

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Vulcanized fibre for electrical purposes –
Part 1: Definitions and general requirements**

**Fibres vulcanisées à usages électriques –
Partie 1: Définitions et exigences générales**



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2020 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Vulcanized fibre for electrical purposes –
Part 1: Definitions and general requirements**

**Fibres vulcanisées à usages électriques –
Partie 1: Définitions et exigences générales**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.035.10

ISBN 978-2-8322-8078-2

| |
|--|
| <p>Warning! Make sure that you obtained this publication from an authorized distributor.</p> <p>Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.</p> |
|--|

CONTENTS

| | |
|---|---|
| FOREWORD | 3 |
| INTRODUCTION | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms and definitions | 6 |
| 4 Classification | 6 |
| 4.1 General type | 6 |
| 4.2 Fishpaper type | 7 |
| 5 Forms and colours | 7 |
| 6 General requirements | 7 |
| 6.1 Quality | 7 |
| 6.2 Finish | 7 |
| 7 Thickness | 8 |
| 7.1 General type | 8 |
| 7.2 Fishpaper type | 8 |
| 8 Conditions of supply | 8 |
| Bibliography | 9 |
| Table 1 – Classification and symbol | 7 |
| Table 2 – Colours and symbol | 7 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

VULCANIZED FIBRE FOR ELECTRICAL PURPOSES –**Part 1: Definitions and general requirements****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60667-1 has been prepared by IEC Technical Committee 15: Solid electrical insulating materials.

This second edition cancels and replaces the first edition published in 1980. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) deletion of "corrugated, round rods, and round tubes" from the Scope;
- b) types A, B and C replaced by general and fishpaper types and addition of a symbol for each type in the classification;
- c) addition of white, blue, brown, and addition of a symbol for each colour;
- d) deletion of the thickness of 15,0 mm, the length, the mass and the dimension of rolls from the general requirements;
- e) addition of the manufacturer's name, trademark (if any), nominal thickness, manufacture date, and lot number in the conditions of supply.

The text of this International Standard is based on the following documents:

| CDV | Report on voting |
|------------|------------------|
| 15/878/CDV | 15/893/RVC |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60667 series, published under the general title *Vulcanized fibre for electrical purposes*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This International Standard is one of a series which deals with vulcanized fibre sheets for electrical purposes.

The series consists of three parts:

Part 1: Definitions and general requirements (IEC 60667-1)

Part 2: Methods of test (IEC 60667-2)

Part 3: Specifications for individual materials (IEC 60667-3)

VULCANIZED FIBRE FOR ELECTRICAL PURPOSES –

Part 1: Definitions and general requirements

1 Scope

This part of IEC 60667 gives the definitions and general requirements for vulcanized fibre sheets for electrical purposes. Materials made by combining with an adhesive several thicknesses of vulcanized fibre are not covered by this document.

Materials that conform to this specification meet established levels of performance. However, the selection of a material by a user for a specific application is based on the actual requirements necessary for adequate performance in that application and not based on this specification alone.

Safety warning: it is the responsibility of the user of the methods contained or referred to in this document to ensure that they are used in a safe manner.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60667-3 (all parts), *Vulcanized fibre for electrical purposes – Part 3: Specifications for individual materials*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

vulcanized fibre

superimposed layers of specially prepared paper, chemically treated (gelatinized) so that the laminae are virtually destroyed, with the production of a homogeneous mass of converted cellulose that will not delaminate after 30 min of immersion in boiling water

Note 1 to entry: It is supplied in the form of rolls or sheets.

4 Classification

4.1 General type

This type is considered as the general-purpose type. It possesses good physical and electrical properties and can be processed satisfactorily by punching.