

TSEMENT. OSA 2: TOIMIVUSE PÜSIVUSE HINDAMINE JA  
KONTROLLIMINE

Cement - Part 2: Assessment and verification of  
constancy of performance

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 197-2:2020 sisaldab Euroopa standardi EN 197-2:2020 ingliskeelset teksti.	This Estonian standard EVS-EN 197-2:2020 consists of the English text of the European standard EN 197-2:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

## Cement - Part 2: Assessment and verification of constancy of performance

Ciment - Partie 2: Evaluation et vérification de la constance de la performance

Zement - Teil 2: Bewertung und Überprüfung der Leistungsbeständigkeit

This European Standard was approved by CEN on 27 October 2019.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (EN 197-2:2020) has been prepared by Technical Committee CEN/TC 51 “Cement and building limes”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2020, and conflicting national standards shall be withdrawn at the latest by September 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 197-2:2014.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

Compared to the version EN 197-2:2014, the following major changes have been made in this document:

- a) use of the terminology given by the Delegated Regulation (EU) No 568/2014 amending Annex V to Regulation (EU) No 305/2011 (Construction Products Regulation), in particular adoption of the tasks defined in the Delegated Regulation for AVCP system 1+ for a re-arrangement of the clauses of this document;
- b) numbering of the clauses according to the order of the tasks specified in this Delegated Regulation;
- c) removal of the rules for dispatching centres;
- d) clarification/specification of the rules for depots;
- e) replacement of the term “Works’ quality manual” by “Works’ quality documentation”;
- f) replacement of the term “management representative” by “quality manager”;
- g) deletion of informative Annex C “Comparison of terminology according to the CPD and the CPR” as this annex was considered to be no longer necessary;
- h) editorial revision of the document.

EN 197, *Cement*, is currently composed of the following parts:

- *Part 1: Composition, specifications and conformity criteria for common cements*
- *Part 2: Assessment and Verification of Constancy of Performance*

Annex A of this document is normative, Annex B is informative.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This document specifies the scheme for the assessment and verification of constancy of performance (AVCP) of cements, including certification of constancy of performance.

The document provides technical rules for factory production control, further testing of samples taken at the manufacturing plant (autocontrol testing) and assessment of the performance of the cement, initial inspection of the manufacturing plant and of factory production control, continuing surveillance, assessment and evaluation of factory production control and audit-testing of samples. It also provides rules for actions to be followed in the event of non-conformity and requirements for depots.

In this document, the word “cement” is used to refer both to common cements as defined in EN 197-1 and to other cements and binders for which the relevant product specification standard makes reference to this document and which are submitted for certification. Such a cement is produced at a given factory and belongs to a particular type and a particular strength class, as defined and specified in the relevant product specification standard.

The guidelines given in the Technical Report CEN/TR 14245 [1] contain information for the application of this document.

This document is linked with the Annexes ZA of European Standards covering cements and binders, i.e. EN 197-1, EN 14216, EN 14647, EN 413-1 and EN 15743.

**NOTE** The reason for having drafted this separate document is that the provisions it includes are applicable to different products covered by different European Standards.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 196-7, *Methods of testing cement — Part 7: Methods of taking and preparing samples of cement*

EN 197-1, *Cement — Part 1: Composition, specifications and conformity criteria for common cements*

EN 413-1, *Masonry cement — Part 1: Composition, specifications and conformity criteria*

EN 14647, *Calcium aluminate cement — Composition, specifications and conformity criteria*

EN 15743, *Supersulfated cement — Composition, specifications and conformity criteria*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

**NOTE** In the context of this document the term “construction product” refers to cement.

### 3.1

#### **AVCP**

abbreviation for assessment and verification of constancy of performance