

English Version

Plastics piping systems for non-pressure underground
drainage and sewerage - Structured-wall piping systems of
unplasticized poly(vinyl chloride) (PVC-U), polypropylene
(PP) and polyethylene (PE) - Part 4: Assessment of
conformity

Systèmes de canalisations en plastique pour les
branchements et les collecteurs d'assainissement sans
pression enterrés - Systèmes de canalisations à parois
structurées en poly(chlorure de vinyle) non plastifié
(PVC-U), polypropylène (PP) et polyéthylène (PE) -
Partie 4 : Partie 4 : Guide pour l'évaluation de la
conformité

Kunststoff-Rohrleitungssysteme für erdverlegte
drucklose Abwasserkanäle und -leitungen -
Rohrleitungssysteme mit profilierter Wandung aus
weichmacherfreiem Polyvinylchlorid (PVC-U),
Polypropylen (PP) und Polyethylen (PE) - Teil 4:
Empfehlungen für die Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 7 October 2019 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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European Foreword

This document (CEN/TS 13476-4:2019) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 13476-4:2013.

The main change compared to the previous version concerns the compliance with the latest version of the template for assessment of conformity, including the addition of the new test method for large diameter pipes.

EN 13476 consists of the following Parts under the general title *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)*:

- *Part 1: General requirements and performance characteristics;*
- *Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A;*
- *Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B;*
- *Part 4: Guidance for the assessment of conformity* (the present TS).

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

Figures 1 and 2 are intended to provide general information on the concept of testing and organization of those tests used for the purpose of the assessment of conformity. For each type of test, i.e. type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), this document details the applicable characteristics to be assessed as well as the frequency and sampling of testing.

A typical scheme for the assessment of conformity of compounds/formulations, pipes, fittings, joints or assemblies by manufacturers is given in Figure 1.

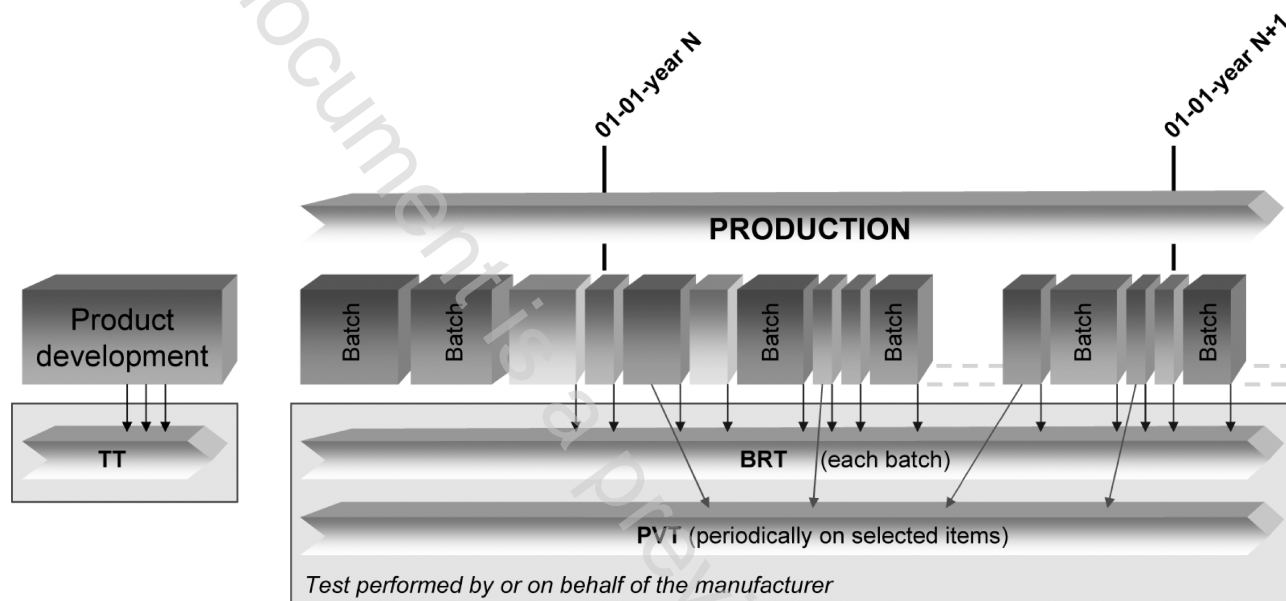


Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of compounds/formulations, pipes, fittings, joints or assemblies by manufacturers, including certification, is given in Figure 2.

