

Gas cylinders - Flexible hoses assemblies - Specification and testing (ISO 16964:2019)

This document is a preview generated by EVS

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 16964:2020 sisaldab Euroopa standardi EN ISO 16964:2020 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 16964:2020 consists of the English text of the European standard EN ISO 16964:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 29.04.2020.	Date of Availability of the European standard is 29.04.2020.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 23.020.35, 83.140.40

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

EN ISO 16964

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2020

ICS 23.020.35; 83.140.40

English Version

Gas cylinders - Flexible hoses assemblies - Specification and testing (ISO 16964:2019)

Bouteilles à gaz - Flexibles - Spécifications et essais
(ISO 16964:2019)

Gasflaschen - Flexible Schlauchleitungen - Spezifikation
und Prüfung (ISO 16964:2019)

This European Standard was approved by CEN on 13 April 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of ISO 16964:2019 has been prepared by Technical Committee ISO/TC 58 "Gas cylinders" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 16964:2020 by Technical Committee CEN/TC 23 "Transportable gas cylinders" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2020, and conflicting national standards shall be withdrawn at the latest by October 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 16964:2019 has been approved by CEN as EN ISO 16964:2020 without any modification.

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Requirements	2
4.1 Production pressure tests.....	2
4.1.1 Strength test.....	2
4.1.2 Leak test.....	2
4.2 Type tests.....	2
4.2.1 General.....	2
4.2.2 Burst pressure test (3 samples per type).....	3
4.2.3 Pressure cycle test (3 samples per type).....	3
4.2.4 Oxygen compatibility test (3 samples per type).....	4
4.2.5 Acetylene compatibility test (3 samples).....	4
4.2.6 Gas material compatibility.....	4
4.2.7 Test of the safety cable (2 samples).....	4
4.2.8 Additional tests.....	5
5 Marking	6
Annex A (informative) Examples of kink test, side impact test and torsion test	7
Bibliography	14

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Cylinder fittings*.

This second edition cancels and replaces the first edition (ISO 16964:2015), which has been technically revised.

The main changes compared to the previous edition are as follows:

- Test 1 for the safety cable has been clarified;
- the leak test has been corrected;
- the pressure cycle test has been clarified;
- the test apparatus for the torsion test, as shown in [Figures A.6](#) and [A.7](#) has been clarified.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Flexible hose assemblies are used to transfer industrial and medical gases into cylinders, bundles, MEGCs and trailers (battery vehicles), and also to supply such gases to user equipment.

There is a range of existing International Standards to be used for specific applications or hose construction:

- ISO 14113 which covers hoses made with internal rubber or plastics tubing and used to supply gases to customers for welding applications;
- ISO 21969 which covers hoses with an internal corrugated metallic liner and used to supply medical gases to customers;
- ISO 10380 which covers hoses with internal corrugated metallic liner for all applications including non-industrial and medical gases.

ISO 14113 and ISO 21969 cover only specific customer applications and are intended to be used accordingly, while ISO 10380 is general in its approach.

The intent of the document is to describe flexible hoses not defined in the specific applications documents mentioned above.

Gas cylinders — Flexible hoses assemblies — Specification and testing

1 Scope

This document provides specification and testing requirements for high pressure flexible hose assemblies intended to be connected to gas cylinders, bundles of cylinders or trailers (battery vehicles), and MEGCs for use when filling and emptying gas at production sites and also for customer use. This document applies to flexible hose assemblies with rated pressures up to 1 000 bar for use in the temperature range of -40 °C to +65 °C.

This document is not applicable to:

- rubber and plastics flexible hose assemblies for welding, cutting and related processes up to 45 MPa (450 bar) for customer use (see ISO 14113);
- high pressure flexible hose assemblies for use with medical gas systems for customer use (see ISO 21969);
- low pressure hose assemblies for use with medical gases for customer use (see ISO 5359);
- rubber and thermoplastic low pressure hose assemblies for welding, cutting and related processes for customer use (see ISO 3821 or ISO 12170);
- flexible hose assemblies for cryogenic applications (see ISO 21012);
- flexible hose assemblies for liquid petroleum gas (LPG).

NOTE Flexible hose assembly designs which pass the type test approval described in this document can have a lower ratio of burst pressure to rated pressure than stated in other standards.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 148-1, *Metallic materials — Charpy pendulum impact test — Part 1: Test method*

ISO 10286, *Gas cylinders — Terminology*

ISO 10380, *Pipework — Corrugated metal hoses and hose assemblies*

ISO 14113:2013, *Gas welding equipment — Rubber and plastics hose and hose assemblies for use with industrial gases up to 450 bar (45 MPa)*

ISO 21969:2009, *High-pressure flexible connections for use with medical gas systems*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 10286 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>