

Solid biofuels - Simplified sampling method for small scale applications (ISO 21945:2020)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 21945:2020 sisaldb Euroopa standardi EN ISO 21945:2020 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 21945:2020 consists of the English text of the European standard EN ISO 21945:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 04.03.2020.	Date of Availability of the European standard is 04.03.2020.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 27.190, 75.160.40

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 21945

March 2020

ICS 27.190; 75.160.40

English Version

Solid biofuels - Simplified sampling method for small scale
applications (ISO 21945:2020)

Biocombustibles solides - Méthode d'échantillonnage
simplifiée pour les applications à petite échelle (ISO
21945:2020)

Biogene Festbrennstoffe - Vereinfachtes Verfahren zur
Probenahme an kleinen Anlagen (ISO 21945:2020)

This European Standard was approved by CEN on 28 January 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 21945:2020) has been prepared by Technical Committee ISO/TC 238 "Solid biofuels" in collaboration with Technical Committee CEN/TC 335 "Solid biofuels" the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2020, and conflicting national standards shall be withdrawn at the latest by September 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 21945:2020 has been approved by CEN as EN ISO 21945:2020 without any modification.

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols and abbreviated terms	3
5 Principle	3
6 Visual inspection	4
7 Preparing sampling plan and report	5
8 Methods for sampling	6
8.1 General	6
8.2 Methods for sampling stationary material	6
8.2.1 Sampling from small packages (≤ 50 kg)	6
8.2.2 Sampling from transport containers and lorries	7
8.2.3 Sampling from small built-in storages	7
8.2.4 Sampling from stockpiles and stacked material	7
8.3 Methods for sampling moving material	9
8.3.1 General	9
8.3.2 Manual sampling from falling streams	9
8.3.3 Manual sampling from conveyor belts	9
8.3.4 Manual sampling from grabs and wheel loader buckets	9
9 Minimum number of increments	10
10 Minimum size of increment	10
11 Determination of the volume of the combined sample	10
12 Equipment for manual sampling	11
12.1 General	11
12.2 Sampling bucket for falling-stream	12
12.3 Scoops	12
12.4 Shovels	13
12.5 Forks	13
12.6 Sample extraction using hands	13
12.7 Pipes (spears)	13
12.8 Drills (augers)	13
13 Reduction of sample size	14
14 Handling and storage of samples	15
14.1 Packaging, storing and transport of samples	15
14.2 Identification/labelling	16
15 Sampling report	16
Annex A (informative) Model sampling plan and sampling report (according to ISO 21945)	17
Bibliography	19

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take Part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 238, *Solid biofuels*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The objective of this document is to provide unambiguous and clear principles for sampling of solid biofuels from small scale applications and storages. It is to serve as a tool to enable efficient trading of biofuels and to enable good understanding between seller and buyer. It is also a tool for communication with equipment manufacturers. It will also facilitate the development of sampling plans and reporting.

This document is intended for all stakeholders.

Priority in this document is to take a number of increments which is possible to handle at small applications under practical aspects. In ISO 18135 the priority is to obtain a sample with a defined precision and to calculate the minimum number of increments on basis of the corresponding precision data.

Solid biofuels — Simplified sampling method for small scale applications

1 Scope

This document describes simplified methods for taking samples of solid biofuels in small scale applications and storages including preparation of sampling plans and reports. The main focus is on storages with a size of ≤ 100 t. This document is applicable to the following solid biofuels:

- 1) fine (up to about 10 mm nominal top size) and regularly-shaped particulate materials that can be sampled using a scoop or pipe, e.g. sawdust, olive stones and wood pellets;
- 2) coarse or irregularly-shaped particulate materials (up to 200 mm nominal top size) that can be sampled using a fork or shovel, e.g. wood chips, hog fuel and nut shells;
- 3) large pieces (above 200 mm nominal top size) which are picked manually (e.g. firewood and briquettes).

This document can also be used for other solid biofuels not listed above if the procedures described in this document are applicable. This document specifies methods to be used, for example, when a sample is to be tested for moisture content, ash content, calorific value, bulk density, mechanical durability, particle size distribution, ash melting behaviour and chemical composition.

Additionally, it describes a method for the reduction of sample size and defines requirements on handling and storage of samples.

NOTE 1 If higher precision of analytical results is needed or when in doubt if this document is applicable ISO 18135 can be used. Using the number of increments given in this document the resulting precision for analytical results can be estimated with the formulas given in ISO 18135.

NOTE 2 Pellets can generate CO and CO₂ off gasses by nature. If pellets are sampled, check for CO and CO₂ and O₂ levels prior and during the sample taking process in a confined space like a container, silo or shed and have another person standby at the entrance.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14780, *Solid biofuels — Sample preparation*

ISO 16559, *Solid biofuels — Terminology, definitions and descriptions*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>