

Plastics piping systems for non-pressure underground drainage and sewerage - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 13476-2:2018+A1:2020 sisaldab Euroopa standardi EN 13476-2:2018+A1:2020 ingliskeelset teksti.	This Estonian standard EVS-EN 13476-2:2018+A1:2020 consists of the English text of the European standard EN 13476-2:2018+A1:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 03.06.2020.	Date of Availability of the European standard is 03.06.2020.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 23.040.01, 93.030

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:

Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

English Version

Plastics piping systems for non-pressure underground drainage and sewerage - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissements sans pression enterrés - Systèmes de canalisations à parois structurées en poly(chlorure de vinyle) non plastifié (PVC-U), polypropylène (PP) et polyéthylène (PE) - Partie 2 : Spécifications pour les tubes et raccords avec une surface interne et externe lisses et le système, de Type A

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen - Rohrleitungssysteme mit profilierter Wandung aus weichmacherfreiem Polyvinylchlorid (PVC-U), Polypropylen (PP) und Polyethylen (PE) - Teil 2: Anforderungen an Rohre und Formstücke mit glatter Innen- und Außenfläche und an das Rohrleitungssystem, Typ A

This European Standard was approved by CEN on 8 February 2018 and includes Amendment 1 approved by CEN on 12 February 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	4
Introduction	6
1 Scope.....	7
2 Normative references.....	7
3 Terms, definitions, symbols and abbreviations.....	10
3.1 Terms and definitions	10
3.2 Symbols.....	10
3.3 Abbreviations	10
4 Material.....	11
4.1 General.....	11
4.2 Unplasticized poly(vinyl chloride) (PVC-U)	11
4.3 Polypropylene (PP)	12
4.4 Polyethylene (PE).....	14
4.5 Sealing rings.....	16
4.6 Fused or welded joints	17
4.7 Adhesives for PVC-U.....	17
5 Designation of wall constructions and examples of typical jointing methods.....	17
5.1 General.....	17
5.2 Wall constructions designated as Type A.....	17
5.3 Designation and design of joints.....	18
6 Appearance and colour	19
7 Geometrical characteristics	19
7.1 General.....	19
7.2 Dimensions.....	19
7.3 Types of fittings	25
7.4 Design length of fittings	25
8 Physical characteristics	25
8.1 Unplasticized poly(vinyl chloride) (PVC-U)	25
8.2 Polypropylene (PP)	27
8.3 Polyethylene (PE).....	28
9 Mechanical characteristics	29
9.1 Mechanical characteristics of pipes.....	29
9.2 Mechanical characteristics of fittings	31
10 Performance requirements.....	32
11 Marking.....	34
11.1 General.....	34
11.2 Minimum required marking	34
11.3 Additional marking	36
Annex A (normative) Compound / formulation PVC-U material	37
Annex B (normative) Utilization of non-virgin PVC-U material	38
B.1 Own reprocessed and recycled material from pipes and fittings.....	38

B.2	External reprocessed and recycled materials with agreed specifications	38
Annex C	(normative) Compound / formulation PP material	40
Annex D	(normative) Utilization of non-virgin PP material	41
D.1	Own reprocessed material from pipes and fittings.....	41
D.2	External reprocessed and recycled materials with an agreed specification	41
Annex E	(normative) Compound / formulation for PE material	43
Annex F	(normative) Utilization of non-virgin PE material	44
F.1	Own reprocessed material from pipes and fittings.....	44
F.2	External reprocessed and recycled materials with an agreed specification	44
F.3	External reprocessed and recycled material from PE rotational-moulded fittings and other components	44
Annex G	(normative) Impact test at 23 °C.....	46
Annex H	(normative) Impact test at – 10 °C.....	47
Annex I	(normative) Ring flexibility test at 20 % diametric deflection.....	48
Annex J	(informative) Survey of possible use of reprocessed and recycled material.....	49
Annex K	(normative) Impact test for large diameter pipes with structured wall	50
K.1	Principle.....	50
K.2	Apparatus	50
K.3	Test samples	51
K.4	Conditioning	51
K.5	Procedure	51
K.6	Test result.....	52
Bibliography	53

European foreword

This document (EN 13476-2:2018+A1:2020) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2020, and conflicting national standards shall be withdrawn at the latest by December 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN not be held responsible for identifying any or all such patent rights.

This document supersedes A1 EN 13476-2:2018 A1.

This document includes Amendment 1 approved by CEN on 12 February 2020.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

A1 The main changes in EN 13476-2:2018 with respect to the previous edition EN 13476-2:2007 are listed below: A1

- a) updating of references in Clause 2, Tables 2, 8, 9, 10, 12, 14, 16 and 17;
- b) deletion of Note 2 in scope;
- c) changed denomination ‘material’ to ‘compound / formulation’ (entire document);
- d) clarification requirement ‘sealing rings’ (4.5);
- e) correction position e_3 dimension (Figure 3);
- f) range nominal sizes extended (Table 5, Table 6);
- g) references to socket dimensions added (7.2.4);
- h) deletion of Table 7;
- i) short sockets added (7.2.4, 11.2.1, 11.2.2);
- j) alternative test method for DCM test added in Table 8;
- k) changed d_{em} to d_{im} (Table 14);
- l) changed $d_{em\ min}$ to $d_{im\ max}$ (Table G.1; Table H.1);
- m) impact strength at 0 °C added (Table 14, Table G.1);
- n) deletion of long term performance of TPE seals (Table 17);
- o) redrafted Annexes A and B, Table B.1, Table B.2, Annex F, Table F.1, Table F.2, Annex J;
- p) impact test for large diameter added (Annex K);

- q) deleted application of recycle without agreed specification (Annexes B, D, E, F and J);
- r) updated with new CEN template (entire document).

