

Specifications for particular types of winding wires -  
Part 72: Polyester glass-fibre wound silicone  
resin/varnish impregnated, bare or enamelled round  
copper wire, temperature index 200

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

|                                                                                                                     |                                                                                                                                    |
|---------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|
| See Eesti standard EVS-EN IEC 60317-72:2020 sisaldab Euroopa standardi EN IEC 60317-72:2020 ingliskeelset teksti.   | This Estonian standard EVS-EN IEC 60317-72:2020 consists of the English text of the European standard EN IEC 60317-72:2020.        |
| Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.                                                  | This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation. |
| Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 19.06.2020. | Date of Availability of the European standard is 19.06.2020.                                                                       |
| Standard on kättesaadav Eesti Standardikeskusest.                                                                   | The standard is available from the Estonian Centre for Standardisation.                                                            |

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 29.060.10

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:  
Koduleht [www.evs.ee](http://www.evs.ee); telefon 605 5050; e-post [info@evs.ee](mailto:info@evs.ee)

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage [www.evs.ee](http://www.evs.ee); phone +372 605 5050; e-mail [info@evs.ee](mailto:info@evs.ee)

## English Version

Specifications for particular types of winding wires - Part 72:  
Polyester glass-fibre wound silicone resin/varnish impregnated,  
bare or enamelled round copper wire, temperature index 200  
(IEC 60317-72:2020)

Spécifications pour types particuliers de fils de bobinage -  
Partie 72: Fil de section circulaire en cuivre nu ou émaillé,  
guipé de fibres de verre polyester imprégnées de vernis ou  
de résine silicone, d'indice de température 200  
(IEC 60317-72:2020)

Technische Lieferbedingungen für bestimmte Typen von  
Wickeldrähten - Teil 72: Runddrähte aus Kupfer, blank  
oder lackiert, mit Polyesterfasern umspinnen, mit Silikon-  
Harz oder Lack imprägniert, Klasse 200  
(IEC 60317-72:2020)

This European Standard was approved by CENELEC on 2020-05-28. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

The text of document 55/1768/CDV, future edition 2 of IEC 60317-72, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60317-72:2020.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2021-02-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2023-05-28

This document supersedes EN 60317-72:2017 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

## Endorsement notice

The text of the International Standard IEC 60317-72:2020 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

|                    |      |                                 |
|--------------------|------|---------------------------------|
| IEC 60264 (series) | NOTE | Harmonized as EN 60264 (series) |
| IEC 60317 (series) | NOTE | Harmonized as EN 60317 (series) |
| IEC 60851 (series) | NOTE | Harmonized as EN 60851 (series) |

## Annex ZA

(normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

| <u>Publication</u> | <u>Year</u> | <u>Title</u>                                                                                                                                                                                                  | <u>EN/HD</u>  | <u>Year</u> |
|--------------------|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-------------|
| IEC 60317-0-10     | 2017        | Specifications for particular types of winding wires - Part 0-10: General requirements - Polyester glass-fibre wound fused, unvarnished, or resin or varnish impregnated, bare or enamelled round copper wire | EN 60317-0-10 | 2017        |

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Specifications for particular types of winding wires –  
Part 72: Polyester glass-fibre wound silicone resin/varnish impregnated, bare or  
enamelled round copper wire, temperature index 200**

**Spécifications pour types particuliers de fils de bobinage –  
Partie 72: Fil de section circulaire en cuivre nu ou émaillé, guipé de fibres  
de verre polyester imprégnées de vernis ou de résine silicone, d'indice  
de température 200**



## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2020 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [sales@iec.ch](mailto:sales@iec.ch).

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### IEC Glossary - [std.iec.ch/glossary](http://std.iec.ch/glossary)

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Recherche de publications IEC -

[webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [sales@iec.ch](mailto:sales@iec.ch).

**Electropedia** - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

#### Glossaire IEC - [std.iec.ch/glossary](http://std.iec.ch/glossary)

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Specifications for particular types of winding wires –  
Part 72: Polyester glass-fibre wound silicone resin/varnish impregnated, bare or  
enamelled round copper wire, temperature index 200**

**Spécifications pour types particuliers de fils de bobinage –  
Partie 72: Fil de section circulaire en cuivre nu ou émaillé, guipé de fibres  
de verre polyester imprégnées de vernis ou de résine silicone, d'indice  
de température 200**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

ICS 29.060.10

ISBN 978-2-8322-8207-6

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

|                                                          |    |
|----------------------------------------------------------|----|
| FOREWORD .....                                           | 3  |
| INTRODUCTION .....                                       | 5  |
| 1 Scope .....                                            | 6  |
| 2 Normative references .....                             | 6  |
| 3 Terms, definitions, general notes and appearance ..... | 6  |
| 3.1 Terms and definitions .....                          | 6  |
| 3.2 General notes .....                                  | 6  |
| 3.2.1 Methods of test .....                              | 6  |
| 3.2.2 Winding wire .....                                 | 6  |
| 3.3 Appearance .....                                     | 7  |
| 4 Dimensions .....                                       | 7  |
| 5 Electrical resistance .....                            | 7  |
| 6 Elongation .....                                       | 7  |
| 7 Springiness .....                                      | 7  |
| 8 Flexibility and adherence .....                        | 7  |
| 9 Heat shock .....                                       | 7  |
| 10 Cut-through .....                                     | 7  |
| 11 Resistance to abrasion .....                          | 8  |
| 12 Resistance to solvents .....                          | 8  |
| 13 Breakdown voltage .....                               | 8  |
| 14 Continuity of insulation .....                        | 8  |
| 15 Temperature index .....                               | 8  |
| 16 Resistance to refrigerants .....                      | 8  |
| 17 Solderability .....                                   | 8  |
| 18 Heat or solvent bonding .....                         | 8  |
| 19 Dielectric dissipation factor .....                   | 8  |
| 20 Resistance to transformer oil .....                   | 8  |
| 21 Loss of mass .....                                    | 8  |
| 23 Pin hole test .....                                   | 8  |
| 30 Packaging .....                                       | 9  |
| Bibliography .....                                       | 10 |

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –****Part 72: Polyester glass-fibre wound silicone resin/varnish impregnated, bare or enamelled round copper wire, temperature index 200**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60317-72 has been prepared by IEC technical committee 55: Winding wires.

This second edition cancels and replaces the first edition published in 2017. The document 55/1768/CDV, circulated to the National Committees as Amendment 1, led to the publication of this new edition.

This edition includes the following significant technical changes with respect to the previous edition:

- modification of the title;
- revision to the Scope;
- revision to 3.2.2.

The text of this standard is based on the first edition, its Amendment 1 and the following documents:

| CDV         | Report on voting |
|-------------|------------------|
| 55/1768/CDV | 55/1817/RVC      |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this standard is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

- 1) *Winding wires – Test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).