements and information to both parties in the selection, manufacture, testing and use of subsurface safety valves. Furthermore, this International Standard addresses the minimum requirements with which the supplier/manufacturer is to comply so as to claim conformity with this International Standard.

Users of this International Standard should be aware that requirements above those outlined in this International Standard may be needed for individual applications. This International Standard is not intended to inhibit a supplier/manufacturer from offering, or the user/purchaser from accepting, alternative equipment or engineering solutions. This may be particularly applicable where there is innovative or developing technology. Where an alternative is offered, the supplier/manufacturer should identify any variations from this International Standard and provide details.

The requirements for lock mandrels and landing nipples previously contained in this International Standard are now included in ISO 16070.

1 Scope

This International Standard provides the minimum acceptable requirements for subsurface safety valves (SSSVs). It covers subsurface safety valves including all components that establish tolerances and/or clearances which may affect performance or interchangeability of the SSSVs. It includes repair operations and the interface connections to the flow control or other equipment, but does not cover the connections to the well conduit.

NOTE Limits: The subsurface safety valve is an emergency safety device, and is not intended or designed for operational activities, such as production/injection reduction, production stop, or as a backflow valve.

Redress activities are beyond the scope of this International Standard, see Clause 8.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 48, *Rubber, vulcanized or thermoplastic — Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 527-1, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

ISO 3601-1, *Fluid power systems — O-rings — Part 1: Inside diameters, cross-sections, tolerances and size identification code*

ISO 3601-3, *Fluid systems — Sealing devices — O-rings — Part 3: Quality acceptance criteria*

ISO 6506-1, *Metallic materials — Brinell hardness test — Part 1: Test method*

ISO 6507-1, *Metallic materials — Vickers hardness test — Part 1: Test method*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T)*

ISO 6892, *Metallic materials — Tensile testing at ambient temperature*

ISO 9000:2000, *Quality management systems — Fundamentals and vocabulary*

ISO 9712, *Non-destructive testing — Qualification and certification of personnel*

ISO 10414-1, *Petroleum and natural gas industries — Field testing of drilling fluids — Part 1: Water-based fluids*

ISO 10417, *Petroleum and natural gas industries — Subsurface safety valve systems — Design, installation, operation and redress*

ISO 13628-3, *Petroleum and natural gas industries — Design and operation of subsea production systems — Part 3: Through flowline (TFL) systems*

ISO 13665, *Seamless and welded steel tubes for pressure purposes — Magnetic particle inspection of the tube body for the detection of surface imperfections*

ISO 15156 (all parts), *Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production*

ISO 16070, *Petroleum and natural gas industries — Downhole equipment — Lock mandrels and landing nipples*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

ANSI/NCSL Z540-1:1994, *General requirements for calibration laboratories and measuring and test equipment*¹⁾

API Manual of Petroleum Measurement Standards, Chapter 10.4, *Determination of sediment and water in crude oil by the centrifuge method (field procedure)*²⁾

API Spec 5B, *Threading, gauging, and thread inspection of casing, tubing, and line pipe threads*

API Spec 14A, *Specification for subsurface safety valve equipment*

ASME Boiler and Pressure Vessel Code, Section II, *Materials specification*³⁾

ASME Boiler and Pressure Vessel Code, Section V, *Nondestructive examination*

ASME Boiler and Pressure Vessel Code, Section VIII:2001, *Pressure vessels*

ASME Boiler and Pressure Vessel Code, Section IX, *Welding and brazing qualifications*

ASTM A 388/A 388M, *Standard practice for ultrasonic examination of heavy steel forgings*⁴⁾

ASTM A 609/A 609M, *Standard practice for castings, carbon, low-alloy, and martensitic stainless steel, ultrasonic examination thereof*

ASTM D 395, *Standard test methods for rubber property — Compression set*

ASTM D 412, *Standard test methods for vulcanized rubber and thermoplastic elastomers — Tension*

ASTM D 1414, *Standard test methods for rubber O-rings*

ASTM D 2240, *Standard test methods for rubber property — Durometer hardness*

ASTM E 94, *Standard guide for radiographic examination*

ASTM E 140, *Standard hardness conversion tables for metals. (Relationship among Brinell hardness, Vickers hardness, Rockwell hardness, superficial hardness, Knoop hardness, and scleroscope hardness)*

ASTM E 165, *Standard test method for liquid penetrant examination*

ASTM E 186, *Standard reference radiographs for heavy-walled [2 to 4 1/2-in. (51 to 114-mm)] steel castings*

ASTM E 280, *Standard reference radiographs for heavy-walled [4 1/2 to 12-in. (114 to 305-mm)] steel castings*

ASTM E 428, *Standard practice for fabrication and control of steel reference blocks used in ultrasonic inspection*

ASTM E 446, *Standard reference radiographs for steel castings up to 2 in. (51 mm) in thickness*

ASTM E 709, *Standard guide for magnetic particle examination*

1) NCSL International, 2995 Wilderness Place, Suite 107, Boulder, Colorado 80301-5404, USA.

2) American Petroleum Institute, 1220 L Street NW, Washington, DC 20005-4070, USA.

3) American Society of Mechanical Engineers, Three Park Avenue, New York, NY 10016-5990, USA.

4) American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, USA.

BS 2M 54:1991, *Temperature control in the heat treatment of metals*⁵⁾

SAE-AMS-H-6875:1998, *Heat treatment of steel raw materials*⁶⁾

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 9000:2000 and the following apply.

3.1

bean

orifice

designed restriction causing the pressure drop in velocity-type SSCSVs

3.2

design acceptance criteria

defined limits placed on characteristics of materials, products, or services established by the organization, customer, and/or applicable specifications to achieve conformity to the product design

[ISO/TS 29001:2003]

3.3

design validation

process of proving a design by testing to demonstrate conformity of the product to design requirements

[ISO/TS 29001:2003]

3.4

design verification

process of examining the result of a given design or development activity to determine conformity with specified requirements

[ISO/TS 29001:2003]

3.5

end connection

thread or other mechanism providing equipment-to-tubular interface

3.6

environment

set of conditions to which the product is exposed

3.7

failure

any equipment condition that prevents it from performing to the requirements of the functional specification

3.8

fit

geometric relationship between parts

NOTE This includes the tolerance criteria used during the design of a part and its mating parts, including seals.

3.9

form

essential shape of a product including all its component parts

5) BSI, Customer Services, 389 Chiswick High Road, London W4 4AL, UK.

6) SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, USA.