

**Tervishoiutoodete steriliseerimine. Keemilised näitajad.
Osa 1: Üldised nõuded**

Sterilization of health care products - Chemical indicators -
Part 1: General requirements

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 11140-1:2009 sisaldab Euroopa standardi EN ISO 11140-1:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 31.07.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

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This Estonian standard EVS-EN ISO 11140-1:2009 consists of the English text of the European standard EN ISO 11140-1:2009.

This standard is ratified with the order of Estonian Centre for Standardisation dated 31.07.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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English Version

**Sterilization of health care products - Chemical indicators - Part
1: General requirements (ISO 11140-1:2005)**

Stérilisation des produits de santé - Indicateurs chimiques -
Partie 1: Exigences générales (ISO 11140-1:2005)

Sterilisation von Produkten für die Gesundheitsfürsorge -
Chemische Indikatoren - Teil 1: Allgemeine Anforderungen
(ISO 11140-1:2005)

This European Standard was approved by CEN on 19 April 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

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COMITÉ EUROPÉEN DE NORMALISATION
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Foreword

The text of ISO 11140-1:2005 has been prepared by Technical Committee ISO/TC 198 “Sterilization of health care products” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 11140-1:2009 by Technical Committee CEN/TC 102 “Sterilizers for medical purposes” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2009, and conflicting national standards shall be withdrawn at the latest by March 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11140-1:2005.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EC Directive.

For relationship with EC Directive, see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of ISO 11140-1:2005 has been approved by CEN as a EN ISO 11140-1:2009 without any modification.

Annex ZA (informative)

Relationship between this European Standard and the Essential Requirements of EU Directive 93/42/EEC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means of conforming to Essential Requirements of the New Approach Directive 93/42/EEC on medical devices.

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the clauses of this standard given in Table ZA confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

Table ZA – Correspondence between this European Standard and Directive 93/42/EEC on medical devices

Clause(s)/sub-clause(s) of this EN	Essential Requirements (ERs) of Directive 93/42/EEC	Qualifying remarks/Notes
4.2 to 4.7	8, 7	
5.5	5	
5.8	13 [except 13.3 a) and 13.6 q)]	The relevant Essential Requirement 13.3 a) is partly addressed. The relevant Essential Requirement 13.6 q) is not addressed in this European Standard
6.1	10.1	
8	10.1	

WARNING – Other requirements and other EU-directives may be applicable to the product(s) falling within the scope of the standard.

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Introduction

This part of ISO 11140 specifies performance requirements and/or test methods for chemical indicators intended for use with sterilization processes employing steam, dry heat, ethylene oxide, γ or β radiation, steam-formaldehyde or vaporized hydrogen peroxide.

Additional requirements for indicators intended for use with other sterilization methods (e.g. other forms of moist heat sterilization) are not specifically provided in this part of ISO 11140, however, the general requirements will apply.

The requirements for specific test indicators (e.g. Bowie-Dick test indicators) are covered in other parts of ISO 11140.

Standards for sterilizers and for the validation and process control of sterilization, describe performance tests for sterilizers and methods of validation and routine control, respectively.

This part of ISO 11140 is intended for manufacturers of chemical indicators and specifies the general requirements for chemical indicators. Subsequent parts of this International Standard specify the particular requirements for chemical indicators for particular applications and for defined tests of particular sterilization processes used in health care, including industry. The use of the indicators specified in this part of ISO 11140 are described in ISO 15882, EN 285, ISO 11135 and ISO 17665.

Resistometers (see ISO 18472) are used to characterize the performance of the chemical indicators described in this part of ISO 11140. Resistometers allow for precise variation of the specific test conditions and cycle sequences in order to produce controlled physical studies. Resistometers differ from conventional sterilizers; therefore, if conventional sterilizers are used to attempt to duplicate resistometer conditions, erroneous and/or misleading results may occur.

Sterilization of health care products — Chemical indicators —

Part 1: General requirements

WARNING — The use of this part of ISO 11140 may involve hazardous materials, operations and equipment. This part of ISO 11140 does not purport to address to all the safety problems associated with its use. It is the responsibility of the user of this part of ISO 11140 to establish appropriate safety and health practise and determine the applicability of regulatory limitations prior to use.

1 Scope

1.1 This part of ISO 11140 specifies general requirements and test methods for indicators that show exposure to sterilization processes by means of physical and/or chemical change of substances, and which are used to monitor the attainment of one or more of the variables required for a sterilization process. They are not dependent for their action on the presence or absence of a living organism.

NOTE Biological test systems are regarded as those tests which are dependent for their interpretation on the demonstration of the viability of an organism. Test systems of this type are considered in the ISO 11138 series for biological indicators (BIs).

1.2 The requirements and test methods of this part of ISO 11140 apply to all indicators specified in subsequent parts of ISO 11140, unless the requirement is modified or added to by a subsequent part, in which case the requirement of that particular part will apply.

Relevant test equipment is described in ISO 18472.

NOTE Additional requirements for specific test indicators (Class 2 indicators) are given in ISO 11140-3, ISO 11140-4 and ISO 11140-5.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8601, *Data elements and interchange formats — Information interchange — Representation of dates and times*

ISO 11138 (all parts), *Sterilization of health care products — Biological indicator systems*

ISO 11607, *Packaging for terminally sterilized medical devices*

ISO 18472¹⁾, *Sterilization of health care products — Biological and chemical indicators — Test equipment*

1) To be published.