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**Süsinnikuid. Vaiguga immutatud lõnga katkevusomaduste määramine**

Carbon fibre - Determination of tensile properties of resin-impregnated yarn

## EESTI STANDARDI EESSÖNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 10618:2004 sisaldb Euroopa standardi EN ISO 10618:2004 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 10618:2004 consists of the English text of the European standard EN ISO 10618:2004.
Käesolev dokument on jõustatud 23.11.2004 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.	This document is endorsed on 23.11.2004 with the notification being published in the official publication of the Estonian national standardisation organisation.
Standard on kätesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

<b>Käsitlusala:</b> This International Standard specifies a method of test for the determination of the tensile strength, tensile modulus of elasticity and strain at maximum load of a resin-impregnated yarn specimen. The method is applicable to yarns (continuous and staple-fibre yarns) of carbon fibre for use as reinforcements in composite materials.	<b>Scope:</b> This International Standard specifies a method of test for the determination of the tensile strength, tensile modulus of elasticity and strain at maximum load of a resin-impregnated yarn specimen. The method is applicable to yarns (continuous and staple-fibre yarns) of carbon fibre for use as reinforcements in composite materials.
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**Võtmesõnad:** carbon fibres, determination, fibres, mineral fibres, tensile strength, tension tests, test specimens, tests

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN ISO 10618

August 2004

ICS 59.100.20

Supersedes EN ISO 10618 : 1999.

## English version

### Carbon fibre

Determination of tensile properties of resin-impregnated yarn  
(ISO 10618 : 2004)

Fibres de carbone – Détermination  
des propriétés en traction sur fils  
imprégnés de résine  
(ISO 10618 : 2004)

Kohlenstofffasern – Bestimmung des  
Zugverhaltens von harzimprägnierten  
Garnen (ISO 10618 : 2004)

This European Standard was approved by CEN on 2004-08-14.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland, and the United Kingdom.

**CEN**

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Management Centre: rue de Stassart 36, B-1050 Brussels

## Foreword

International Standard

ISO 10618 : 2004 Carbon fibre – Determination of tensile properties of resin-impregnated yarn, which was prepared by ISO/TC 61 ‘Plastics’ of the International Organization for Standardization, has been adopted by Technical Committee CEN/TC 249 ‘Plastics’, the Secretariat of which is held by IBN, as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by February 2005 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland, and the United Kingdom.

## Endorsement notice

The text of the International Standard ISO 10618 : 2004 was approved by CEN as a European Standard without any modification.

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## 1 Scope

This International Standard specifies a method of test for the determination of the tensile strength, tensile modulus of elasticity and strain at maximum load of a resin-impregnated yarn specimen. The method is applicable to yarns (continuous and staple-fibre yarns) of carbon fibre for use as reinforcements in composite materials.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 527-1, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 1889, *Reinforcement yarns — Determination of linear density*

ISO 10119, *Carbon fibre — Determination of density*

ISO 10548, *Carbon fibre — Determination of size content*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 527-1 and the following apply.

### 3.1

#### **cross-sectional area of carbon-fibre yarn**

$A_f$   
the linear density of the yarn divided by the density of the carbon fibre

NOTE It is expressed in square millimetres.

## 4 Symbols

The symbols used in this International Standard are as follows:

$\sigma_f$  tensile strength, in megapascals;

$F_f$  maximum tensile force, in newtons;

$A_f$  cross-sectional area of yarn, in square millimetres;