## INTERNATIONAL STANDARD

ISO 22236

First edition 2020-06

## Traditional Chinese medicine — Thread-embedding acupuncture needle for single use

ecine que inc. Médecine traditionnelle chinoise — Aiguille d'acupuncture à usage



Reference number ISO 22236:2020(E)



© ISO 2020

Jementation, no partanical, includir requested fr All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Fax: +41 22 749 09 47 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents			
Forew	ord		iv
Introd	uction	L	v
1	Scope		1
2	Norma	mative references	
3		Cerms and definitions	
4	Classification and configuration		
-	4.1 4.2	Configuration Classification	2
5	Material		
	5.1	Plunger type thread-embedding needle  5.1.1 Thread plunger handle  5.1.2 Thread plunger body  5.1.3 Handle of the needle  5.1.4 Needle tube  Pre-installed type thread-embedding needle  5.2.1 Handle of the needle  5.2.2 Needle tube  5.2.3 Thread holder	
	D	5.2.4 Thread	
6	6.1 6.2 6.3	rements Surface finish and visual appearance Needle tube construction Handle of the needle and thread plunger	5 5
7	Sterility and biocompatibility		
	7.1 7.2	Sterility assurance Biocompatibility	6
8	Package		6
	8.1 8.2 8.3	Primary packagingSecondary packagingStorage packaging	7
9	Insped	ction	
	9.1 9.2	Production batch Factory inspection	
10	Information supplied by the manufacturer		
	10.1 10.2 10.3 10.4 10.5 10.6	General Primary package Secondary package Storage container Instructions for use Inspection certificate	8 8 8 8
Biblio	graphy	7	

#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see <a href="https://www.iso.org/patents">www.iso.org/patents</a>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see <a href="https://www.iso.org/iso/foreword.html">www.iso.org/iso/foreword.html</a>.

This document was prepared by Technical Committee ISO/TC 249, *Traditional Chinese medicine*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <a href="https://www.iso.org/members.html">www.iso.org/members.html</a>.

### Introduction

Thread-embedding acupuncture therapy is an innovative treatment method within the scope of traditional Chinese medicine. This method of treatment is also known as "long-term" acupuncture. Following the same principles of acupuncture and channel meridians, thread-embedding therapy is the method for preventing and treating disease by the continuous stimulating effect of the thread in the acupoints.

In recent years, the sustainability and effectiveness of acupuncture have been demonstrated by the publication of numerous clinical research studies. Alternative acupuncture treatment methods, such as thread-embedding acupuncture, have seen an increase in popularity and demand.

ent is this dev eedle devic. The purpose of this document is to ensure the safety of the thread-embedding acupuncture needle through standardization of this device. It is also intended to promote the international trade of threadembedding acupuncture needle devices.

This document is a previous general ded by tills

# Traditional Chinese medicine — Thread-embedding acupuncture needle for single use

#### 1 Scope

This document specifies the safety requirements for the thread-embedding acupuncture needle.

It is applicable to only the needle part of thread-embedding acupuncture needles and excludes medical thread.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7864:2016, Sterile hypodermic needles for single use — Requirements and test methods

ISO 9626:2016, Stainless steel needle tubing for the manufacture of medical devices — Requirements and test methods

ISO 10993-1, Biological evaluation of medical devices — Part 1: Evaluation and testing within a risk management process

ISO 10993-7, Biological evaluation of medical devices — Part 7: Ethylene oxide sterilization residuals

ISO 15510, Stainless steels — Chemical composition

ANSI/ASQ Z1.4-2003 (R2013) Sampling Procedures and Tables for Inspection by Attributes

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>
- IEC Electropedia: available at <a href="http://www.electropedia.org/">http://www.electropedia.org/</a>

#### 3.1

#### thread-embedding therapy

treatment method using a sterile hypodermic needle to implant medical thread into specific acupoints

#### 3.2

#### thread-embedding acupuncture needle

specially modified sterile hypodermic needle designed for implantation of medical thread

#### 3.3

#### handle of the needle

part of the acupuncture needle that is not inserted into the human body

[SOURCE: ISO 17218:2014, 3.2, modified — Note 1 to entry removed.]