### **INTERNATIONAL STANDARD**

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# Aerospace — Nuts, metric — Tolerances of form and position

<text> Aéronautique et espace — Écrous métriques — Tolérances de forme



Reference number ISO 8788:2020(E)



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### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="https://www.iso.org/directives">www.iso.org/directives</a>).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see <a href="https://www.iso.org/iso/foreword.html">www.iso.org/iso/foreword.html</a>.

This document was prepared by Technical Committee ISO/TC 20, *Aircraft and space vehicles*, Subcommittee SC 4, *Aerospace fastener systems*.

This third edition cancels and replaces the second edition (ISO 8788:2000), of which it constitutes a minor revision.

The changes compared to the previous edition are as follows:

- informative references changed from dated to undated and moved to the Bibliography;
- the document editorially revised.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <u>www.iso.org/members.html</u>.

## Aerospace — Nuts, metric — Tolerances of form and position

### 1 Scope

This document defines the tolerances of form and position of metric nuts meant for aerospace construction. These tolerances comply with ISO 1101, ISO 2692 and ISO 5459.

### 2 Normative references

There are no normative references in this document.

### 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>
- IEC Electropedia: available at http://www.electropedia.org/

### 4 Types of nuts, illustration of tolerances of form and position, values

See <u>Table 1</u> for the tolerances of form and position to be applied in relation to the type of nut, <u>Table 2</u> to <u>Table 11</u> for the illustration of tolerances of form and position for different types of nut. See <u>Tables 12</u> and <u>Table 13</u> for the values of the tolerances. In the "illustration" column, only one type of nut has been shown as an example, but the corresponding tolerance applies to all types of nut specified in the third column.