This standard is a part of a System Standard for plastics piping systems of particular materials for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 13476 consists of the following parts under the general title “Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)”:

- Part 1: General requirements and performance characteristics;
- *Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A* (this standard);
- Part 3: Specifications for pipes and fittings with a smooth internal surface and profiled external surface and the system, Type B;
- *Part 4: Assessment of conformity* (CEN/TS). (CEN/TS 13476-4:2013; valid for pipes up to and incl. to DN 1200).

For guidance for installation, see CEN/TR 1046.

National standards specifically for pipes and fittings for the transport of surface water are not considered to be conflicting with this standard and may thus be allowed to coexist.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

This standard provides optional choices for impact resistance (see Annex G, Annex H and Annex K) and ring flexibility, see Annex I.

As appropriate, the individual countries may select between those options in their national forewords.

This document is a preview generated by EVS

1 Scope

This part of EN 13476, together with EN 13476-1, specifies the definitions and requirements for pipes, fittings and the system based on unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) structured-wall piping systems that are intended to be used for non-pressure underground drainage and sewerage systems.

This part is applicable to pipes and fittings with smooth internal and external surfaces, designated as Type A.

It specifies test methods and test parameters as well as requirements.

This part is applicable to:

- a) structured-wall pipes and fittings, which are intended to be used buried underground outside the building structure; reflected in the marking of products by “U”;
- b) structured-wall pipes and fittings, which are intended to be used buried underground both outside (application area code “U”) and within the building structure (application area code “D”); reflected in the marking of products by “UD”.

This part is applicable to structured-wall pipes and fittings with or without an integral socket with elastomeric ring seal joints as well as welded and fused joints.

This part covers a range of pipe and fitting sizes, materials, pipe constructions, stiffness classes, application classes, and tolerance classes and gives recommendations concerning colours.

NOTE It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 476, *General requirements for components used in drains and sewers*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 1401-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

EN 1852-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP) — Part 1: Specifications for pipes, fittings and the system*

EN 12099, *Plastics piping systems — Polyethylene piping materials and components — Determination of volatile content*

EN 12666-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polyethylene (PE) — Part 1: Specifications for pipes, fittings and the system*

EN 13476-1:2018, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 1: General requirements and performance characteristics*

EN 13476-3, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B*

EN 14680, *Adhesives for non-pressure thermoplastics piping systems — Specifications*

EN 14758-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene with mineral modifiers (PP-MD) — Part 1: Specifications for pipes, fittings and the system*

CEN/TS 15223:2017, *Plastics piping systems — Validated design parameters of buried thermoplastics piping systems*

EN 15346:2014, *Plastics — Recycled plastics — Characterization of poly(vinyl chloride) (PVC) recyclates*

EN ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580)*

EN ISO 1133-1:2011, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method (ISO 1133-1:2011)*

EN ISO 1158, *Plastics — Vinyl chloride homopolymers and copolymers — Determination of chlorine content (ISO 1158)*

EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1)*

EN ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces (ISO 1167-2)*

EN ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1)*

EN ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters (ISO 2505)*

EN ISO 2507-1, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 1: General test method (ISO 2507-1)*

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*

EN ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method (ISO 3127)*

EN ISO 3451-1:2008, *Plastics — Determination of ash — Part 1: General methods (ISO 3451-1:2008)*

EN ISO 3451-5, *Plastics — Determination of ash — Part 5: Poly(vinyl chloride) (ISO 3451-5)*

EN ISO 6259-1, *Thermoplastics pipes — Determination of tensile properties — Part 1: General test method (ISO 6259-1)*

EN ISO 9852, *Unplasticized poly(vinyl chloride) (PVC-U) pipes — Dichloromethane resistance at specified temperature (DCMT) — Test method (ISO 9852)*

EN ISO 9967, *Thermoplastics pipes — Determination of creep ratio (ISO 9967)*

EN ISO 9969, *Thermoplastics pipes — Determination of ring stiffness (ISO 9969)*

EN ISO 11173, *Thermoplastics pipes — Determination of resistance to external blows — Staircase method (ISO 11173)*

EN ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN ISO 13229, *Thermoplastics piping systems for non-pressure applications — Unplasticized poly(vinyl chloride) (PVC-U) pipes and fittings — Determination of the viscosity number and K-value (ISO 13229)*

EN ISO 13254, *Thermoplastics piping systems for non-pressure applications — Test method for watertightness (ISO 13254)*

EN ISO 13257:2017, *Thermoplastics piping systems for non-pressure applications — Test method for resistance to elevated temperature cycling (ISO 13257:2010)*

EN ISO 13260, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Test method for resistance to combined temperature cycling and external loading (ISO 13260)*

EN ISO 13262, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam (ISO 13262)*

EN ISO 13263, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for impact strength (ISO 13263)*

EN ISO 13264, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for mechanical strength or flexibility of fabricated fittings (ISO 13264)*

EN ISO 13967, *Thermoplastics fittings — Determination of ring stiffness (ISO 13967)*

EN ISO 13968, *Plastics piping and ducting systems — Thermoplastics pipes — Determination of ring flexibility (ISO 13968)*

ISO 6259-2, *Thermoplastics pipes — Determination of tensile properties — Part 2: Pipes made of unplasticized poly(vinyl chloride) (PVC-U), chlorinated poly(vinyl chloride) (PVC-C) and high-impact poly(vinyl chloride) (PVC-HI)*

ISO 13259, *Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints*

ISO 18373-1, *Rigid PVC pipes — Differential scanning calorimetry (DSC) method — Part 1: Measurement of the processing temperature*