

MINERAALIDE JA SARNASTE TAHKETE MATERJALIDE  
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SÖÖTMISMASINATE JA KONVEIERSEADMETE  
ERINÕUDED

Machines for mechanical processing of minerals and similar solid materials - Safety - Part 2: Specific requirements for feeding machinery and continuous handling equipment

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 1009-2:2020 sisaldab Euroopa standardi EN 1009-2:2020 ingliskeelset teksti.	This Estonian standard EVS-EN 1009-2:2020 consists of the English text of the European standard EN 1009-2:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 27.05.2020.	Date of Availability of the European standard is 27.05.2020.
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EUROPEAN STANDARD

**EN 1009-2**

NORME EUROPÉENNE

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English Version

**Machines for mechanical processing of minerals and  
similar solid materials - Safety - Part 2: Specific  
requirements for feeding machinery and continuous  
handling equipment**

Machines pour le traitement mécanique des minéraux  
et des matières solides similaires - Sécurité - Partie 2 :  
Prescriptions spécifiques pour les machines  
d'alimentation et équipements de manutention  
continue

Maschinen für die mechanische Aufbereitung von  
Mineralien und ähnlichen festen Stoffen - Sicherheit -  
Teil 2: Spezifische Anforderungen für  
Aufgabemaschinen und Stetigförderer

This European Standard was approved by CEN on 13 April 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN 1009-2:2020) has been prepared by Technical Committee CEN/TC 151 “Construction equipment and building material machines — Safety”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2020, and conflicting national standards shall be withdrawn at the latest by May 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a standardization request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This part of EN 1009 is intended to be used in conjunction with EN 1009-1:2020.

EN 1009 “Machines for mechanical processing of minerals and similar solid materials — Safety” comprises the following parts:

- *Part 1: Common requirements for machinery and processing plants*
- *Part 2: Specific requirements for feeding machinery and continuous handling equipment*
- *Part 3: Specific requirements for crushing and milling machinery*
- *Part 4: Specific requirements for screening machinery*
- *Part 5: Specific requirements for cleaning, recycling and mud treatment machinery*
- *Part 6: Specific requirements for mobile machinery (in preparation)*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

This document is a type-C standard as stated in EN ISO 12100.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e.g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

## 1 Scope

This document, to be used together with EN 1009-1, specifies the safety requirements and their verification for the design and construction of feeding machinery and continuous handling equipment for the mechanical processing in quarrying, recycling and processing mineral and by-products. In addition, it specifies the specific information (including residual risks) to be provided by the manufacturer.

When requirements of this document are different from those which are stated in EN 1009-1:2020, the requirements of this part of EN 1009 take precedence over the requirements of EN 1009-1:2020 for machines that have been designed and built according to the provisions of this document.

This document, together with EN 1009-1:2020, deals with all the significant hazards, hazardous situations and events relevant to feeding machinery when they are used as intended and under the conditions foreseen by the manufacturer (see Annex C).

This document does not cover:

- design relating to road traffic regulations;
- hazards arising from the use of the machines in potentially explosive atmospheres as well as from processing of explosive materials and risks related to electromagnetic compatibility;
- specific hazards related to mobile machinery.

NOTE 1 EN ISO 13766-1 and EN ISO 13766-2 specify test methods and acceptance criteria for evaluating the electromagnetic compatibility of all kinds of mobile construction machinery.

NOTE 2 prEN 1009-6 "Specific requirements for mobile and semi mobile equipment" is under preparation to cover specific requirements (e.g. mobility, braking, access, frequent transportation), including exceptions and additional requirements for mobile and semi mobile equipment. This means that mobile machines are not covered as long as EN 1009-6 is not published by CEN.

This document is not applicable to feeding machinery and continuous handling equipment which are manufactured before the date of publication of this document by CEN.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 618:2002+A1:2010, *Continuous handling equipment and systems — Safety and EMC requirements for equipment for mechanical handling of bulk materials except fixed belt conveyors*

EN 620:2002+A1:2010, *Continuous handling equipment and systems — Safety and EMC requirements for fixed belt conveyors for bulk materials*

EN 1009-1:2020, *Machines for mechanical processing of minerals and similar solid materials — Safety — Part 1: Common requirements for machinery and processing plants*

EN 61800-5-2:2007, *Adjustable speed electrical power drive systems — Part 5-2: Safety requirements — Functional (IEC 61800-5-2:2007)*

EN ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction (ISO 12100:2010)*

EN ISO 13857:2019, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857:2019)*

EN ISO 14122-3:2016, *Safety of machinery — Permanent means of access to machinery — Part 3: Stairs, stepladders and guard-rails (ISO 14122-3:2016)*

EN ISO 13854:2019, *Safety of machinery — Minimum gaps to avoid crushing of parts of the human body (ISO 13854:2017)*

EN ISO 13856-2:2013, *Safety of machinery — Pressure-sensitive protective devices — Part 2: General principles for design and testing of pressure-sensitive edges and pressure-sensitive bars (ISO 13856-2:2013)*

EN 61496-1:2013, *Safety of machinery — Electro-sensitive protective equipment — Part 1: General requirements and tests*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 12100:2010, EN 1009-1:2020, EN 618:2002+A1:2010, EN 620:2002+A1:2010 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/ui>
- IEC Electropedia: available at <http://www.electropedia.org/>

NOTE Annex A shows examples for feeding machinery and continuous handling equipment.

#### 3.1 apron feeder

feeder that transfers material on an apron conveyor typically made up of multiple steel assemblies with a depth of material and/or speed of conveyor determining the feed rate

#### 3.2 belt feeder

shortened form of belt conveyor, normally running at slow speed, designed to extract or control the rate of flow of bulk materials from hoppers

[SOURCE: EN 620:2002+A1:2010, 3.2.4]

#### 3.3 reciprocating table feeder reciprocating plate feeder

feeder composed of a horizontal or declined tray or trough to which reciprocating motion is imparted usually by crank shaft or hydraulic cylinder which is fed when the tray is moving backwards and material slides off in the front

#### 3.4 vibrating feeder shaking feeder

feeder that uses vibration as the main means to “feed” material to a process or machine