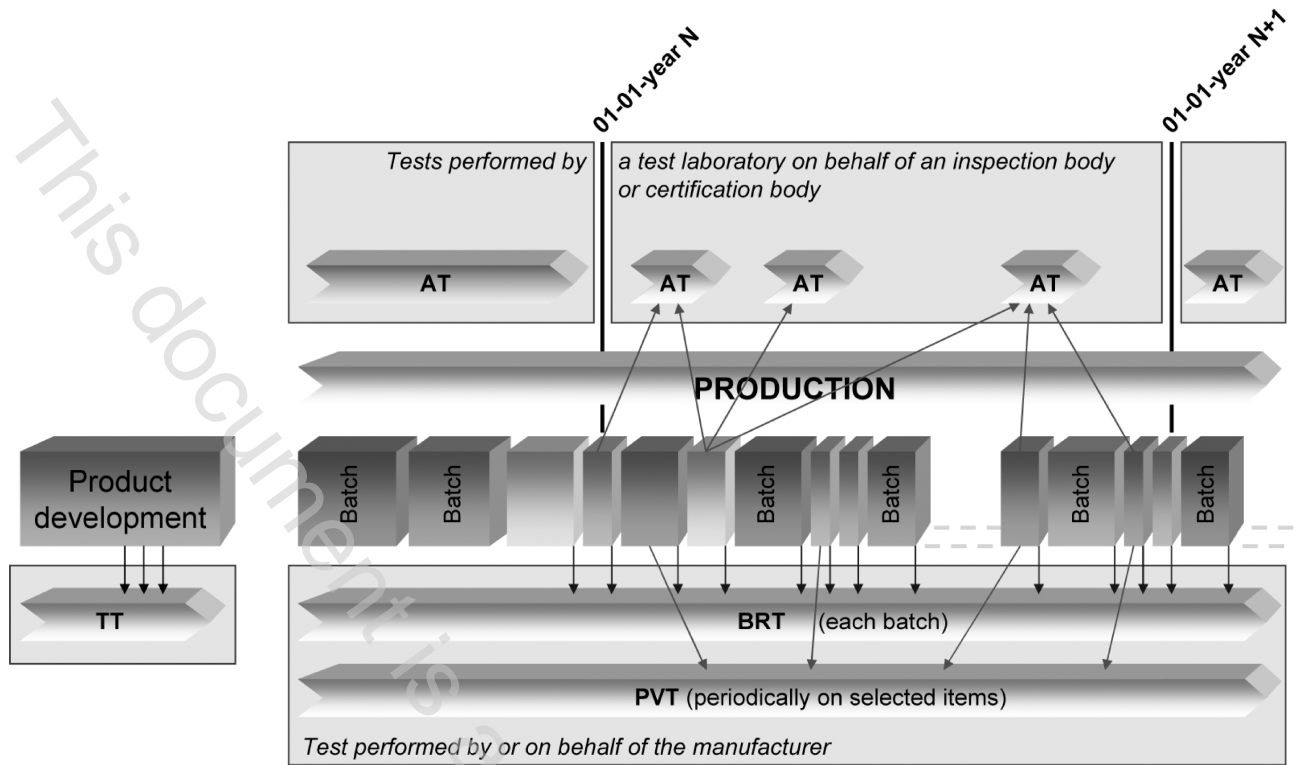


Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including certification

1 Scope

This document gives guidance for the assessment of conformity of materials, products, joints and assemblies in accordance with the applicable part(s) of EN 13476 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

NOTE 1 The quality management system is expected to conform to or be no less stringent than the relevant requirements to EN ISO 9001 [1].

NOTE 2 If third-party certification is involved, the certification body can be accredited to EN ISO/IEC 17065 [2] or EN ISO/IEC 17021 [3], as applicable.

NOTE 3 In order to help the reader, a basic test matrix is given in Annex A.

In conjunction with EN 13476-1, EN 13476-2 and EN 13476-3 this document is applicable to Plastics piping systems for non-pressure underground drainage and sewerage — Structural-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE):

- for non-pressure underground drainage and sewerage outside the building structure (application area code “U”) reflected in the marking of products by “U”, and
- for non-pressure underground drainage and sewerage for both buried in ground within the building structure (application area code “D”) and outside the building structure (application area code “U”) reflected in the marking of products by “UD”.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13476-1:2018, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 1: General requirements and performance characteristics*

EN 13476-2:2018, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A*

EN 13476-3:2018, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B*

3 Terms and definitions

For the purposes of this document, the following terms and definitions given in EN 13476-1, EN 13476-2 and EN 13476-3 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>