

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Specifications for particular types of winding wires –  
Part 71: Polyester glass-fibre wound and resin or varnish impregnated, bare or  
enamelled round copper wire, temperature index 180**

**Spécifications pour types particuliers de fils de bobinage –  
Partie 71: Fil de section circulaire en cuivre nu ou émaillé, guipé de fibres de  
verre polyester imprégnées de vernis ou de résine, d'indice de température 180**



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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –****Part 71: Polyester glass-fibre wound and resin or varnish impregnated,  
bare or enamelled round copper wire, temperature index 180**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60317-71 has been prepared by IEC technical committee 55: Winding wires.

This second edition cancels and replaces the first edition published in 2017. The document 55/1767/CDV, circulated to the National Committees as Amendment 1, led to the publication of this new edition.

This edition includes the following significant technical changes with respect to the previous edition:

- modification of the title;
- revision to the Scope;
- revision to 3.2.2.

The text of this standard is based on the first edition, its Amendment 1 and the following documents:

CDV	Report on voting
55/1767/CDV	55/1816/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this standard is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

- 1) *Winding wires – Test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).

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## **SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –**

### **Part 71: Polyester glass-fibre wound and resin or varnish impregnated, bare or enamelled round copper wire, temperature index 180**

#### **1 Scope**

This part of IEC 60317 specifies the requirements of polyester glass-fibre wound resin/varnish impregnated, bare, grade 1 or grade 2 enamelled round copper winding wire, temperature index 180.

NOTE For this type of wire, the heat shock test is inappropriate and therefore a heat shock temperature cannot be established. Consequently, a class based on the requirements for temperature index and heat shock temperature cannot be specified.

The nominal conductor diameters are specified in IEC 60317-0-10:2017, Clause 4.

#### **2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-10:2017, *Specifications for particular types of winding wires – Part 0-10: General requirements – Polyester glass-fibre wound fused, unvarnished, or resin or varnish impregnated, bare or enamelled round copper wire*

#### **3 Terms, definitions, general notes and appearance**

##### **3.1 Terms and definitions**

For the purposes of this document, the terms and definitions given in IEC 60317-0-10 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

##### **3.2 General notes**

###### **3.2.1 Methods of test**

Subclause 3.2.1 of IEC 60317-0-10:2017 applies. In case of inconsistencies between IEC 60317-0-10 and this document, the latter shall prevail.

###### **3.2.2 Winding wire**

The fibre covering shall consist of a combination of polyester and glass fibres. The glass fibres shall be electrical-grade continuous-filament glass yarn. The polyester fibre shall be a high-grade yarn resulting from the linear polymerization of ethylene glycol and terephthalic acid. The maximum content by weight of polyester fibre in the yarn shall not exceed 50 %.