INTERNATIONAL STANDARD

ISO 128-1

Second edition 2020-05

Technical product documentation (TPD) — General principles of representation —

Part 1:

Introduction and fundamental requirements

Documentation technique de produits (TPD) — Principes généraux de ction et e. représentation —

Partie 1: Introduction et exigences fondamentales





© ISO 2020

Vementation, no par hanical, includin requested fir All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Fax: +41 22 749 09 47 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents			Page
Fore	word		iv
1	Scop	oe	1
2	Norr	native references	1
3	Tern	ns and definitions	2
4	Arra	ingement of the ISO 128 series	3
5		damental requirements	
6		c entities of technical drawings General Mechanical engineering Construction engineering Shipbuilding Materials and processes	
7		g the ISO 128 series	
		O O COLON O CO	
© ISO) 2020 – <i>A</i>	All rights reserved	iii

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 10, *Technical product documentation*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/SS F01, *Technical drawings*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 128-1:2003), which has been technically revised. The main changes to the previous edition are as follows:

- the index has been moved to ISO 128-100;
- references have been updated to point to the revised parts of the ISO 128 series.

A list of all parts in the ISO 128 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Technical product documentation (TPD) — General principles of representation —

Part 1:

Introduction and fundamental requirements

1 Scope

This document gives general rules for the execution of technical drawings (2D and 3D), as well as presenting the structure of the other parts of the ISO 128 series. This document is applicable to technical drawing in the fields of mechanical engineering, construction, architecture and shipbuilding. It is applicable to both manual and computer-based technical drawings.

For the purpose of this document the term "technical drawing" shall be interpreted in the broadest possible sense, encompassing the total package of documentation specifying the product (workpiece, subassembly, assembly).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 129 (all parts), Technical product documentation (TPD) — Presentation of dimensions and tolerances

ISO 286-1, Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes — Part 1: Basis of tolerances, deviations and fits

ISO 1101, Geometrical product specifications (GPS) — Geometrical tolerancing — Tolerances of form, orientation, location and run-out

ISO 1302, Geometrical Product Specifications (GPS) — Indication of surface texture in technical product documentation

ISO 2538-2, Geometrical product specifications (GPS) — Wedges — Part 2: Dimensioning and tolerancing

ISO 2553, Welding and allied processes — Symbolic representation on drawings — Welded joints

ISO 2692, Geometrical Product Specifications (GPS) — Geometrical tolerancing — Maximum material requirement (MMR), least material requirement (LMR) and reciprocity requirement (RPR)

ISO 3040, Geometrical product specifications (GPS) — Dimensioning and tolerancing — Cones

ISO 3098-1, Technical product documentation — Lettering — Part 1: General requirements

ISO 5457, Technical product documentation — Sizes and layout of drawing sheets

ISO 5458, Geometrical product specifications (GPS) — Geometrical tolerancing — Pattern and combined geometrical specification

ISO 5459, Geometrical product specifications (GPS) — Geometrical tolerancing — Datums and datum systems

ISO 6284, Construction drawings — Indication of limit deviations

ISO 6428, Technical drawings — Requirements for microcopying

ISO 128-1:2020(E)

ISO 6433, Technical product documentation — Part references

ISO 7083, Technical drawings — Symbols for geometrical tolerancing — Proportions and dimensions

ISO 7200, Technical product documentation — Data fields in title blocks and document headers

ISO 7573, Technical product documentation — Parts lists

ISO 8015, Geometrical product specifications (GPS) — Fundamentals — Concepts, principles and rules

ISO 8560, Technical drawings — Construction drawings — Representation of modular sizes, lines and grids

ISO 9431, Construction drawings — Spaces for drawing and for text, and title blocks on drawing sheets

ISO 10135, Geometrical product specifications (GPS) — Drawing indications for moulded parts in technical product documentation (TPD)

ISO 10209, Technical product documentation — Vocabulary — Terms relating to technical drawings, product definition and related documentation

ISO 13715, Technical product documentation — Edges of undefined shape — Indication and dimensioning

ISO 14405-1, Geometrical product specifications (GPS) — Dimensional tolerancing — Part 1: Linear sizes

ISO 14405-2, Geometrical product specifications (GPS) — Dimensional tolerancing — Part 2: Dimensions other than linear or angular sizes

ISO 14405-3, Geometrical product specifications (GPS) — Dimensional tolerancing — Part 3: Angular sizes

ISO 15785, Technical drawings — Symbolic presentation and indication of adhesive, fold and pressed joints

ISO 15787, Technical product documentation — Heat-treated ferrous parts — Presentation and indications

 $ISO\ 16016, \textit{Technical product documentation} - \textit{Protection notices for restricting the use of documents and products}$

ISO 25178-1, Geometrical product specifications (GPS) — Surface texture: Areal — Part 1: Indication of surface texture

ISO 80000-1, Quantities and units — Part 1: General

ISO 80000-3, Quantities and units — Part 3: Space and time

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 10209 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

3.1

technical drawing

drawing showing a technical installation, process or product with a view to clarifying its structure and enabling its construction

[SOURCE: ISO 5127:2017, 3.4.7.54, modified — Note 1 to entry removed.]